



35. YIL

Since: 1989

HAKKIMIZDA

REŞHA OTOMOTİV:

1989 yılından itibaren başta otomotiv olmak üzere bir çok sektöre plastik kalıp ve plastik enjeksiyon ürünleri imalatı yapmaktadır.

ROT-ROTİL üretiminde:

- ♦ **Plastik yatak,**
- ♦ **Plastik kapak,**
- ♦ **Boğaz koruyucu,**
- ♦ **Diş koruyucu,**
- ♦ **Toz lastiği**

Türkiye’de İLK üreten firmadır.

- Dünya’nın 57 ülkesine ihracatı bulunmaktadır.

- Kalıphane ve enjeksiyon makine parkuru bünyesindedir.

- 10.000 m2 kapalı alanda hizmet vermektedir.

- ZF LEMFÖRDER, VALEO, TECASA, DİTAŞ, PAKKENS, KİEL, GRAMMER, AYDINLAR, FİCOSA vb. gibi Alman, Fransız, İspanyol ve Türk firmalarına kalıp ve yedek parça imalatı yapmaktadır.

- Yaklaşık 180 yerli ve yabancı müşterisi bulunmaktadır.

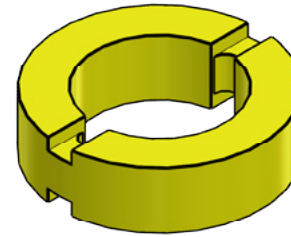
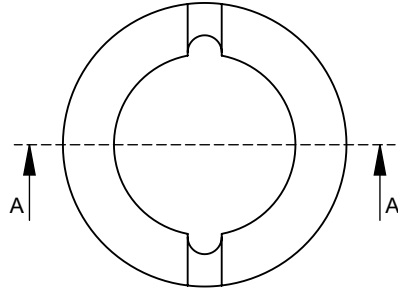
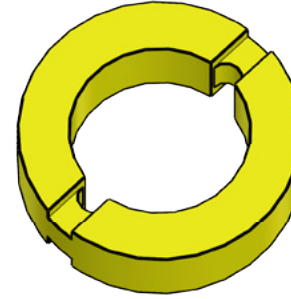
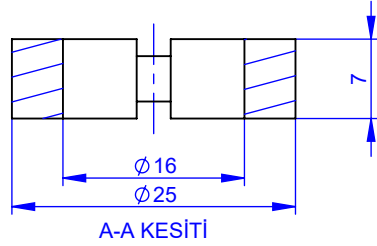




RESHA
— *Since: 1989* —

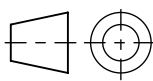
Plastik Yataklar

Ø16



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Paşlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:	WEIGHT / AĞIRLIK:
R.500457	Ø 16 PLASTİK TAKOZ	A4	3,5 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

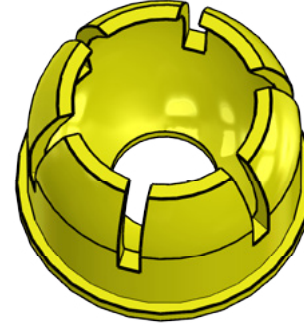
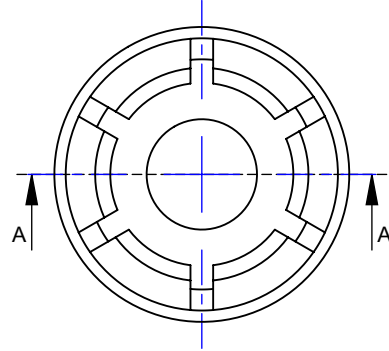
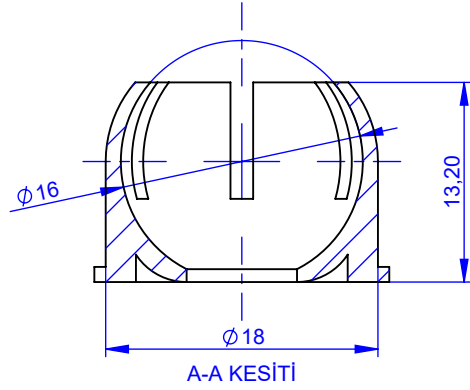
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SCALE / ÖLÇEK

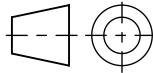
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Ø16



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı Arc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahılar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500462	PART NAME / PARÇA ADI: Ø 16 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 2,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

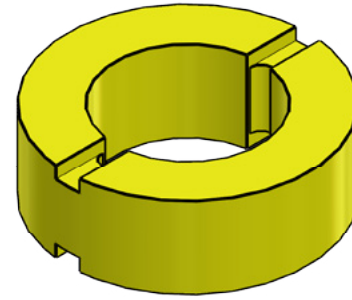
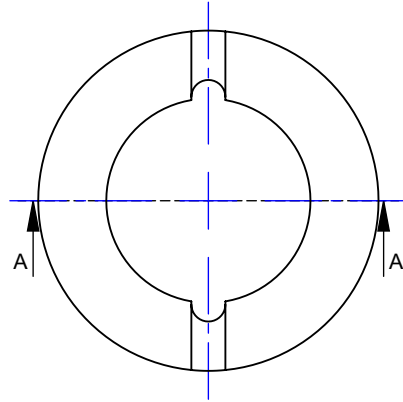
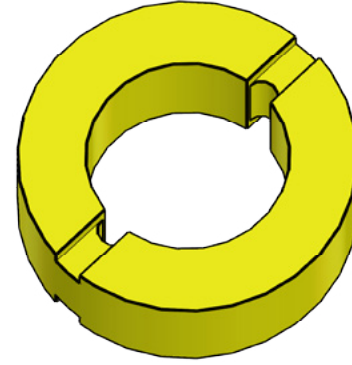
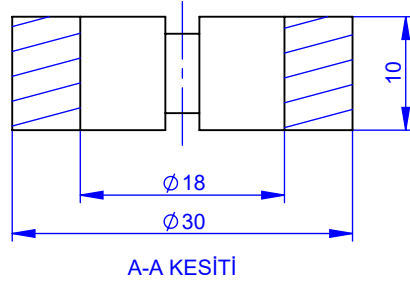
POM

SCALE / ÖLÇEK

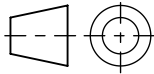
2:1



Ø18



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
R.500458	Ø 18 PLASTİK TAKOZ	A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

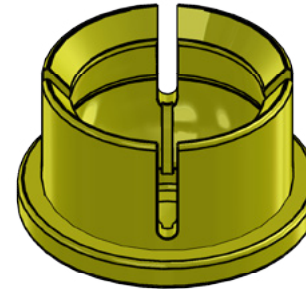
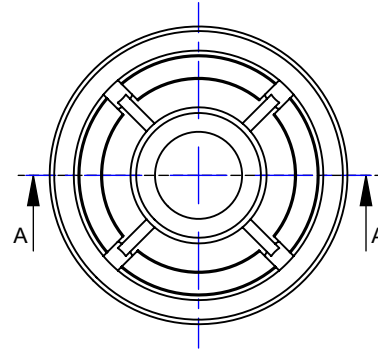
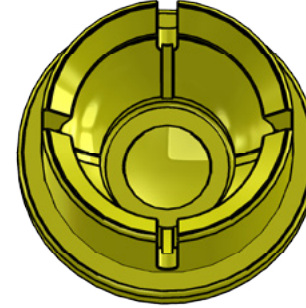
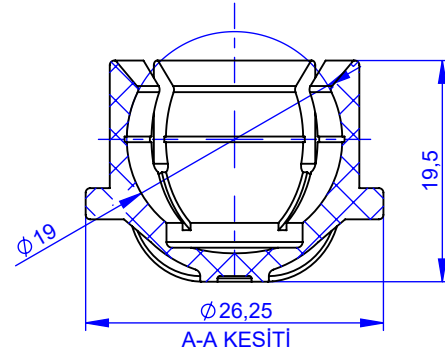
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SCALE / ÖLÇEK

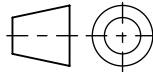
3:2



Ø19



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400019	PART NAME / PARÇA ADI: Ø 19 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 3,64 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

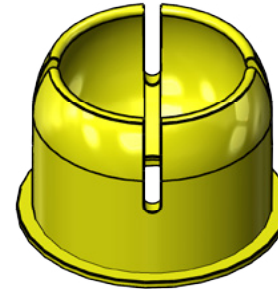
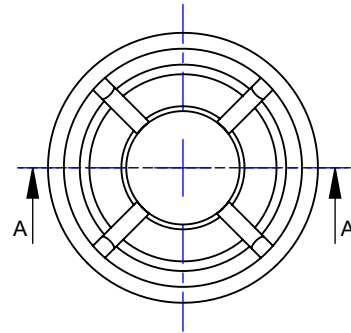
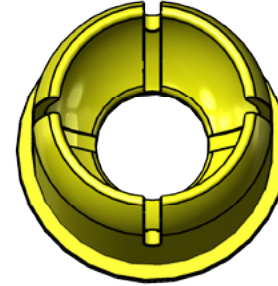
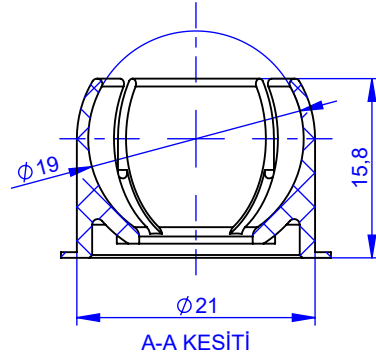
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SCALE / ÖLÇEK

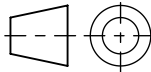
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Ø19



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
R.500382	Ø 19 KÜRE PLASTİK YATAK	A4

WEIGHT / AĞIRLIK:
2,22 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

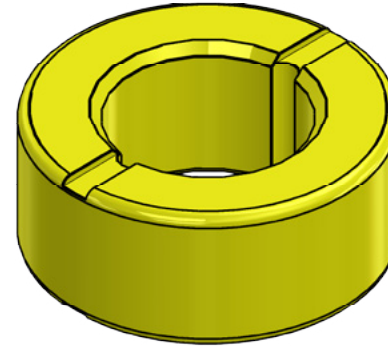
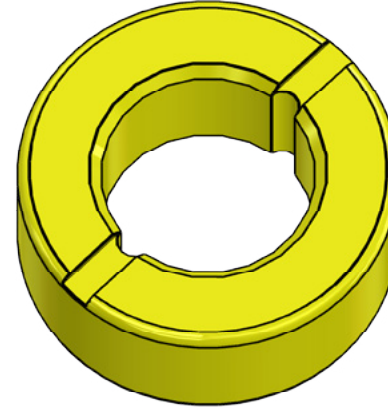
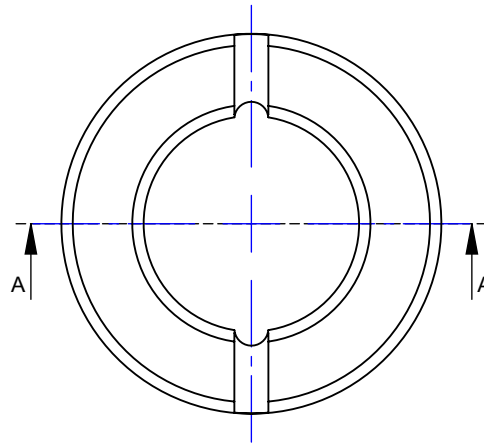
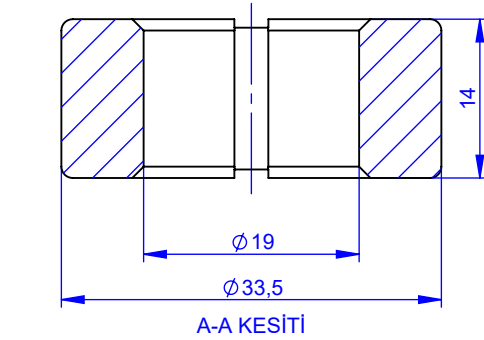
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SCALE / ÖLÇEK

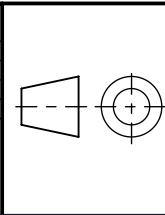
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Ø19



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paç / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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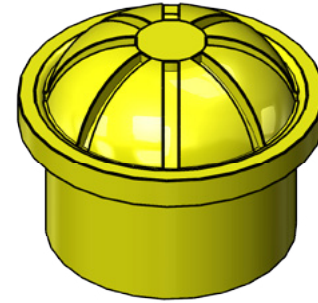
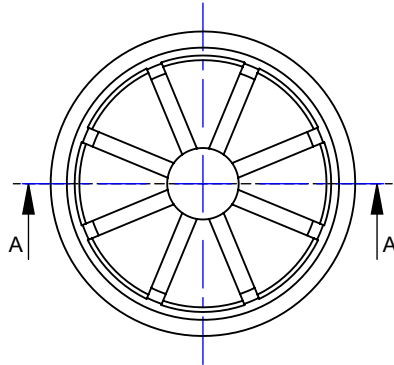
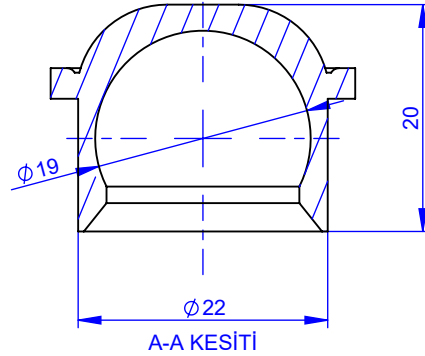
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
R.500455	Ø 19 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

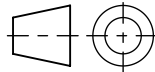
GENEL TOLERANS
ISO 2768 - Mk
MATERIAL / MALZEME
POM
SCALE / ÖLÇEK
3:2



Ø19



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yarı ve Paş / Rnc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500470	PART NAME / PARÇA ADI: Ø 19 KÜRE PLASTİK YATAK	FORMAT: A4
		WEIGHT / AĞIRLIK: 5,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

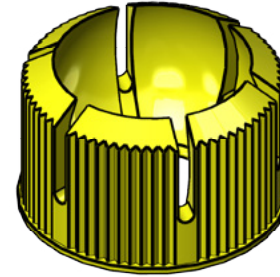
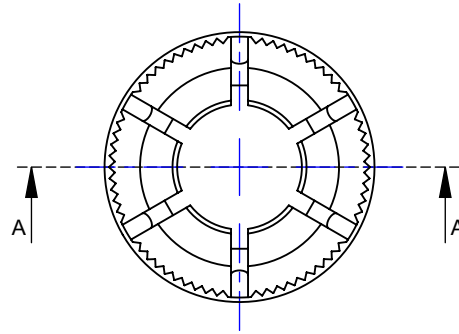
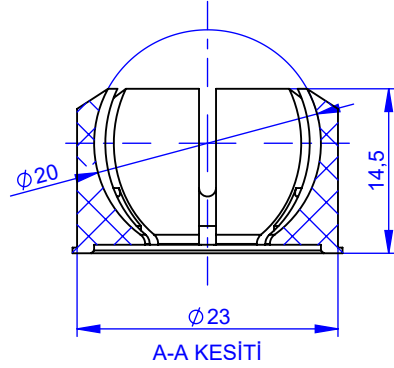
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SCALE / ÖLÇEK

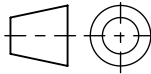
3:2



Ø20



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1.6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
R.500383	Ø 20 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

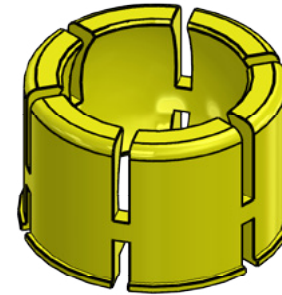
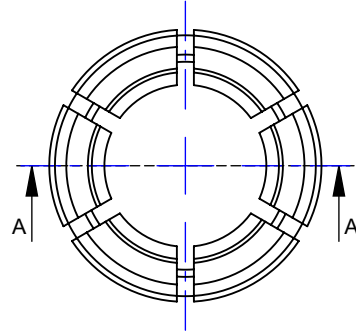
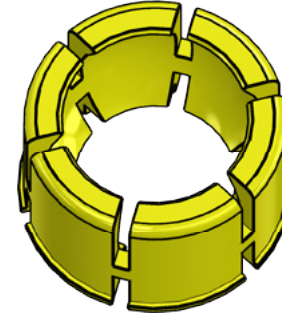
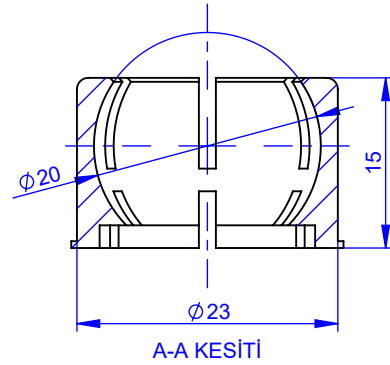
POM

SCALE / ÖLÇEK

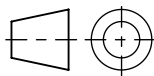
3:2



Ø20



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500472	PART NAME / PARÇA ADI: Ø 20 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 4,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

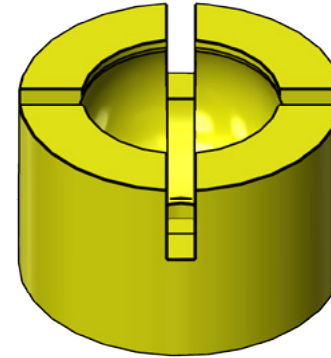
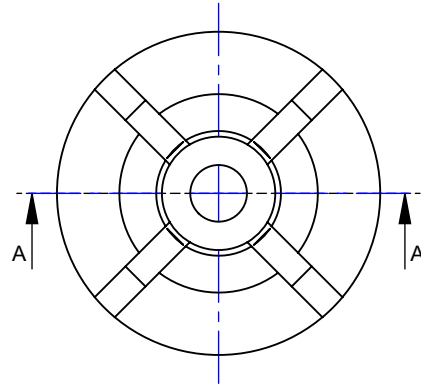
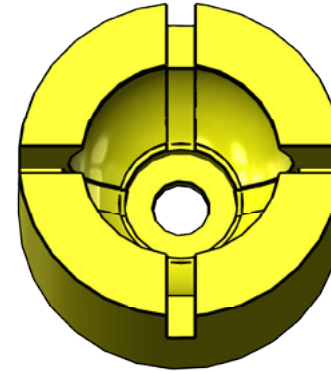
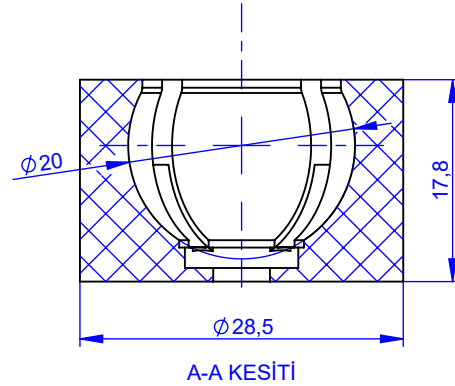
POM

SCALE / ÖLÇEK

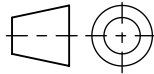
3:2



Ø20



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			

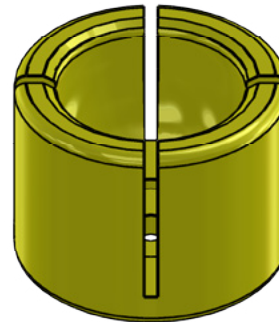
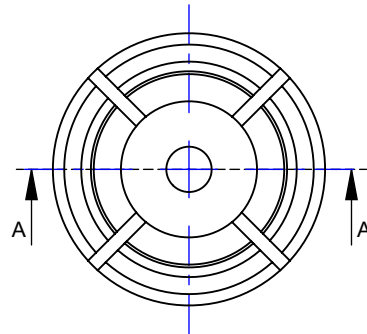
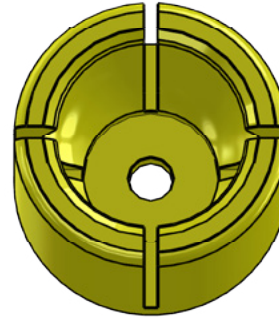
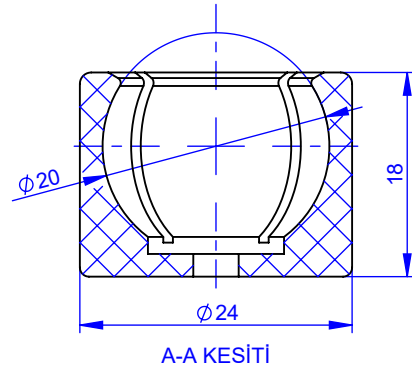


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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400020	PART NAME / PARÇA ADI: Ø 20 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 9,92 g

BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME NYLON 6
SCALE / ÖLÇEK 3:2

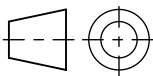


Ø20



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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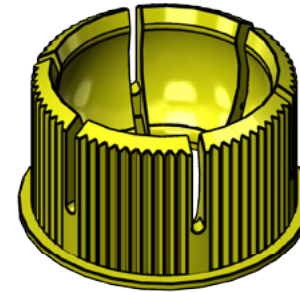
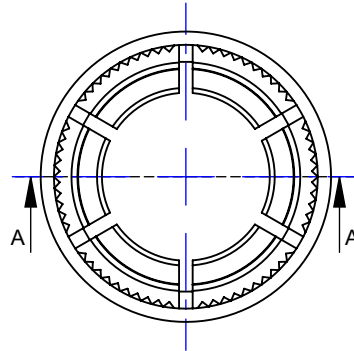
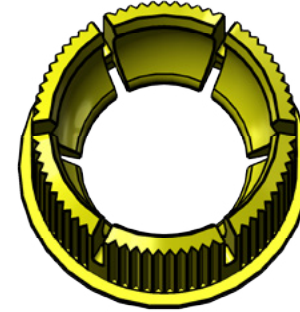
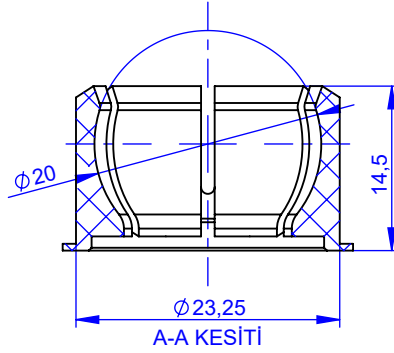
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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
RY.400120	Ø 20 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

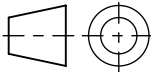
GENEL TOLERANS
ISO 2768 - Mk
MATERIAL / MALZEME
POM
SCALE / ÖLÇEK
3:2



Ø20



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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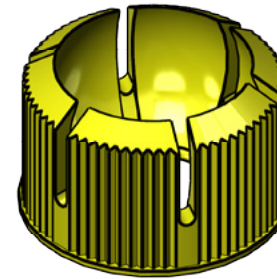
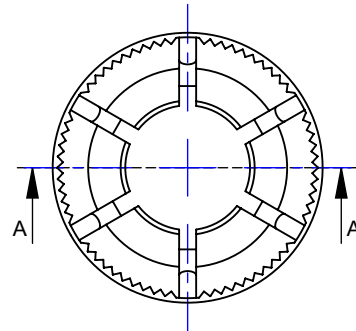
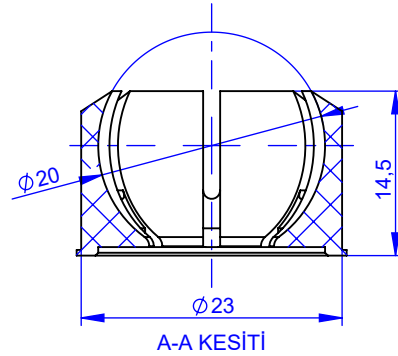
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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400220	PART NAME / PARÇA ADI: Ø 20 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 2,33 g

BÜTÜN ÖLÇÜLER mm'dir.

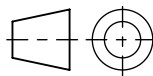
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø20



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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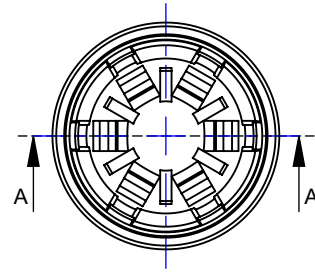
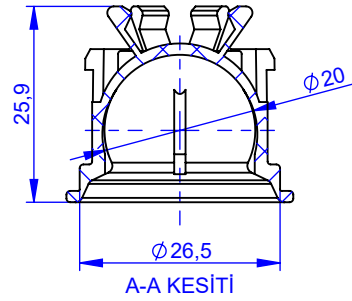
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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400320	PART NAME / PARÇA ADI: Ø 20 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 2,32 g

BÜTÜN ÖLÇÜLER mm'dir.

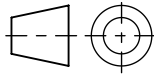
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø20



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			

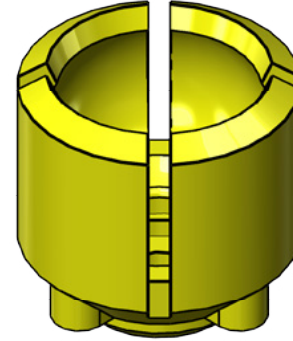
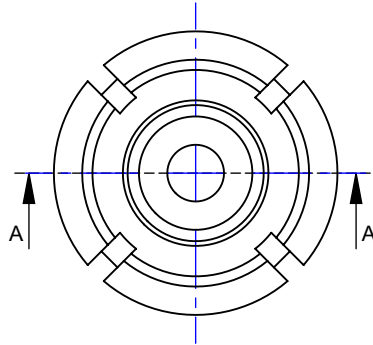
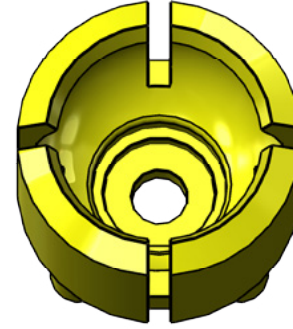
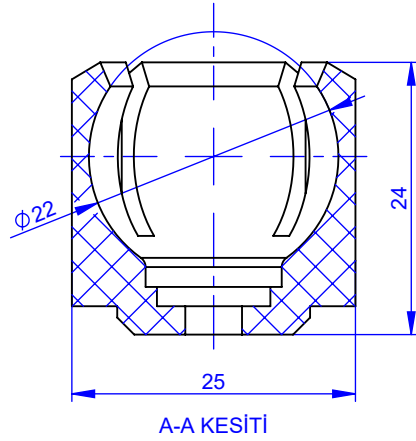


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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400420	PART NAME / PARÇA ADI: Ø 20 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 4,77 g

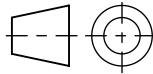
BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1



Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Tay ve Fiyat / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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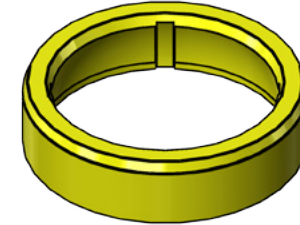
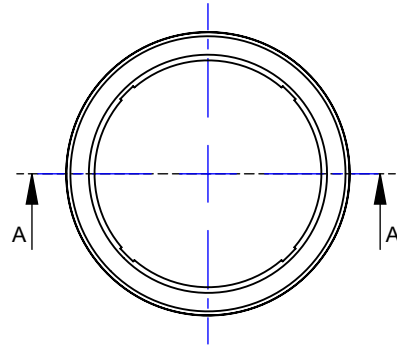
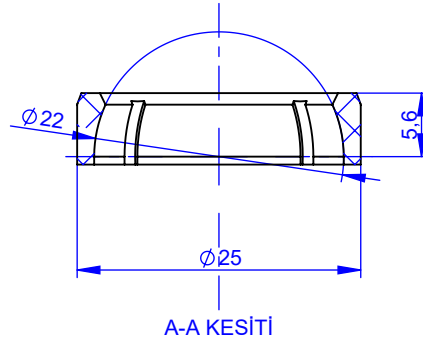
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400022	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 6,09 g

BÜTÜN ÖLÇÜLER mm'dir.

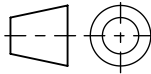
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME NYLON 6
SCALE / ÖLÇEK 3:2



Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
RY.400122	Ø 22 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

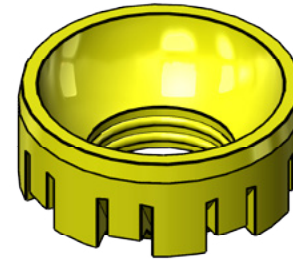
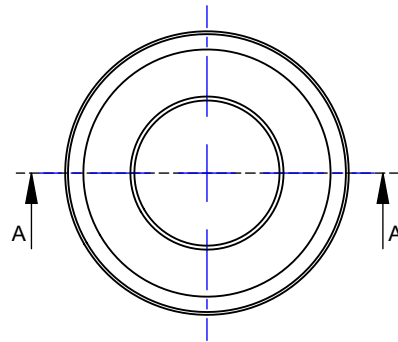
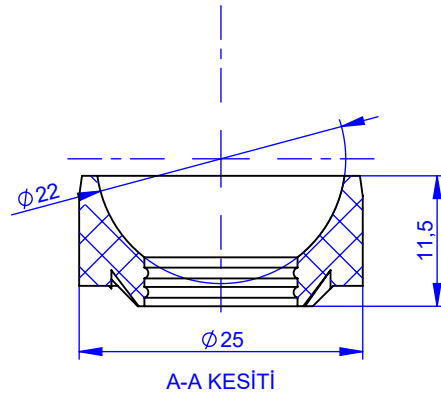
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SCALE / ÖLÇEK

3:2

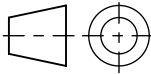


Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
RY.400222	Ø 22 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

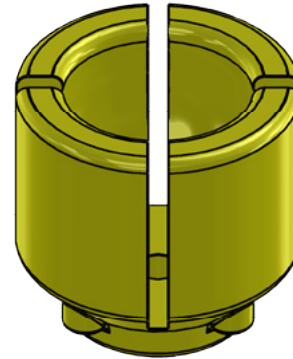
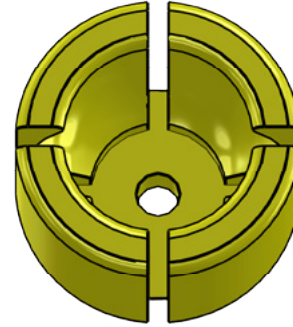
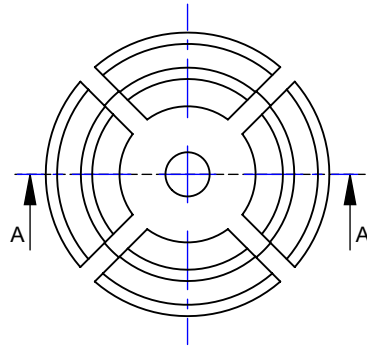
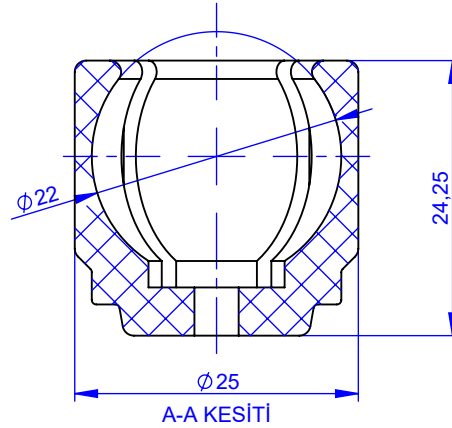
POLİÜRETAN 60 SHORE D

SCALE / ÖLÇEK

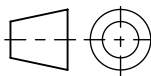
3:2



Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400322	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 6,16 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

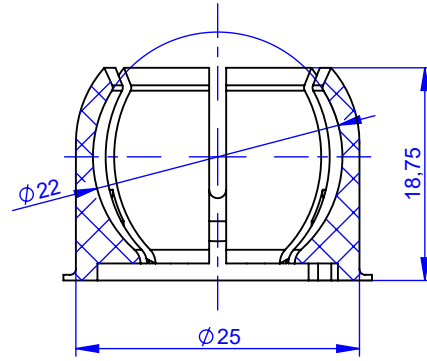
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SCALE / ÖLÇEK

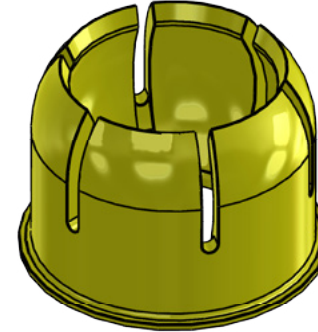
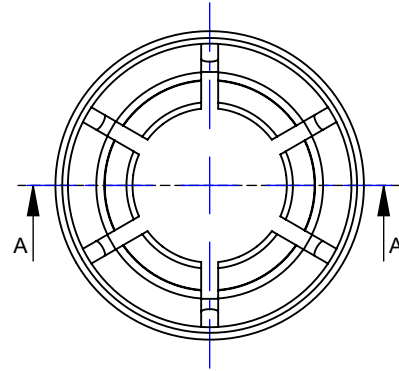
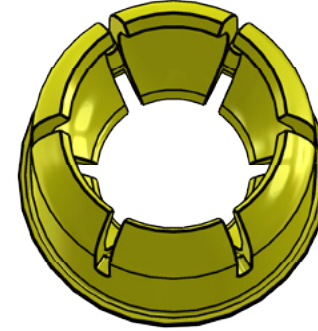
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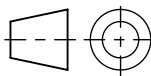
Ø22



A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400422	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 3,6 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

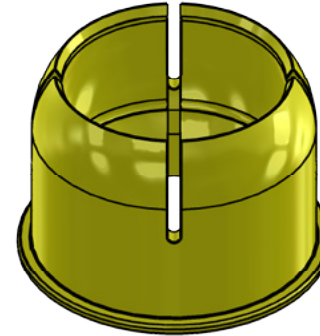
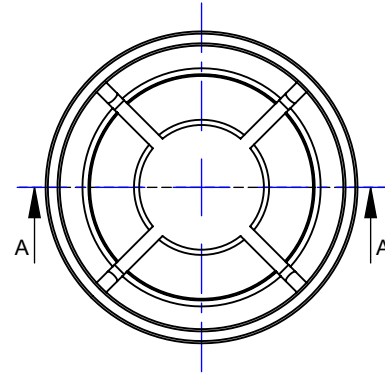
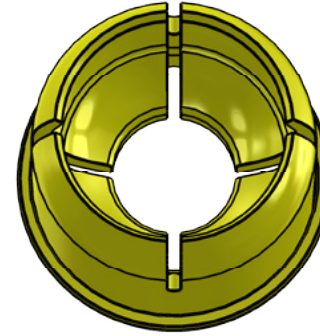
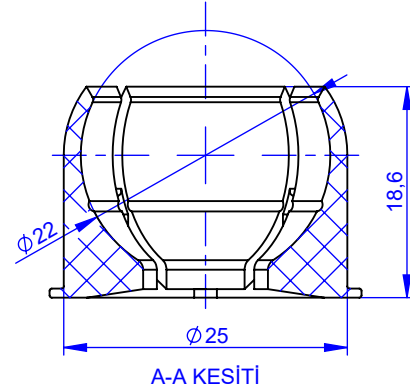
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SCALE / ÖLÇEK

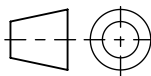
3:2



Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
RY.400522	Ø 22 KÜRE PLASTİK YATAK	A4

WEIGHT / AĞIRLIK: 4,21 g

BÜTÜN ÖLÇÜLER mm'dir.

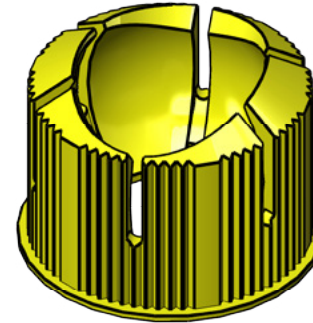
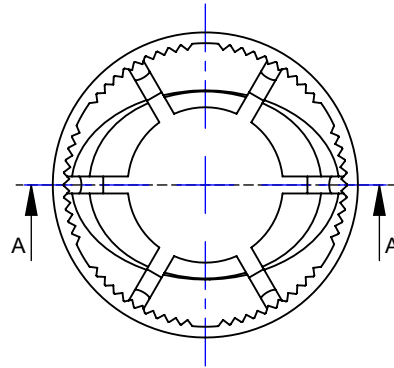
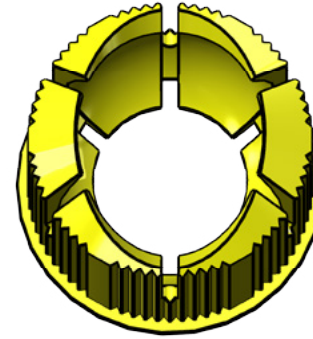
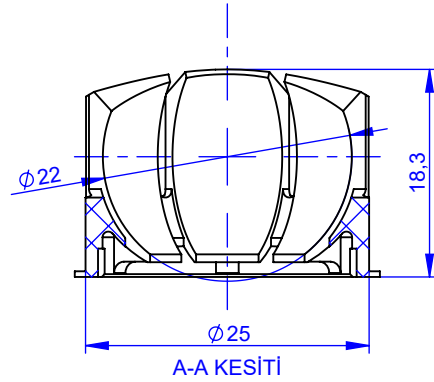
GENEL TOLERANS
ISO 2768 - Mk

MATERIAL / MALZEME
POM

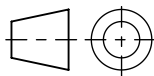
SCALE / ÖLÇEK
3:2



Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500312	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 3,04 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

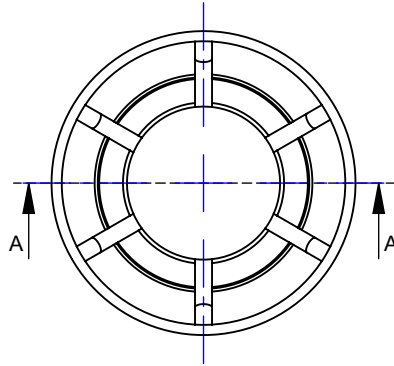
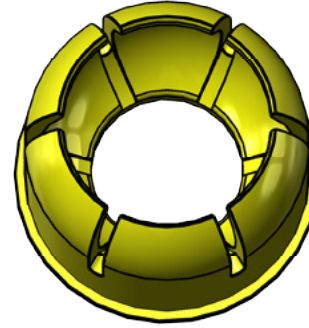
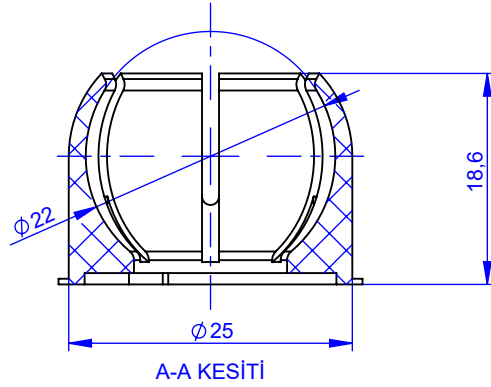
POM

SCALE / ÖLÇEK

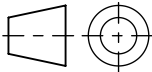
3:2



Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500387	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 3,96 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

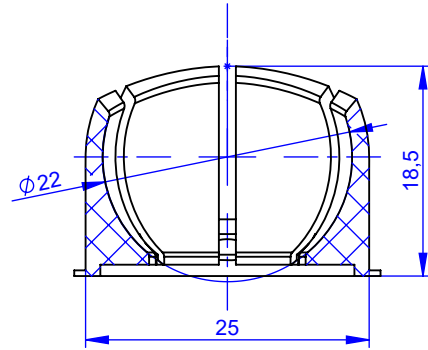
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SCALE / ÖLÇEK

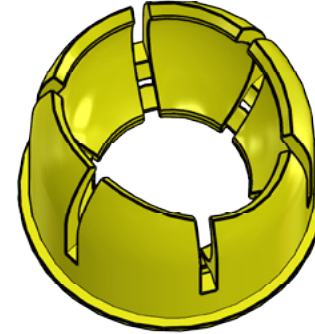
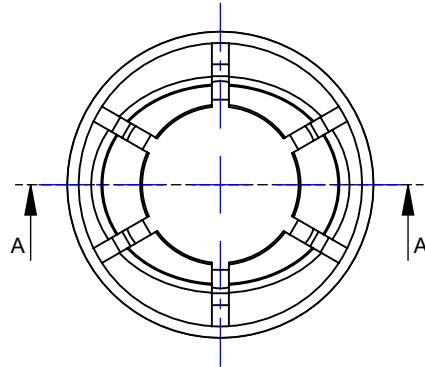
3:2



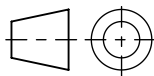
Ø22



A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500388	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 2,98 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

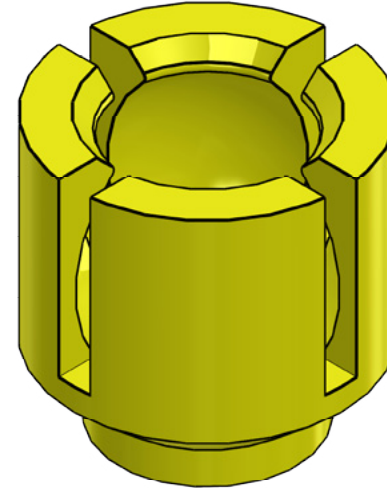
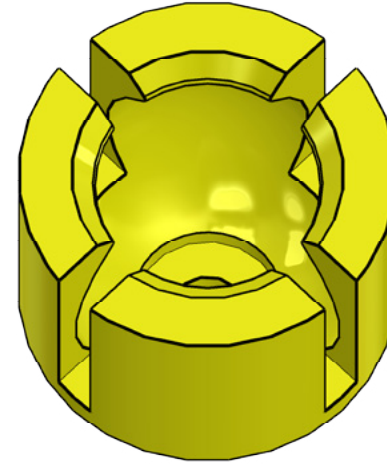
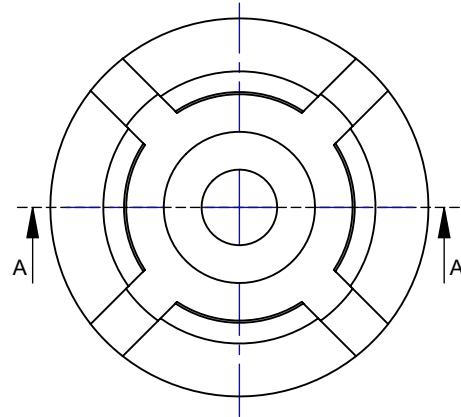
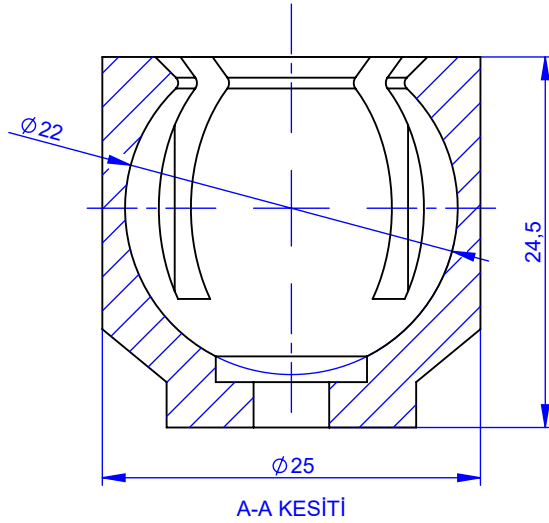
POM

SCALE / ÖLÇEK

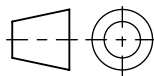
3:2



Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500427	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 8,5 g

BÜTÜN ÖLÇÜLER mm'dir.

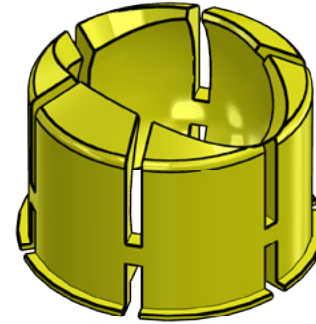
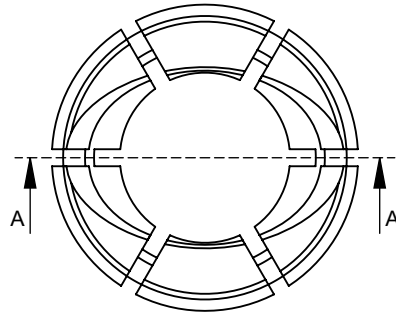
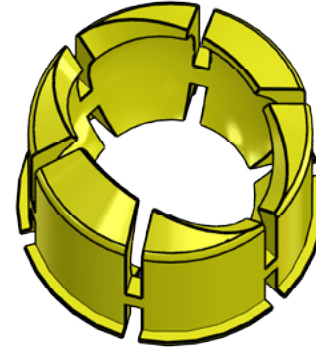
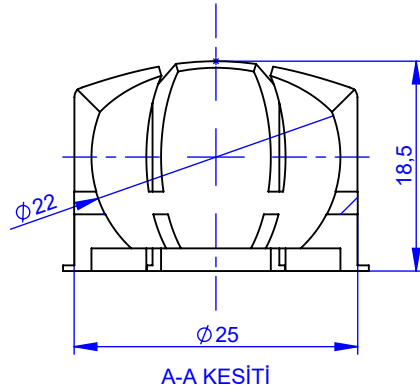
GENEL TOLERANS
ISO 2768 - Mk

MATERIAL / MALZEME
POM

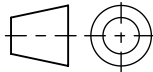
SCALE / ÖLÇEK
2:1



Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yarı ve Pahlı / Rnc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500445	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 5,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

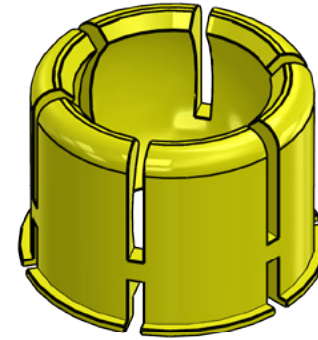
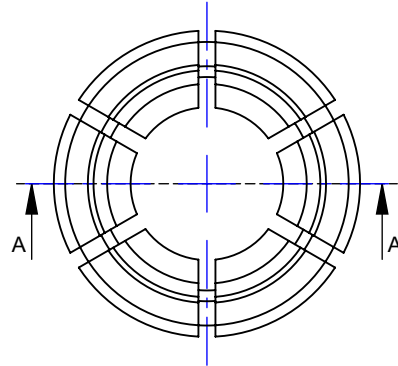
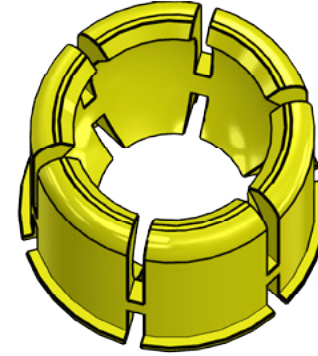
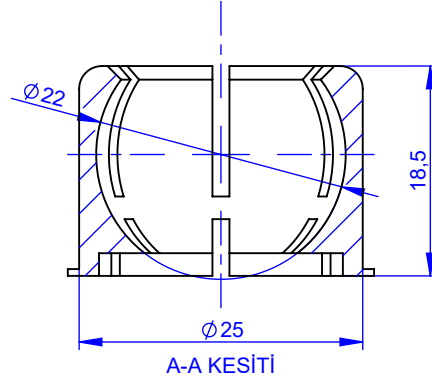
POM

SCALE / ÖLÇEK

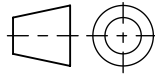
3:2



Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yarı ve Paç / Rnc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500446	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

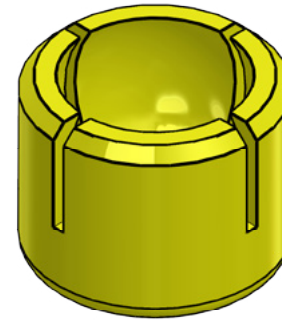
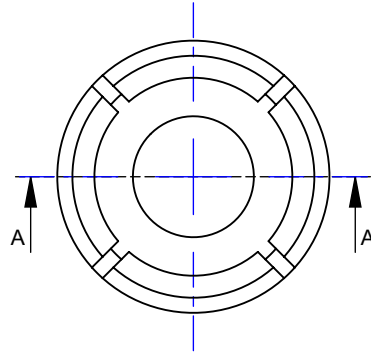
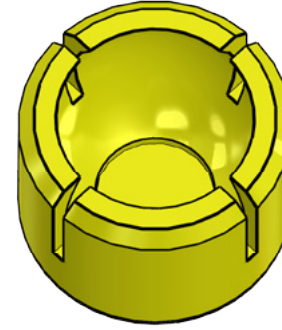
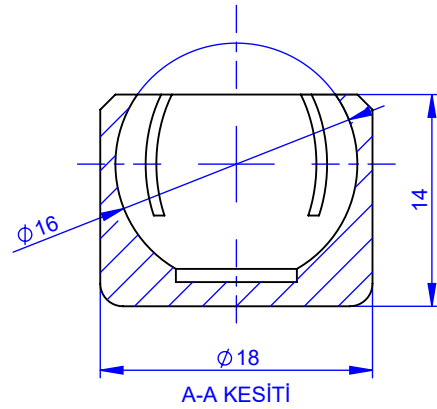
POM

SCALE / ÖLÇEK

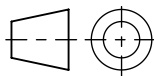
3:2



Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500449	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 2,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

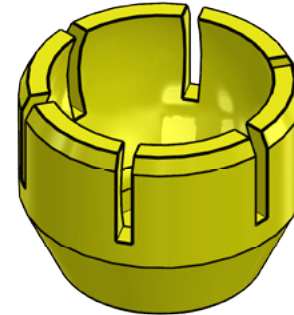
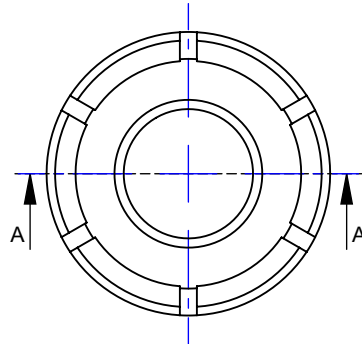
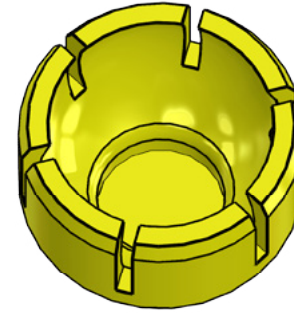
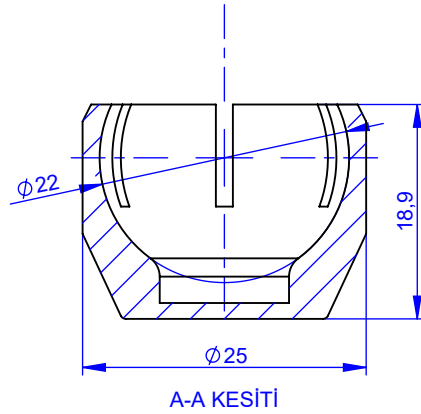
POM

SCALE / ÖLÇEK

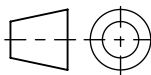
2:1



Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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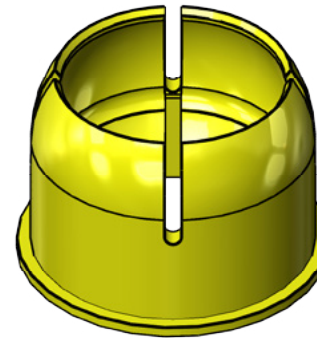
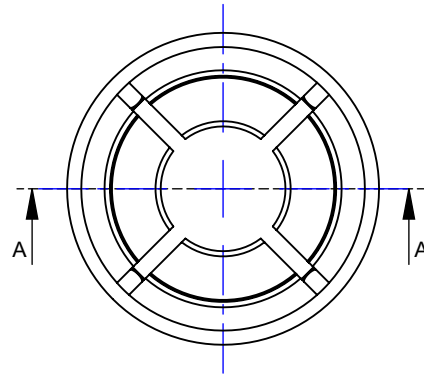
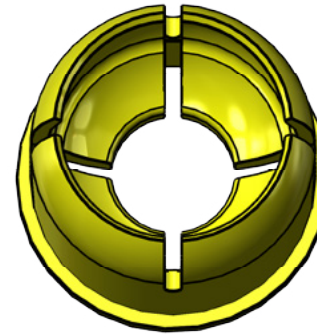
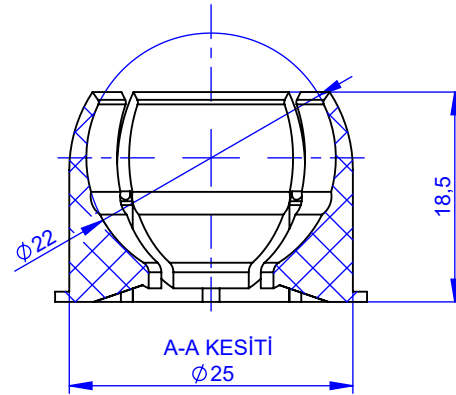
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500471	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 5,5 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2

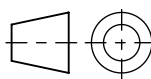


Ø22



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yatay Pahlı / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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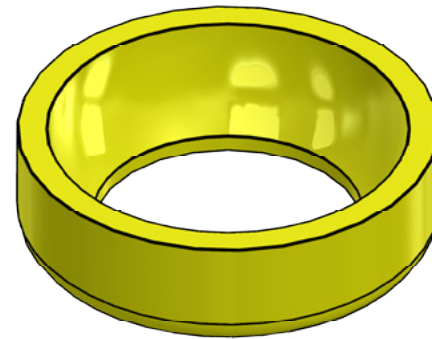
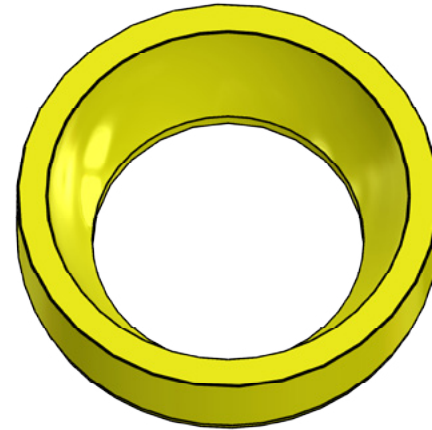
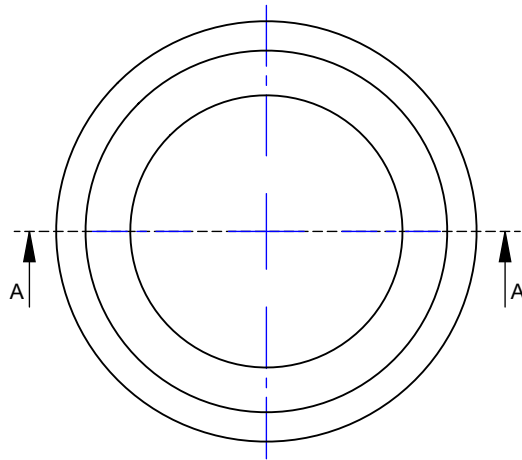
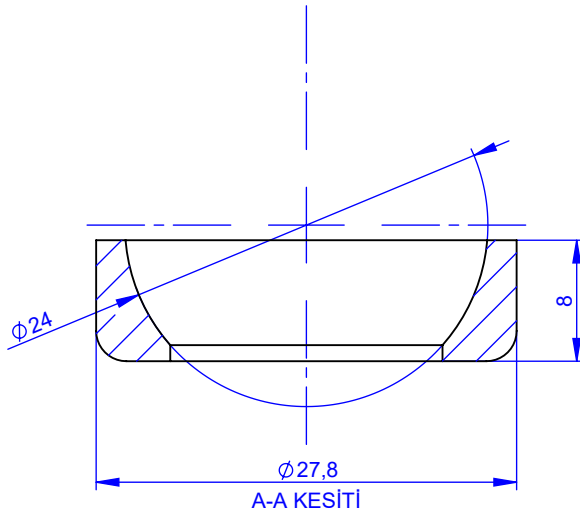
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
R.500711	Ø 22 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

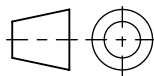
GENEL TOLERANS
ISO 2768 - Mk
MATERIAL / MALZEME
DELTRIN 300 CP NC
SCALE / ÖLÇEK
3:2



Ø24



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahılar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500406	PART NAME / PARÇA ADI: Ø 24 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 2,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

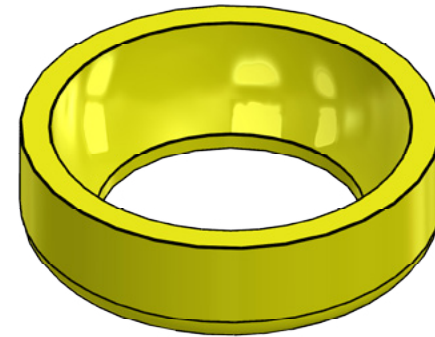
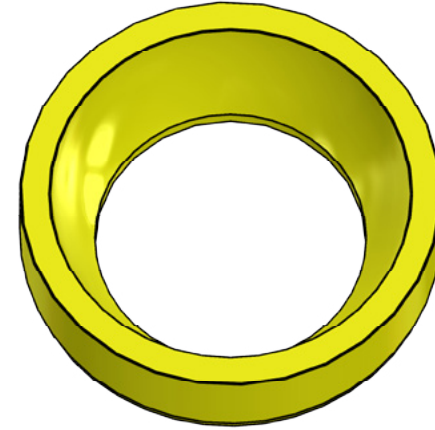
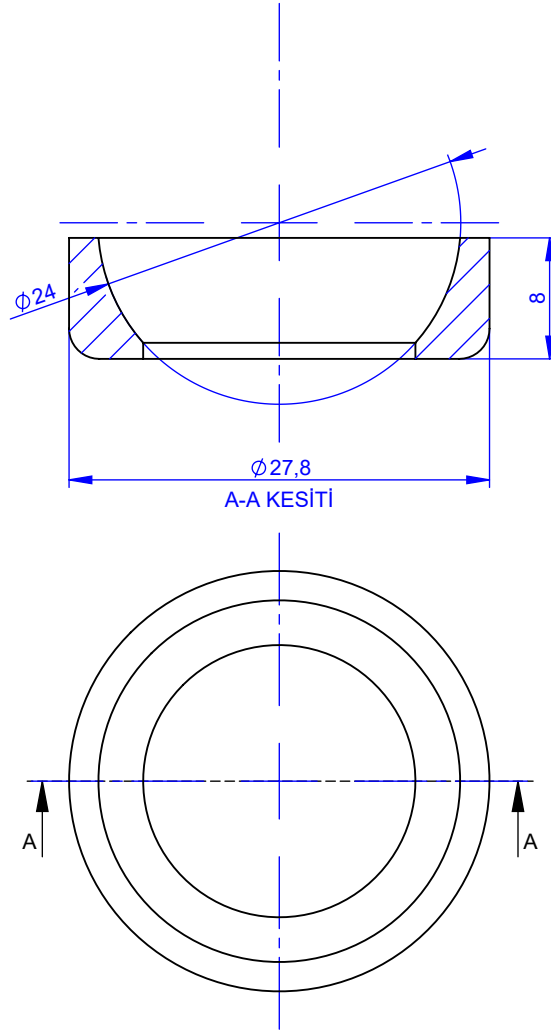
POM

SCALE / ÖLÇEK

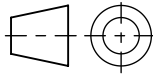
2:1



Ø24



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yarı ve Pahalı / Arc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahalı / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500407	PART NAME / PARÇA ADI: Ø 24 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 2,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

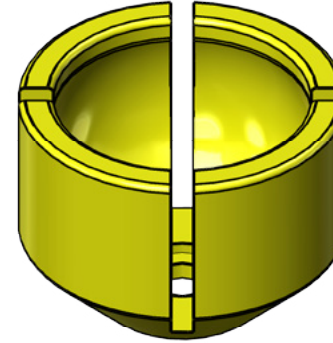
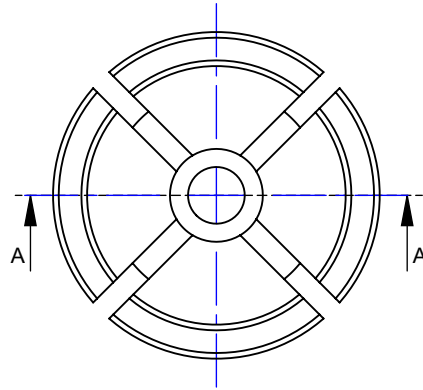
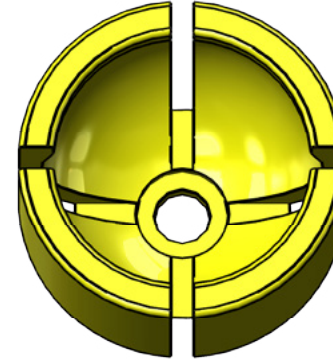
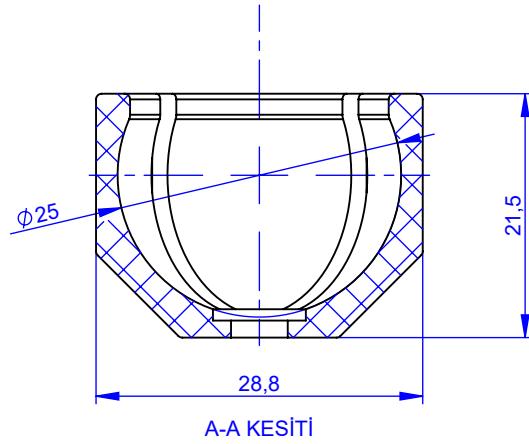
POM

SCALE / ÖLÇEK

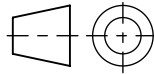
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Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Kiriş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			

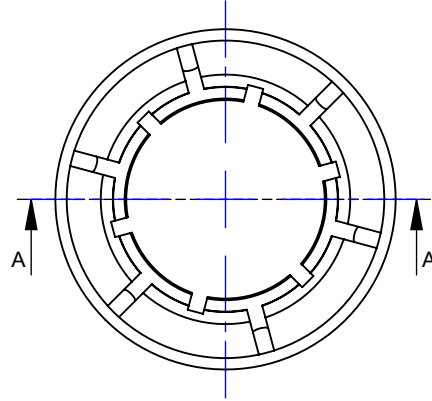
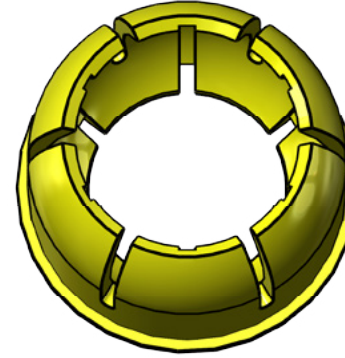
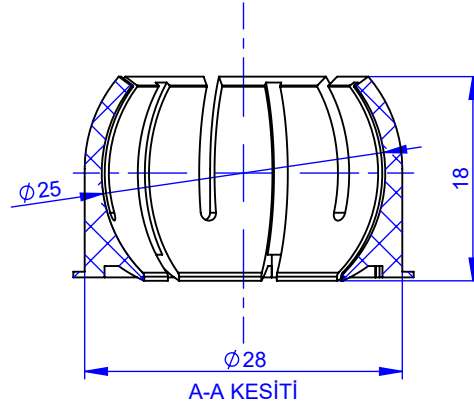


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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR. RY.400025	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4	WEIGHT / AĞIRLIK: 5,78 g

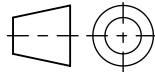
BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME NYLON 6
SCALE / ÖLÇEK 3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yarı ve Paç / Rnc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			

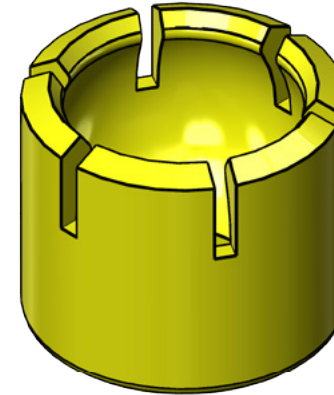
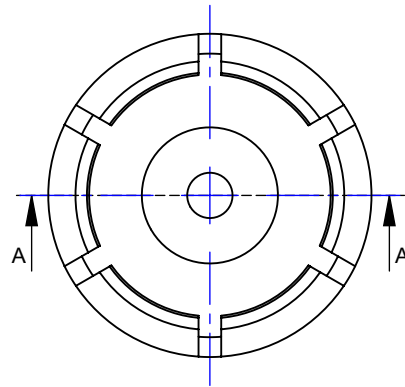
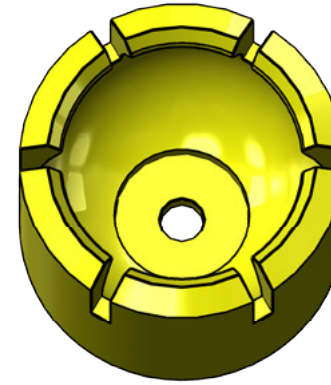
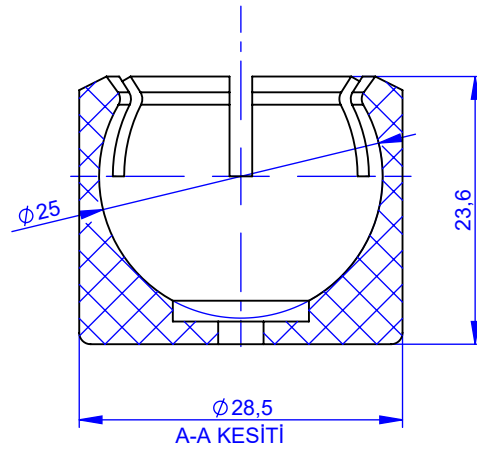


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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR. RY.400125	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4	WEIGHT / AĞIRLIK: 3,65 g

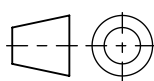
BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME NYLON 6
SCALE / ÖLÇEK 3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pano / Fillet / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400225	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4

BÜTÜN ÖLÇÜLER mm'dir.

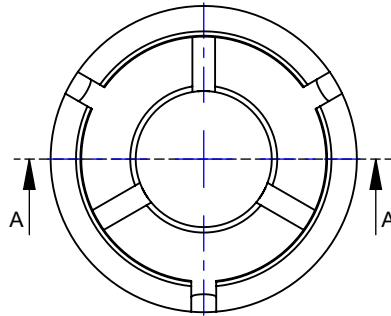
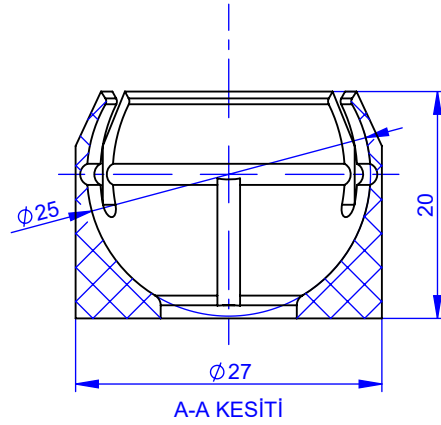
GENEL TOLERANS
ISO 2768 - Mk

MATERIAL / MALZEME
NYLON 6

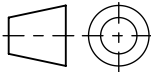
SCALE / ÖLÇEK
3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400325	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 3,64 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

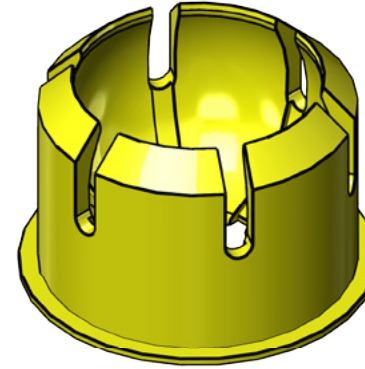
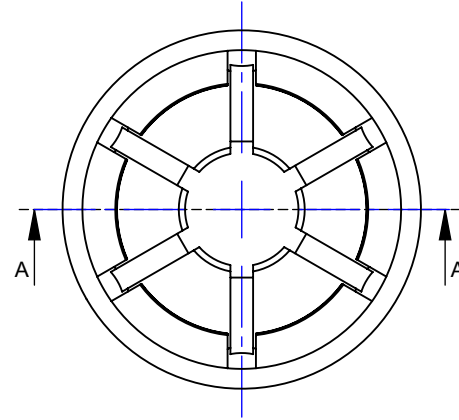
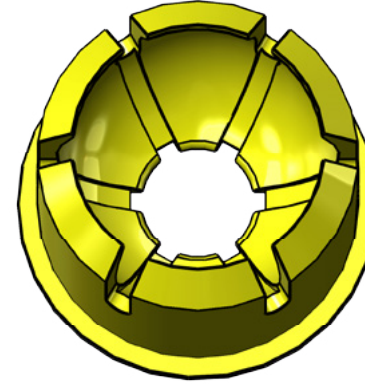
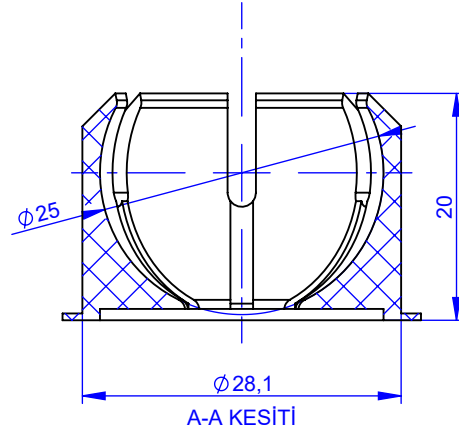
POM

SCALE / ÖLÇEK

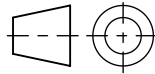
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Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yarı ve Paç / Rnc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Paçlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			

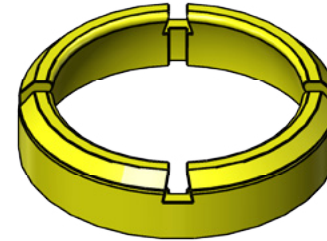
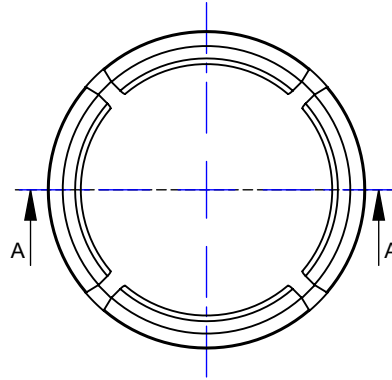
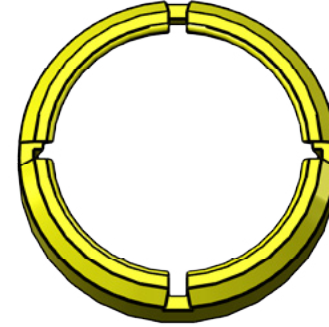
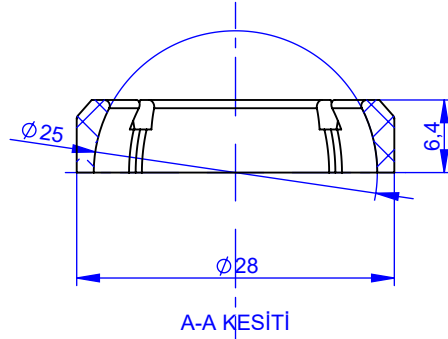


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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR. RY.400425	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4	WEIGHT / AĞIRLIK: 4,8 g

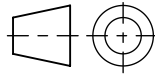
BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yarık ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			

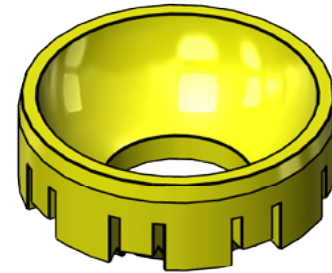
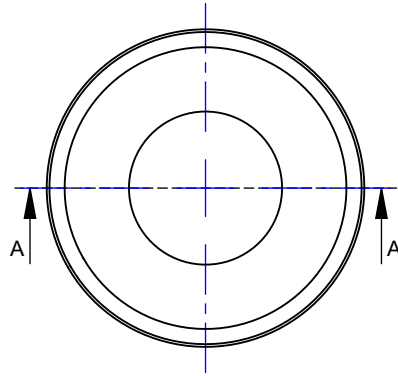
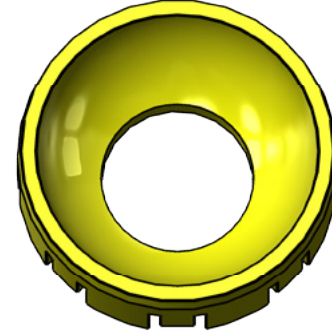
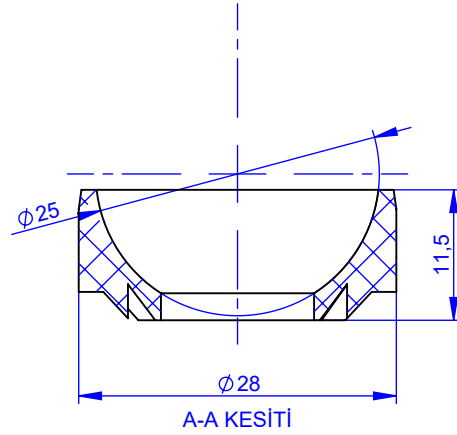


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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR. RY.400525	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4	WEIGHT / AĞIRLIK: 1,26 g

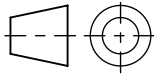
BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
RY.400625	Ø 25 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

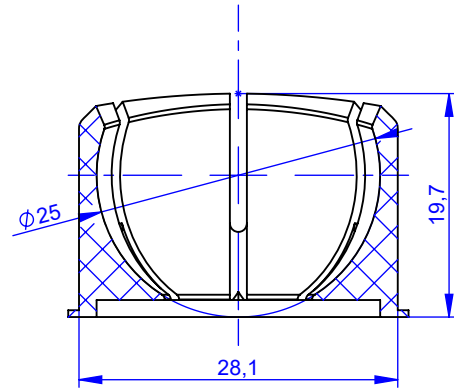
TPUR

SCALE / ÖLÇEK

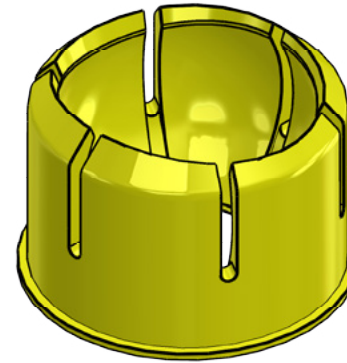
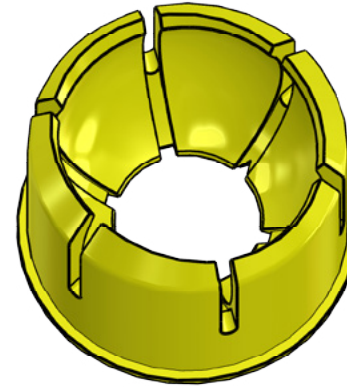
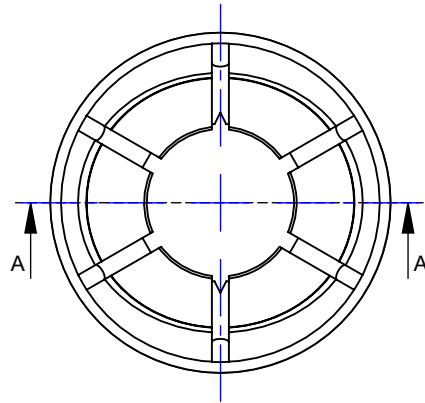
3:2



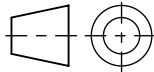
Ø25



A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400725	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 4,51 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

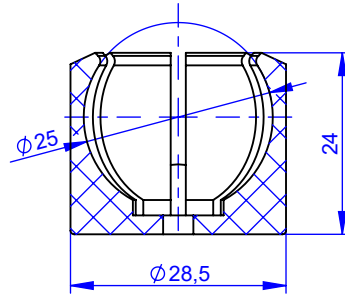
POM

SCALE / ÖLÇEK

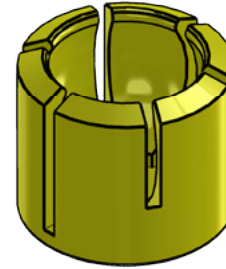
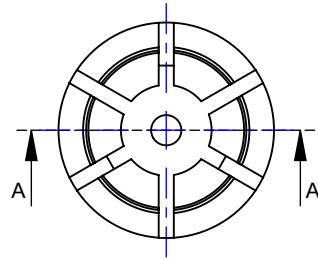
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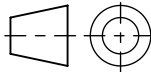
Ø25



A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400825	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 8,91 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

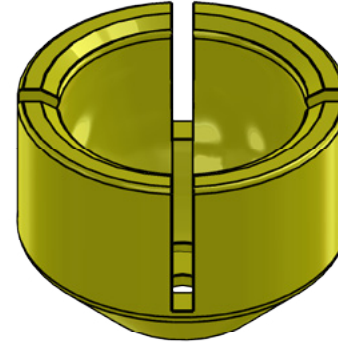
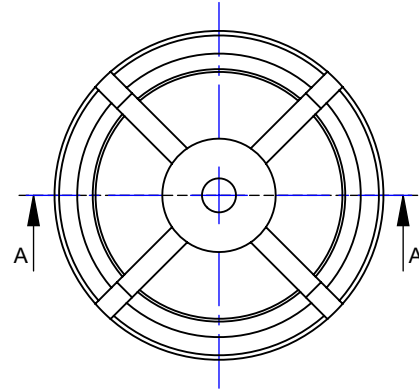
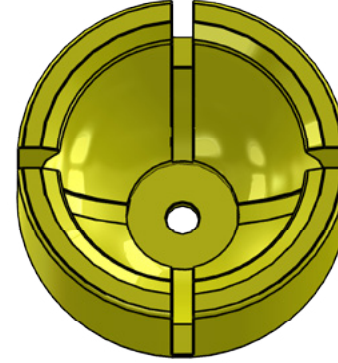
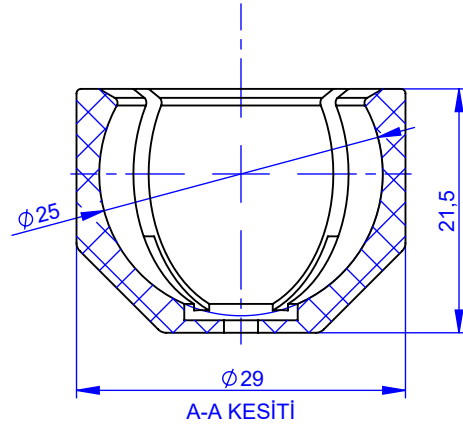
POM

SCALE / ÖLÇEK

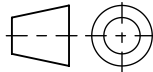
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Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Tay ve Fırı / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400925	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

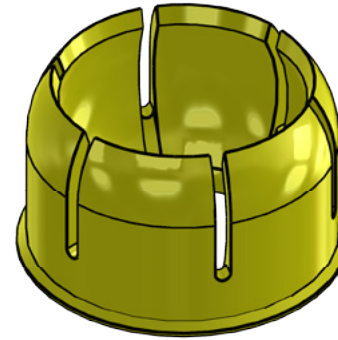
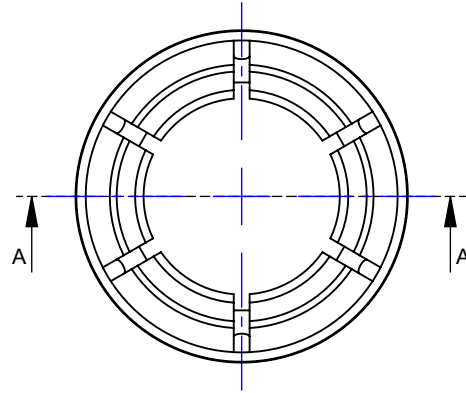
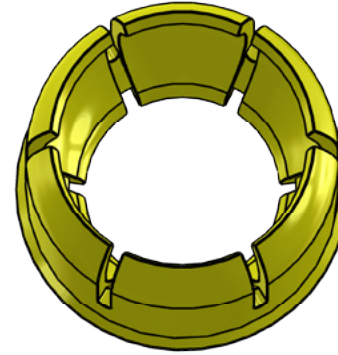
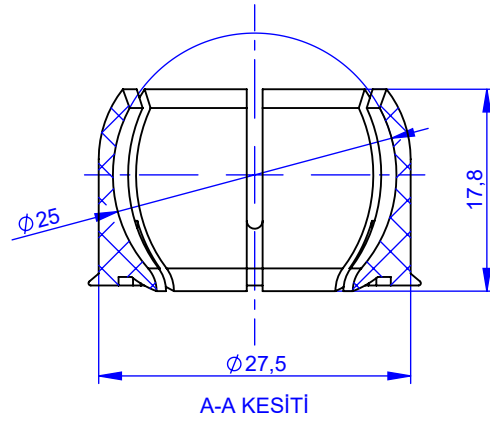
POM

SCALE / ÖLÇEK

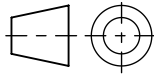
3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



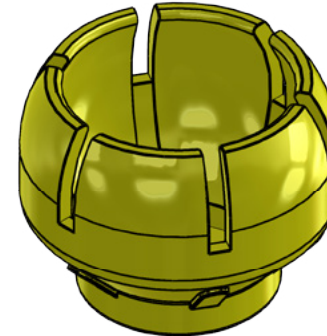
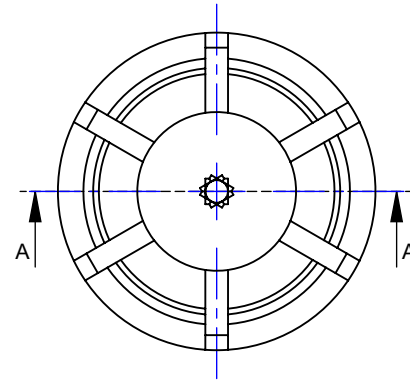
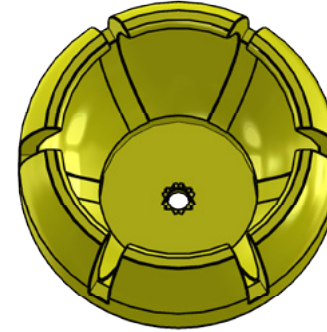
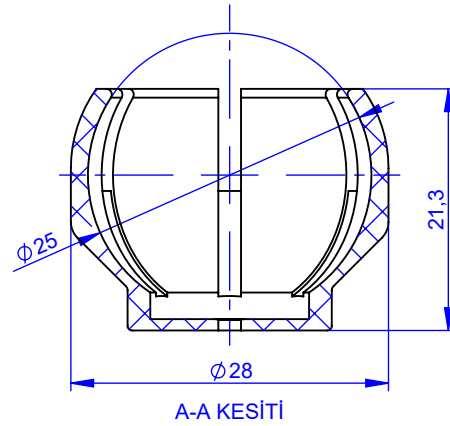
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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.401025	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4

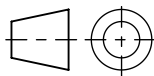
BÜTÜN ÖLÇÜLER mm'dir.	
GENEL TOLERANS ISO 2768 - Mk	
MATERIAL / MALZEME POM	
SCALE / ÖLÇEK 3:2	



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.401125	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 3,65 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

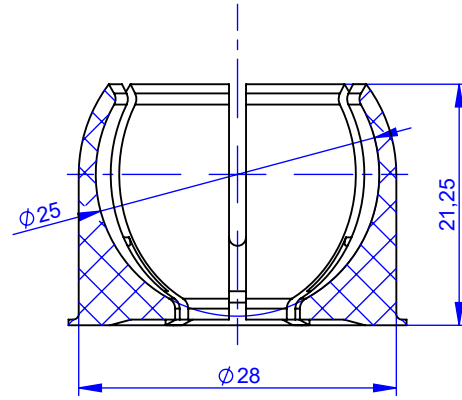
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SCALE / ÖLÇEK

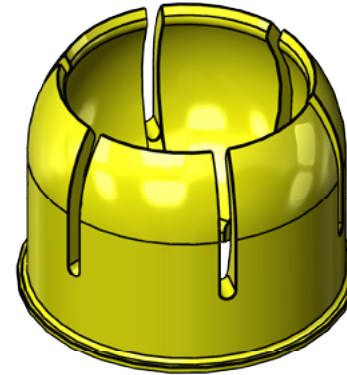
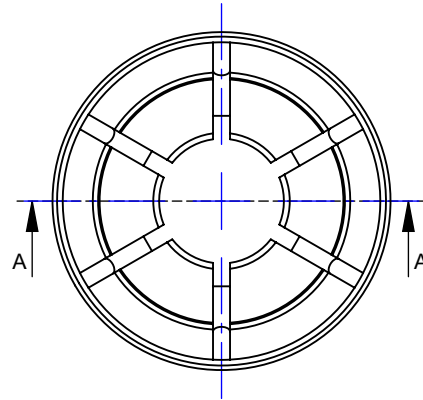
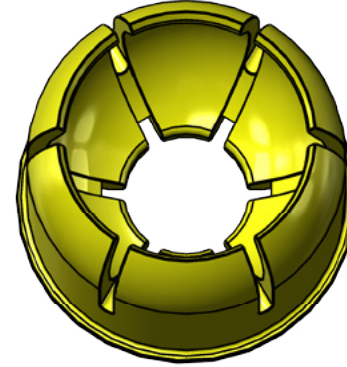
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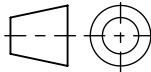
Ø25



A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
R.500302	Ø 25 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

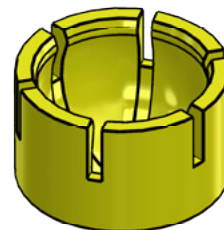
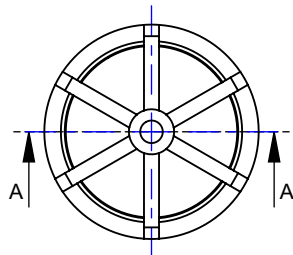
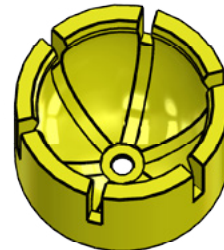
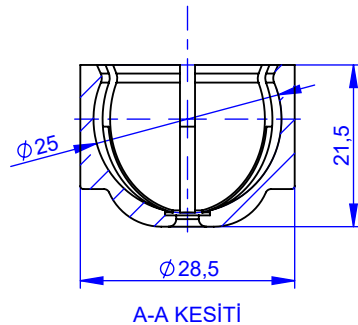
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SCALE / ÖLÇEK

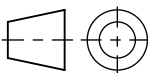
3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yarı ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500368	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 5,71 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

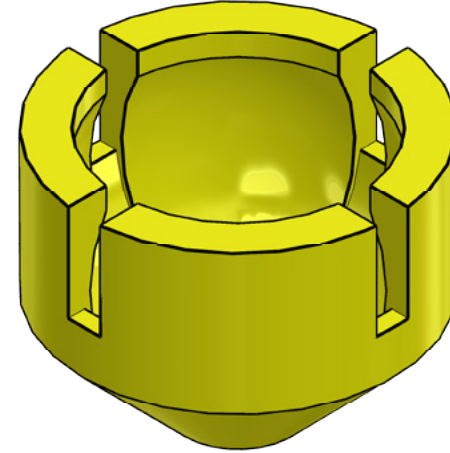
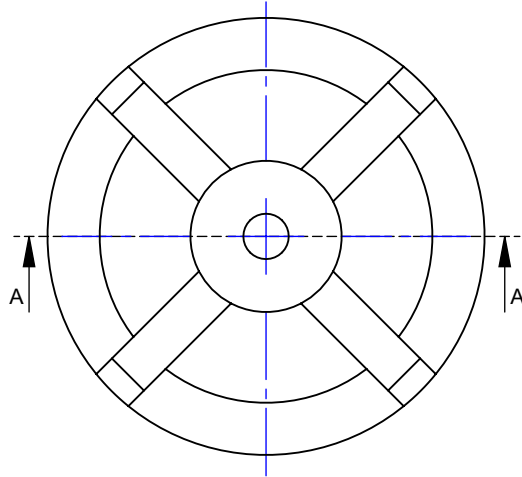
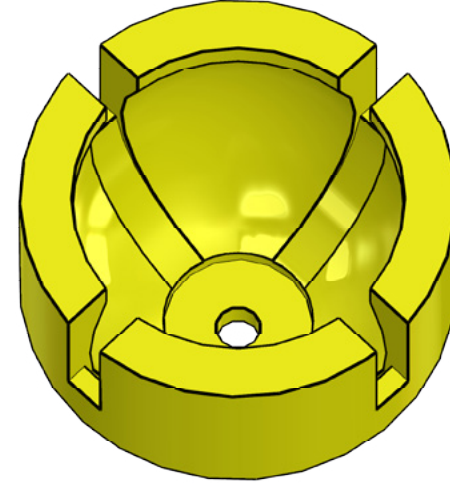
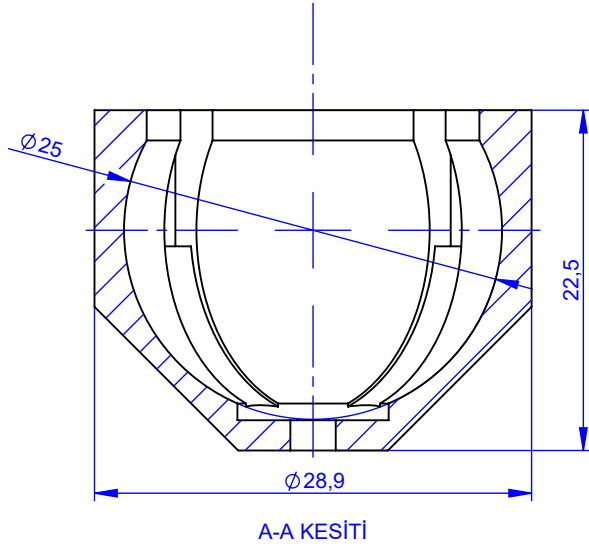
POM

SCALE / ÖLÇEK

1:1

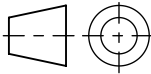


Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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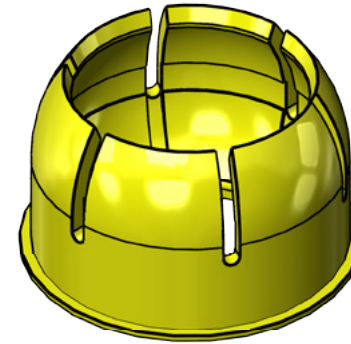
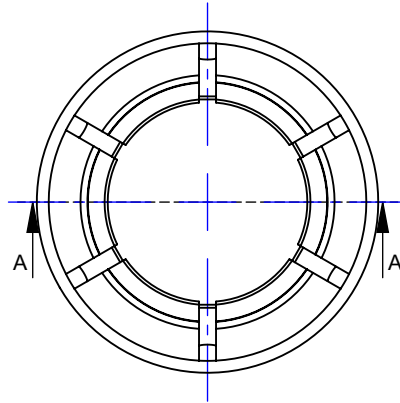
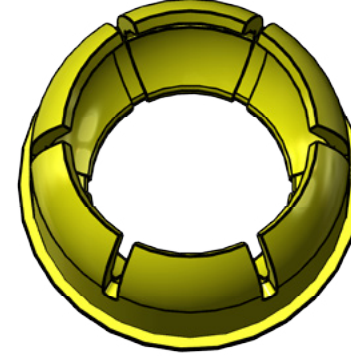
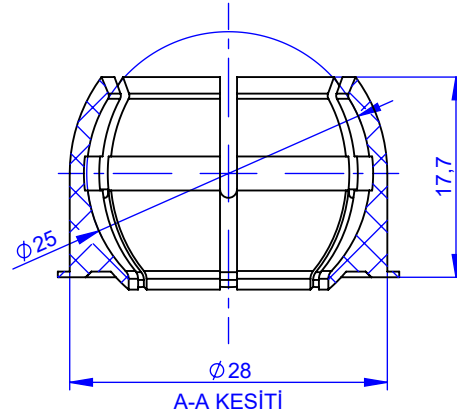
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500403	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 7,5 g

BÜTÜN ÖLÇÜLER mm'dir.

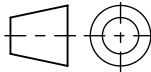
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 2:1



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1.6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500409	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 2,48 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

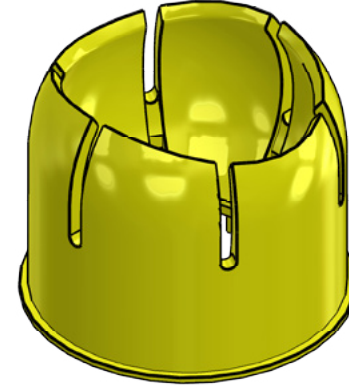
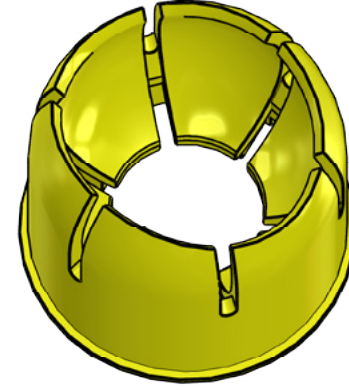
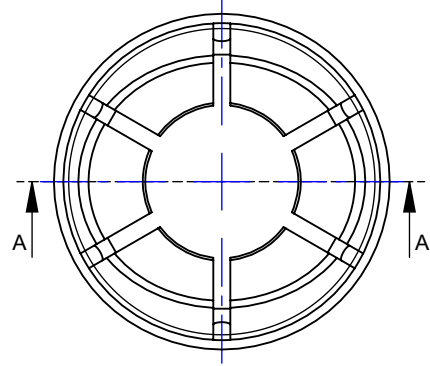
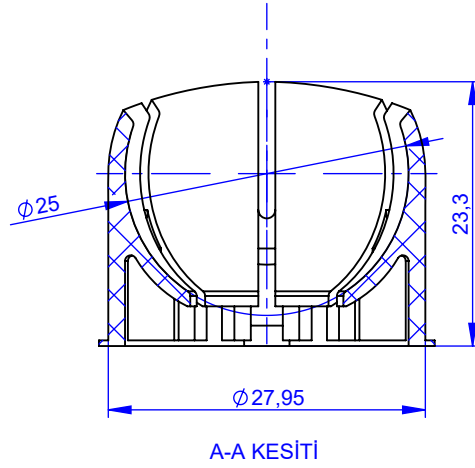
POM

SCALE / ÖLÇEK

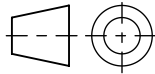
3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Tay ve Fırı / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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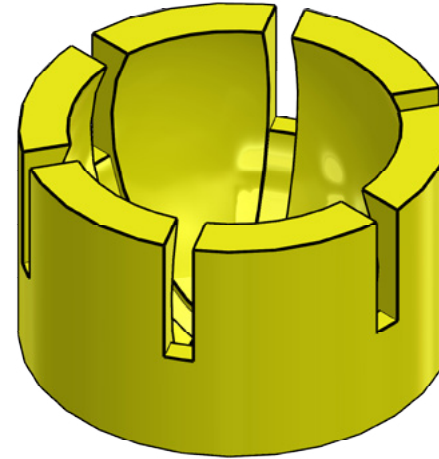
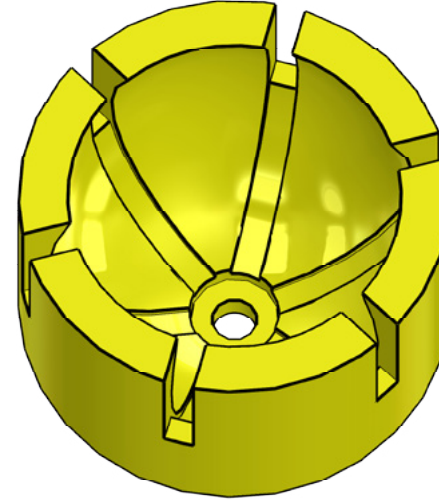
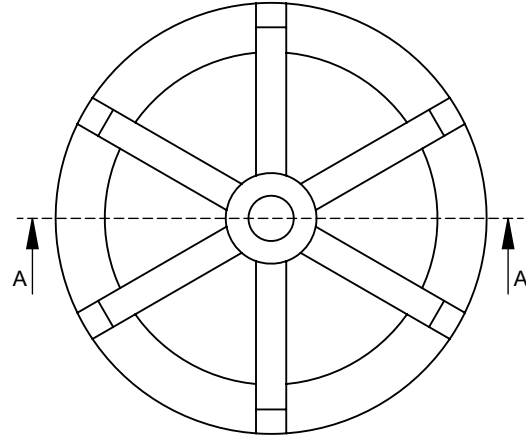
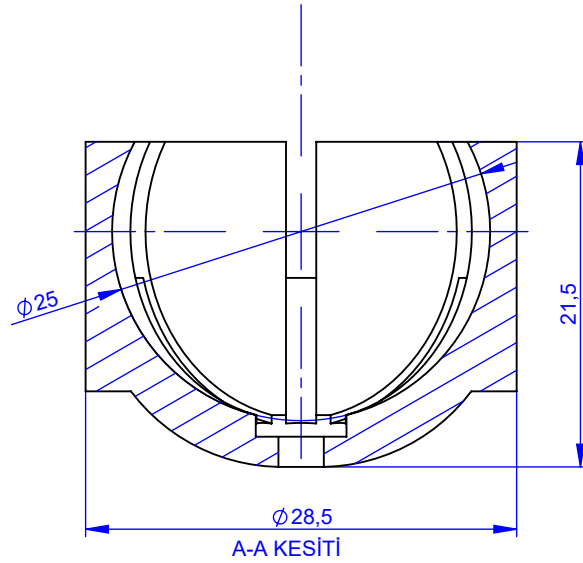
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500410	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 5,11 g

BÜTÜN ÖLÇÜLER mm'dir.

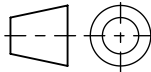
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paç / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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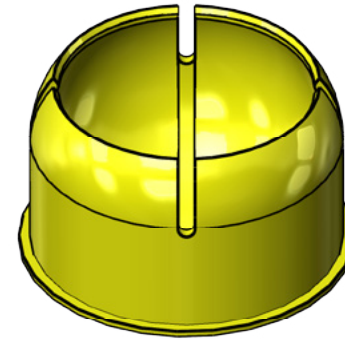
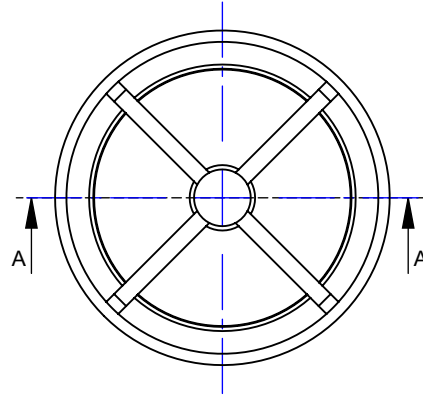
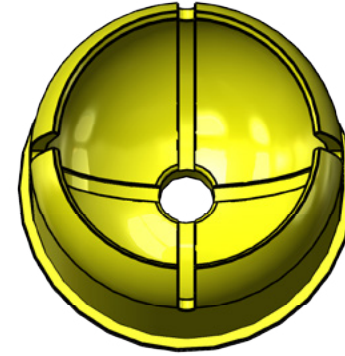
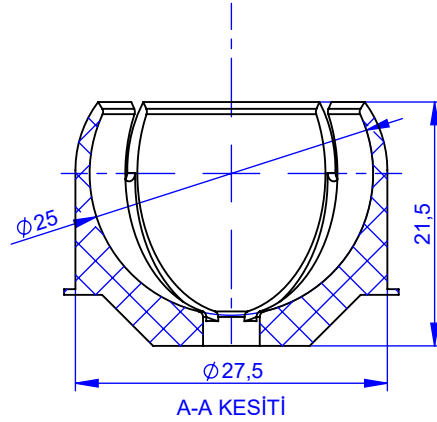
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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
R.500414	Ø 25 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS
ISO 2768 - Mk
MATERIAL / MALZEME
POM
SCALE / ÖLÇEK
2:1



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8				
1000 - 2000	±1,2				
2000 - 4000	±2				

Belirtilmeyen / Uncertain :
Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4
Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6

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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500422	PART NAME / PARÇA ADI: Ø 22 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 4,23 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

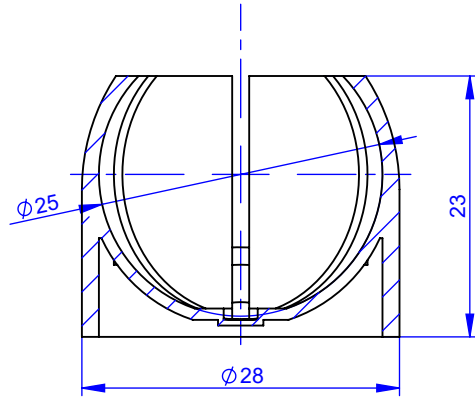
DELIRIN 7057

SCALE / ÖLÇEK

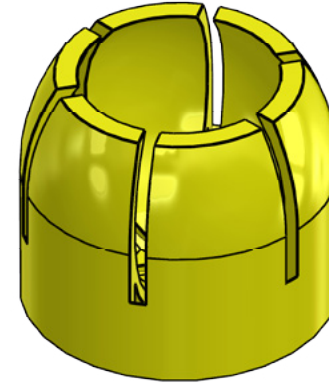
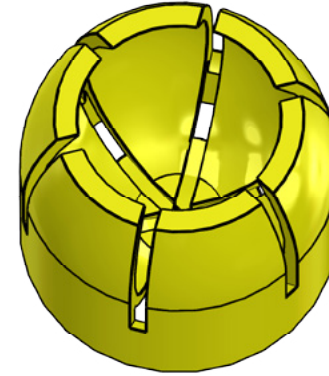
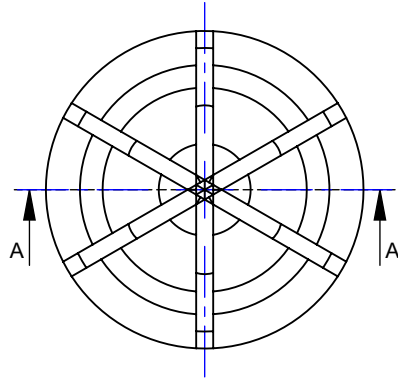
3:2



Ø25

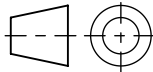


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500431	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 5,5 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

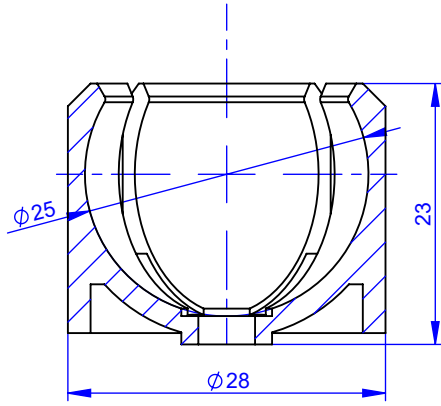
POM

SCALE / ÖLÇEK

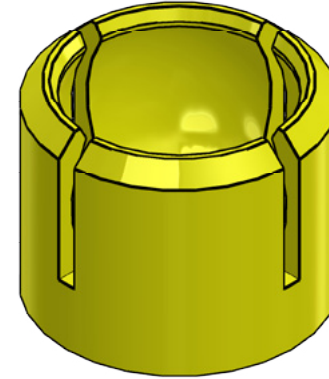
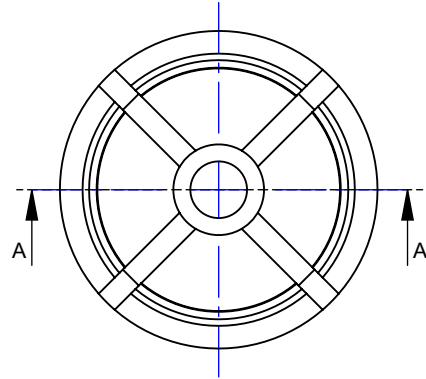
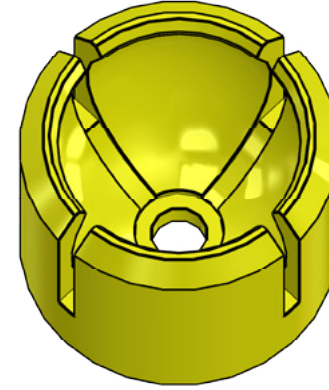
3:2



Ø25

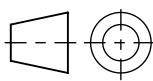


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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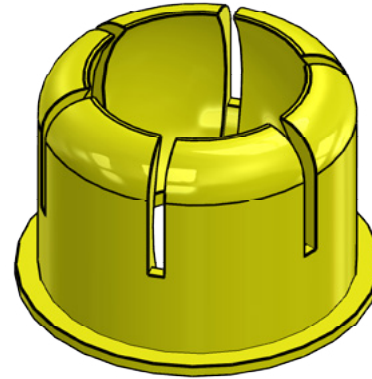
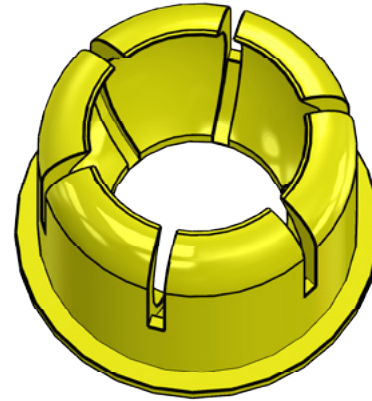
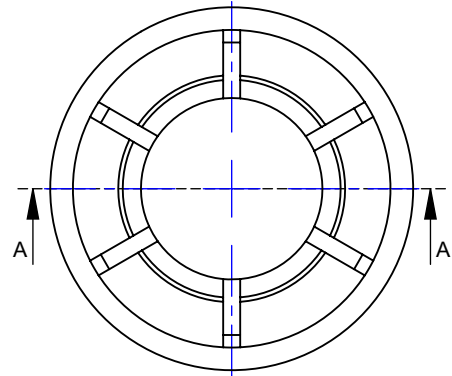
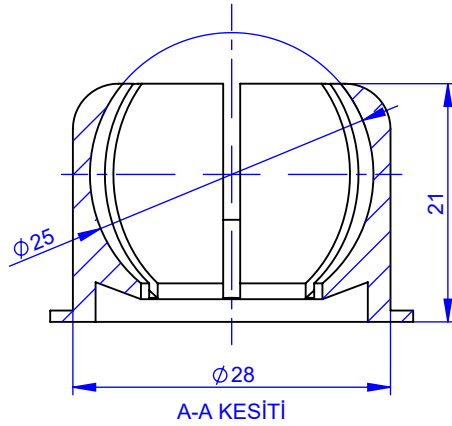
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500433	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 8,5 g

BÜTÜN ÖLÇÜLER mm'dir.

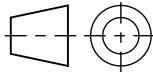
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Paşlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			

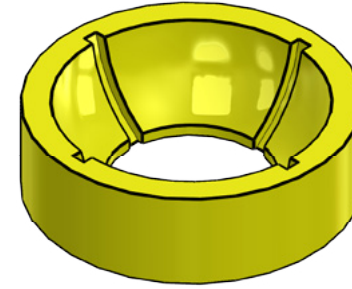
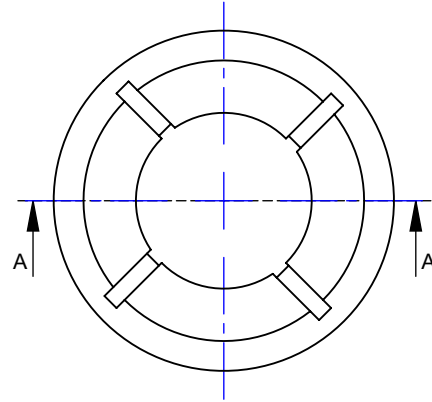
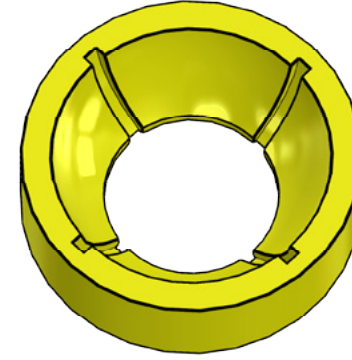
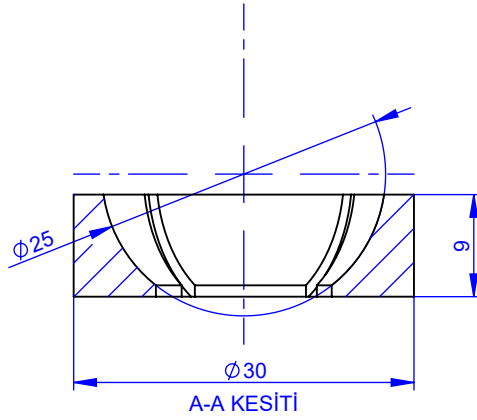


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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500450	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 10,0 g

BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2

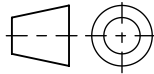


Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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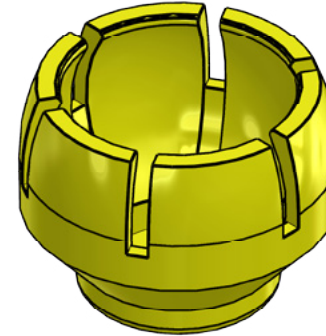
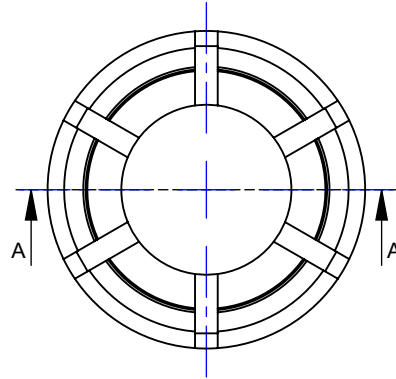
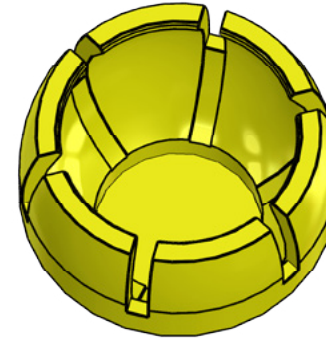
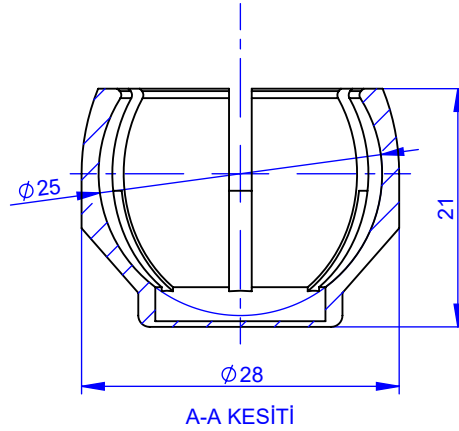
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500459	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 5,0 g

BÜTÜN ÖLÇÜLER mm'dir.

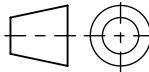
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paç / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500477	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 5,0 g

BÜTÜN ÖLÇÜLER mm'dir.

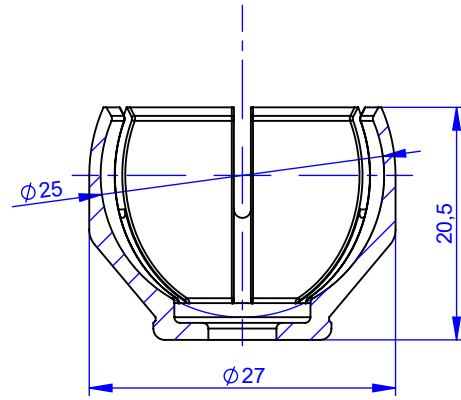
GENEL TOLERANS
ISO 2768 - Mk

MATERIAL / MALZEME
POM

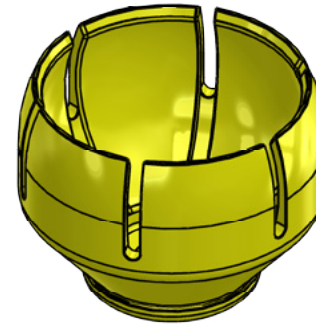
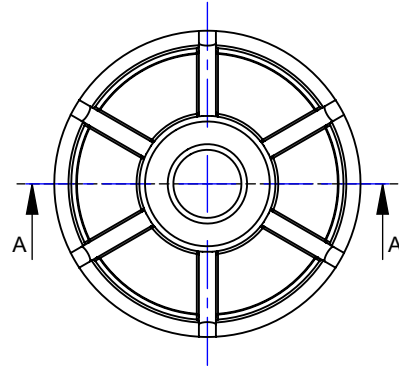
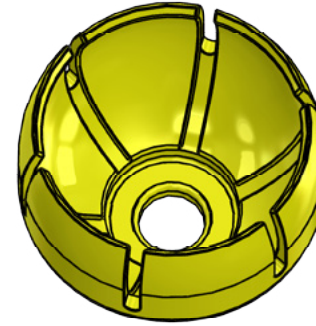
SCALE / ÖLÇEK
3:2



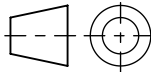
Ø25



A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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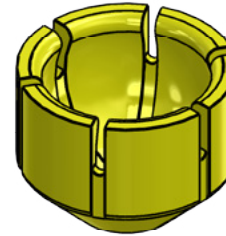
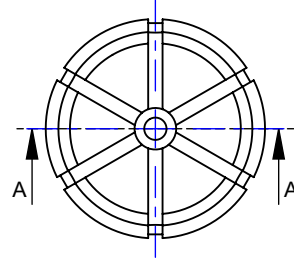
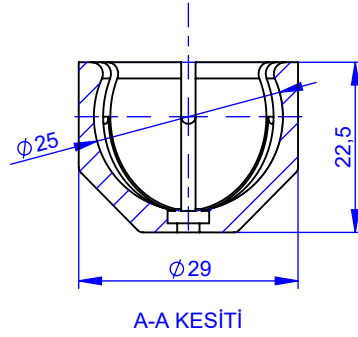
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT: WEIGHT / AĞIRLIK:
R.500493	Ø 25 KÜRE PLASTİK YATAK	A4 3,01 g

BÜTÜN ÖLÇÜLER mm'dir.

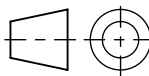
GENEL TOLERANS
ISO 2768 - Mk
MATERIAL / MALZEME
DELİRİN 300
SCALE / ÖLÇEK
3:2



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500778	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 6,54 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

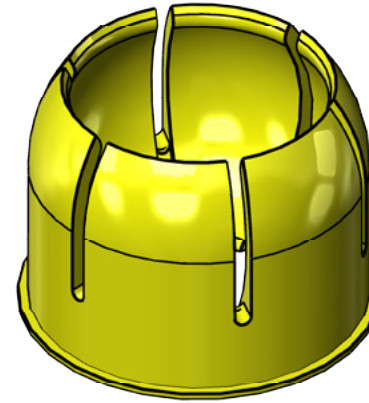
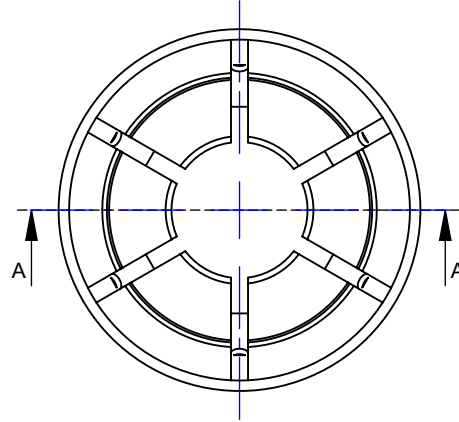
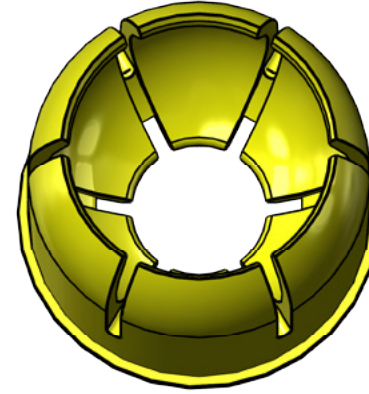
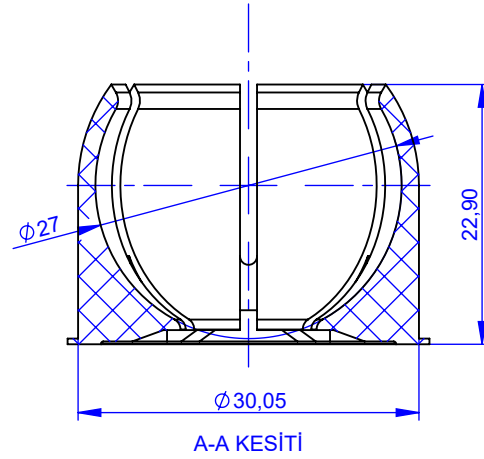
POM

SCALE / ÖLÇEK

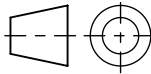
1:1



Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500301	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 4,20 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

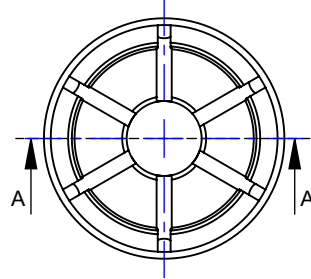
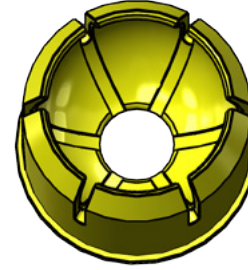
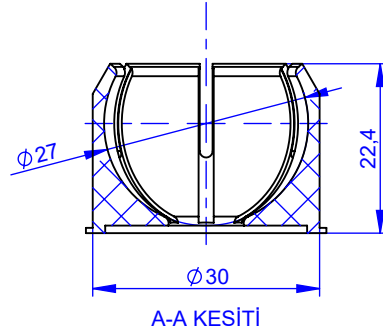
POM

SCALE / ÖLÇEK

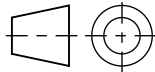
3:2



Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Tay ve Fırı / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500378	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 6,76 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

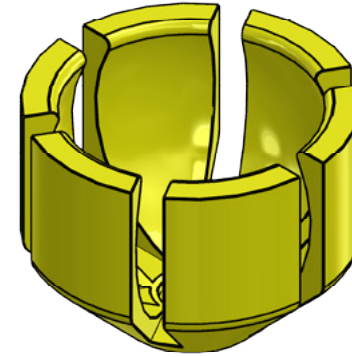
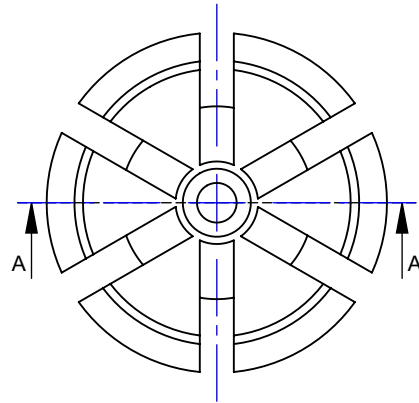
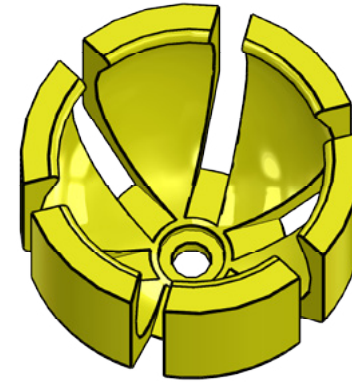
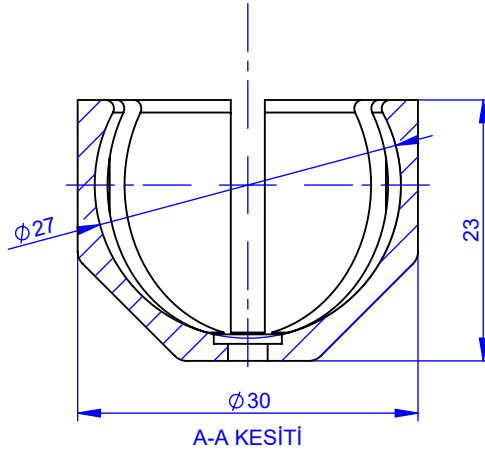
POM

SCALE / ÖLÇEK

1:1

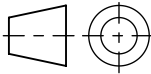


Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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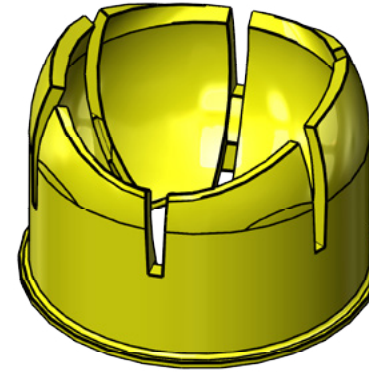
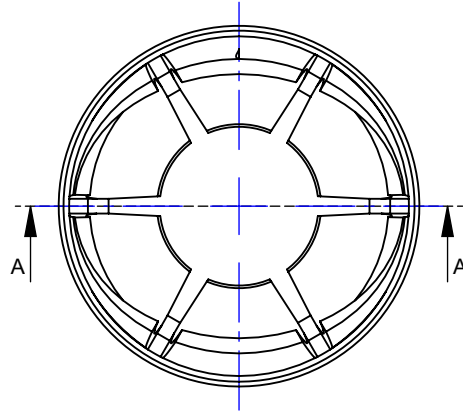
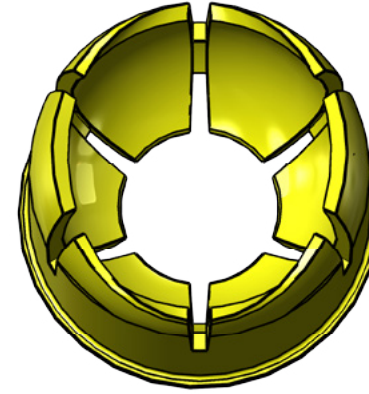
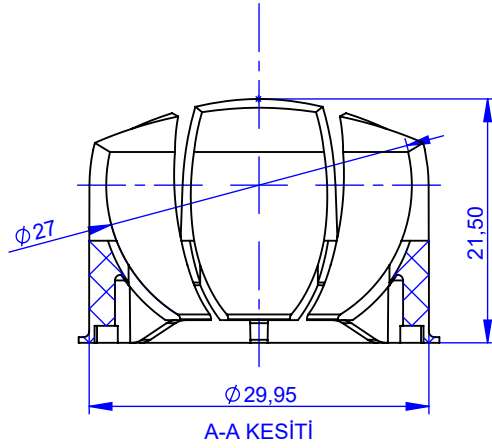
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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500399	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 4,53 g

BÜTÜN ÖLÇÜLER mm'dir.

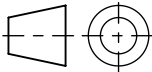
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500411	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 5,12 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

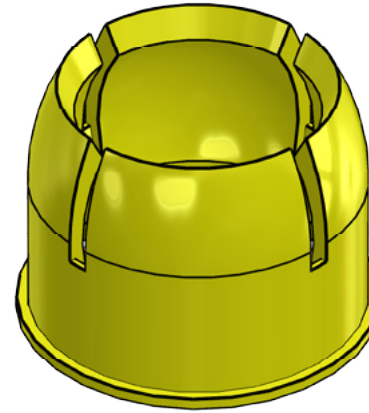
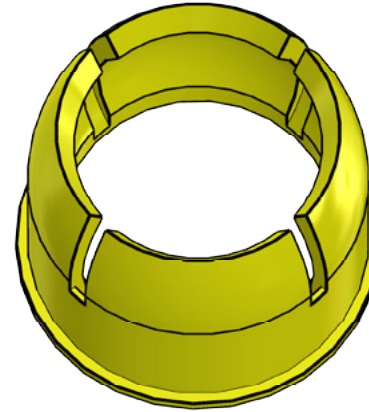
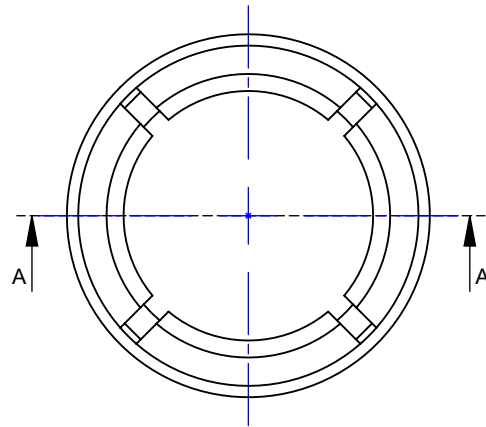
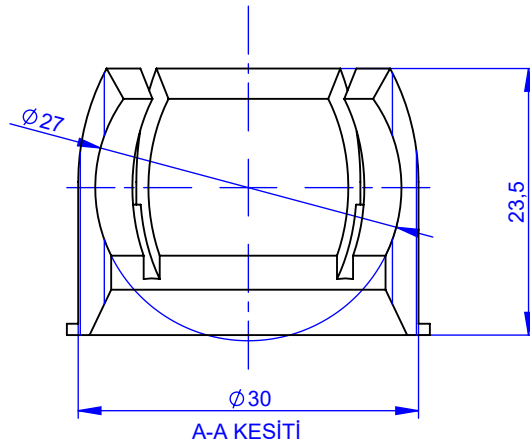
POM

SCALE / ÖLÇEK

3:2

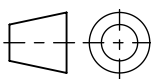


Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yarı ve Pahi / Açı / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radiusler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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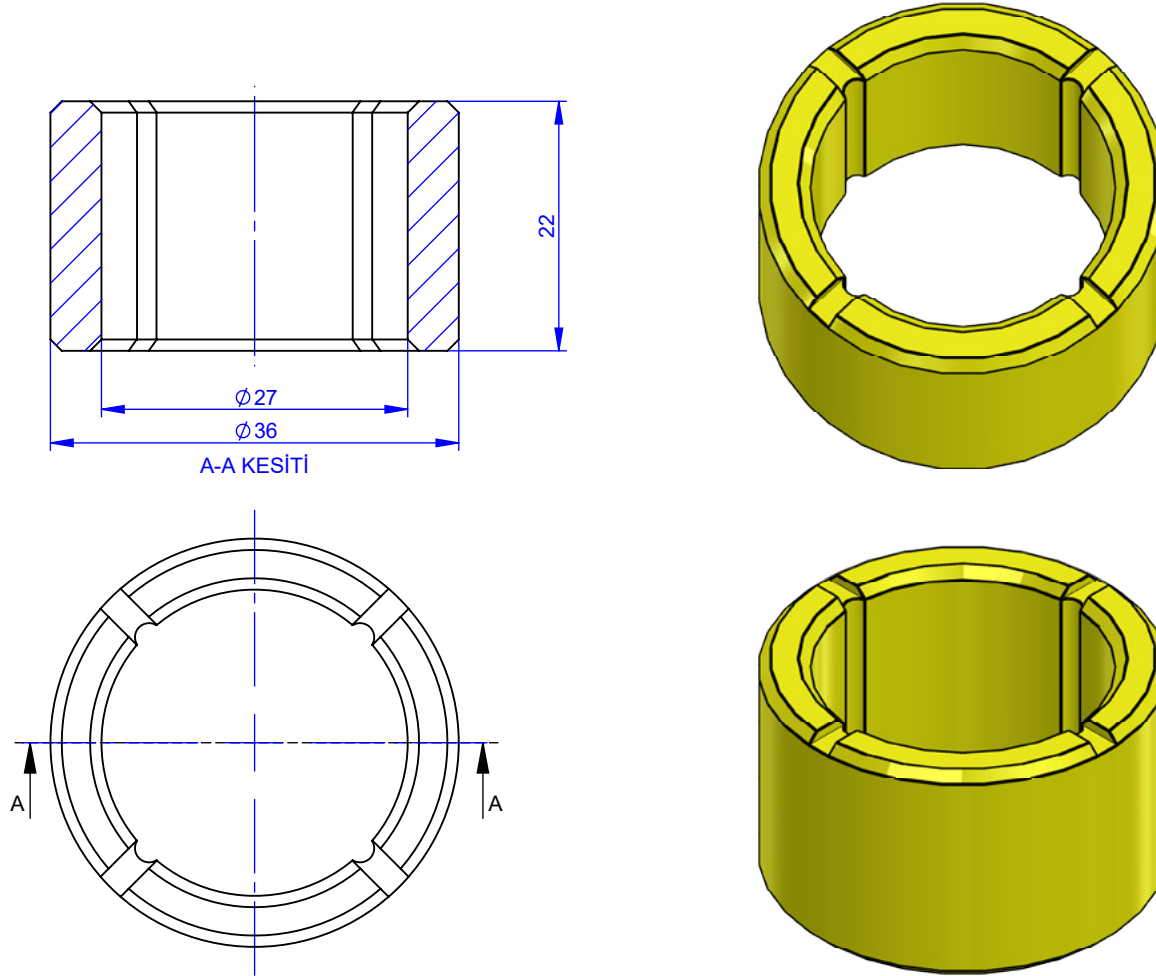
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500432	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 7,5 g

BÜTÜN ÖLÇÜLER mm'dir.

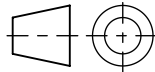
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahılar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



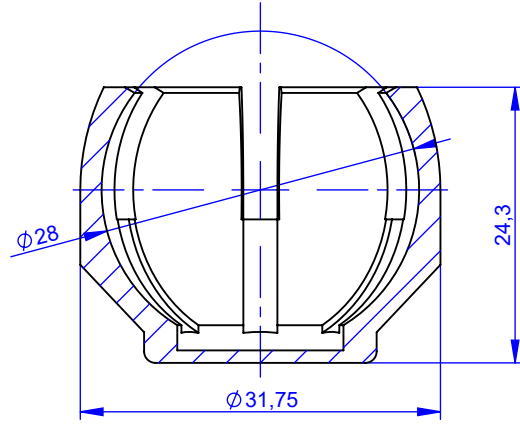
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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500454	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 16,0 g

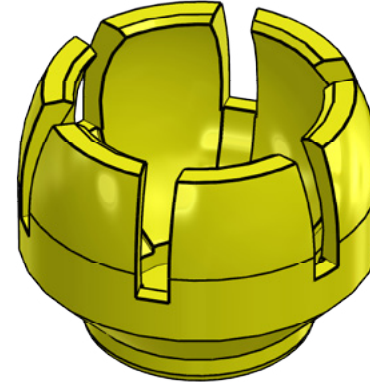
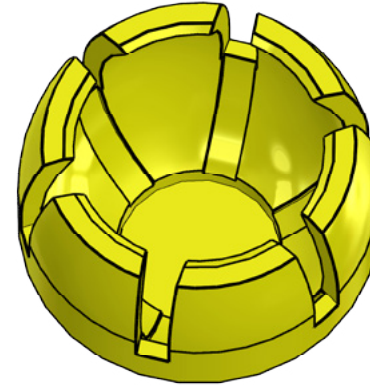
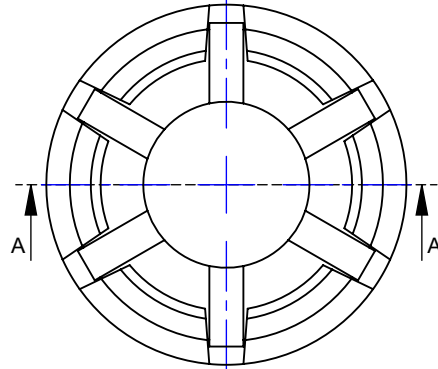
BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2

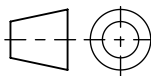




A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc, Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirlenmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
R.500478	Ø 27 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

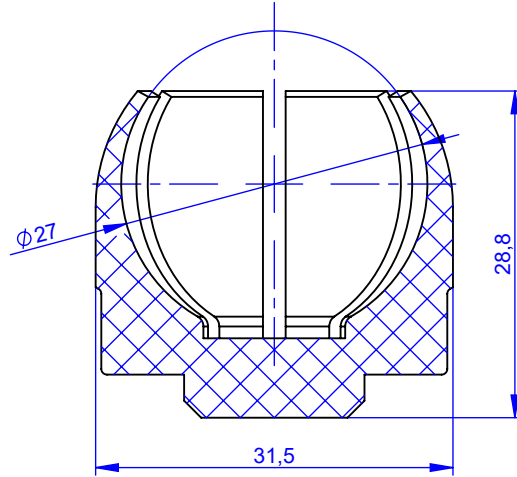
MATERIAL / MALZEME

POM

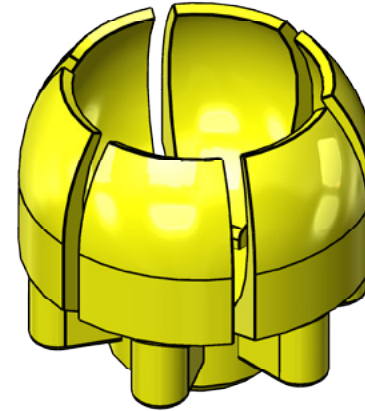
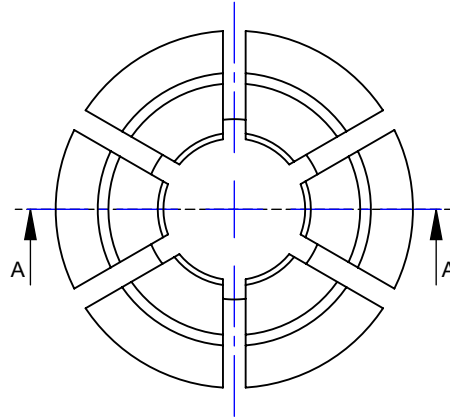
SCALE / ÖLÇEK

3:2

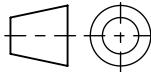




A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu					
TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0.2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



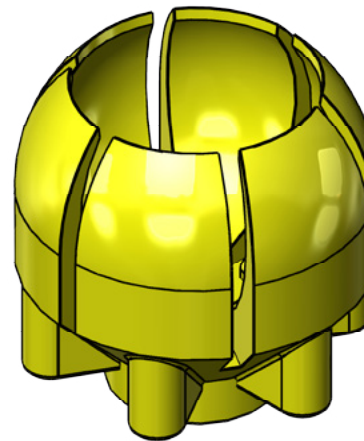
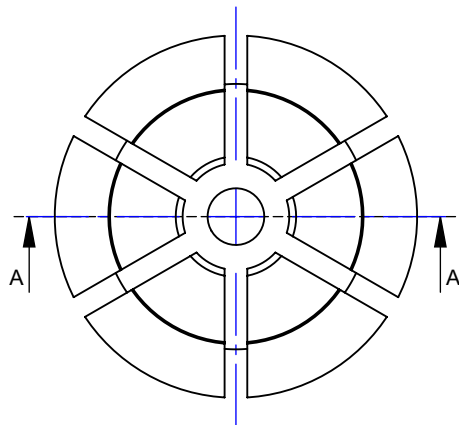
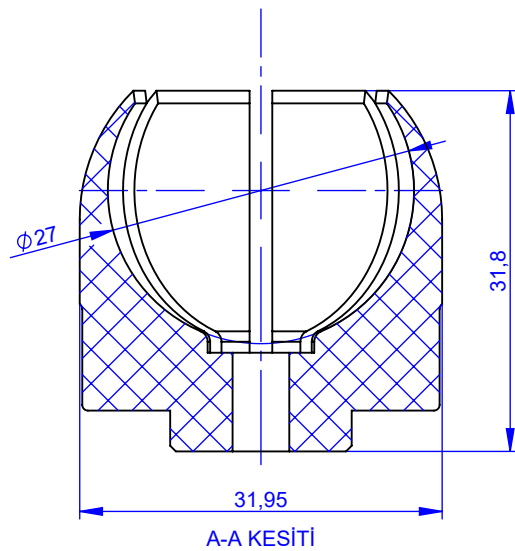
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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
RY.400027	Ø 27 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS
ISO 2768 - Mk
MATERIAL / MALZEME
NYLON 6
SCALE / ÖLÇEK
3:2

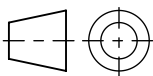


Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Pah ve Pahlı / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
RY.400127	Ø 27 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

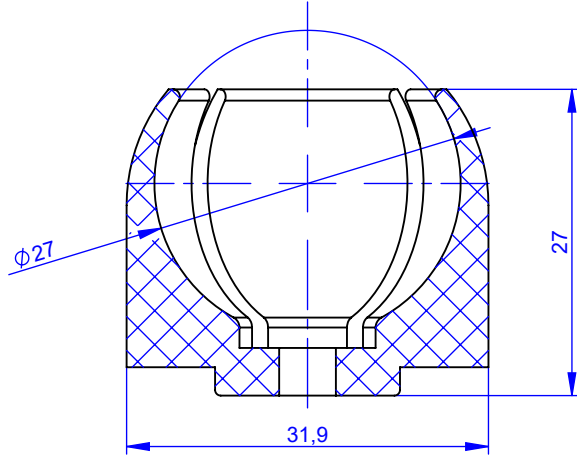
GENEL TOLERANS
ISO 2768 - Mk

MATERIAL / MALZEME
NYLON 6

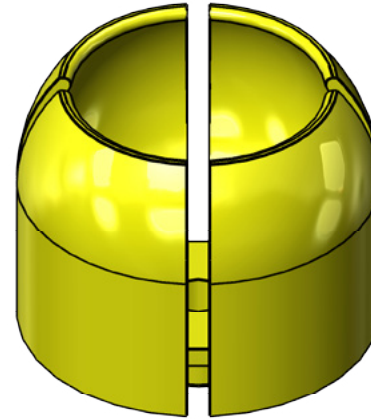
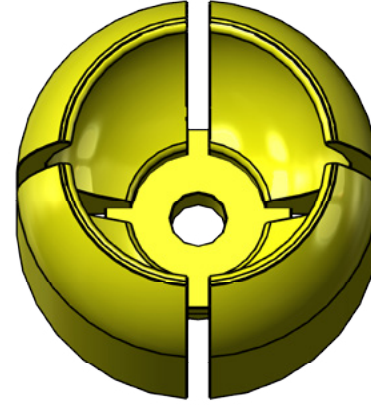
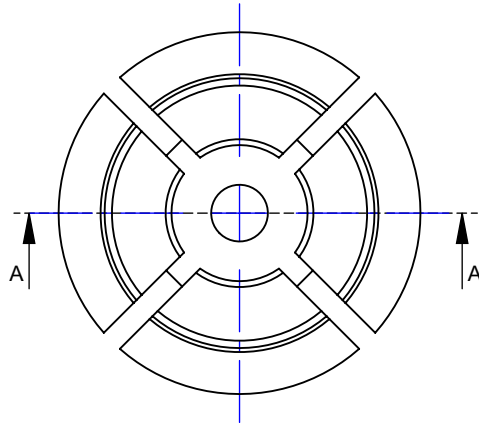
SCALE / ÖLÇEK
3:2



Ø27

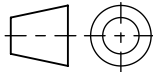


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400227	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 11,9 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

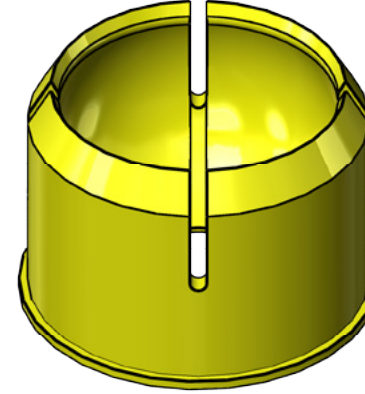
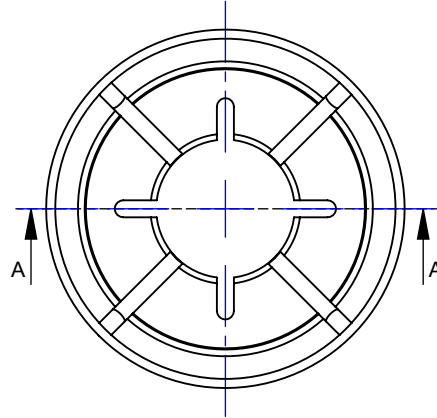
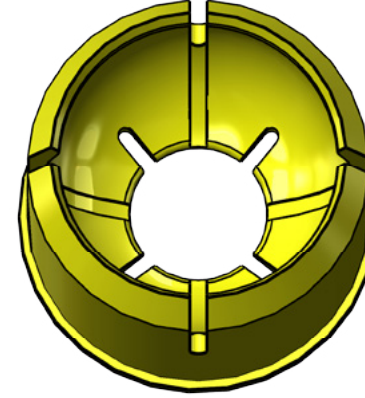
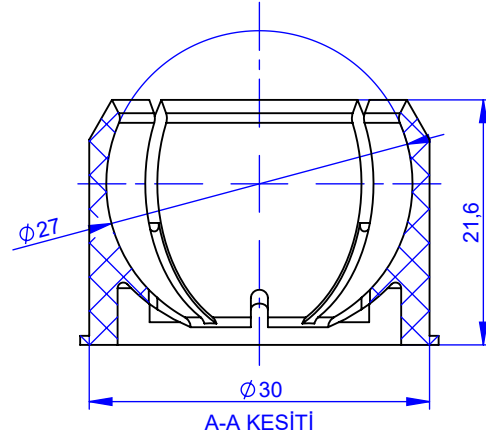
NYLON 6

SCALE / ÖLÇEK

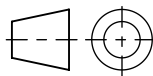
3:2



Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Tay ve Fikri Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius: R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness: Ra 1,6			



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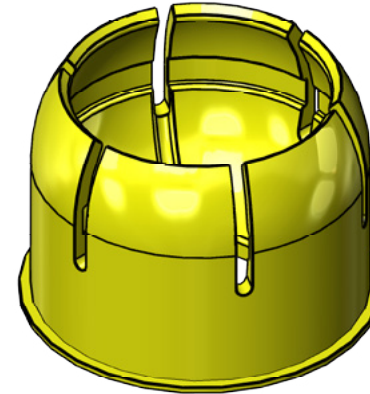
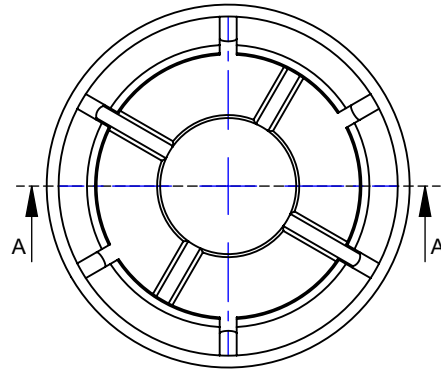
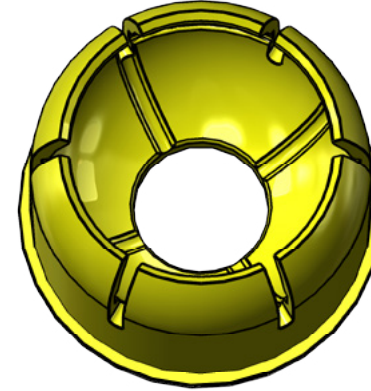
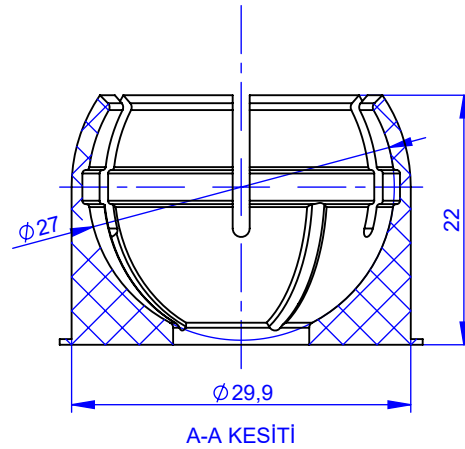
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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400327	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 6,03 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2

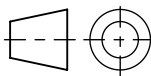


Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pasp. / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
RY.400427	Ø 27 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

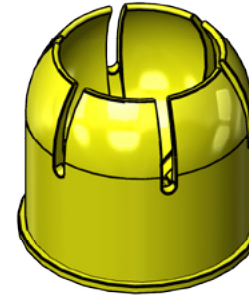
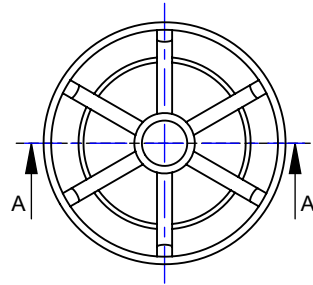
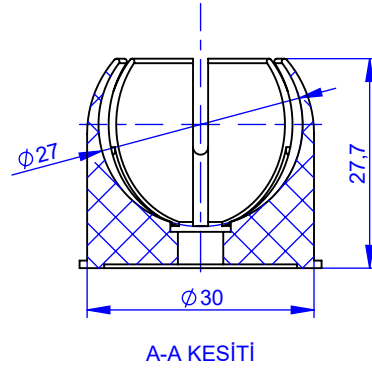
POM

SCALE / ÖLÇEK

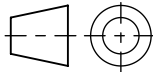
3:2



Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			

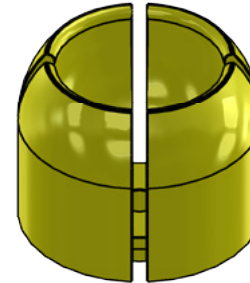
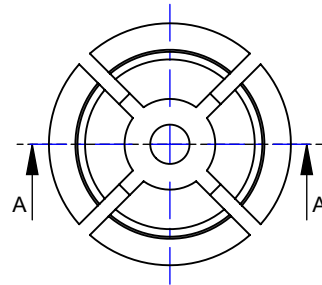
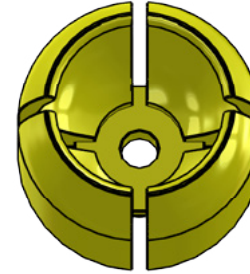
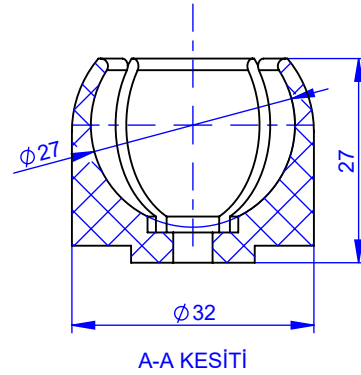


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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400527	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 9,45 g

BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1

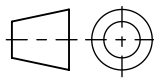


Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahlı / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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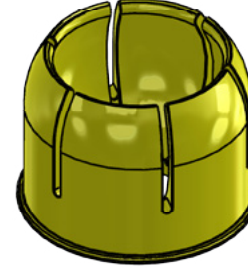
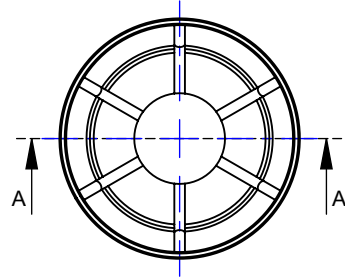
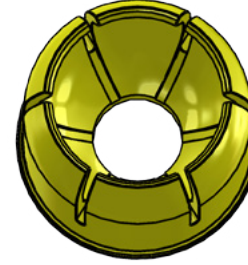
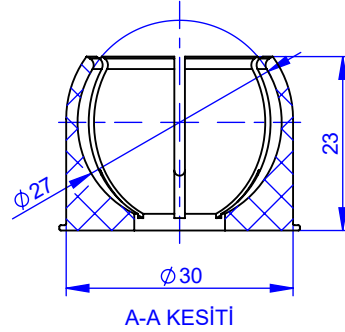
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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
RY.400627	Ø 27 KÜRE PLASTİK YATAK	A4

BÜTÜN ÖLÇÜLER mm'dir.

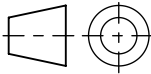
GENEL TOLERANS
ISO 2768 - Mk
MATERIAL / MALZEME
POM
SCALE / ÖLÇEK
1:1



Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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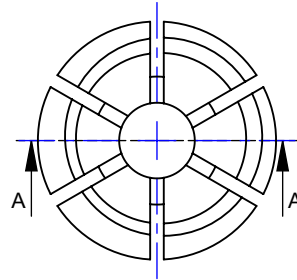
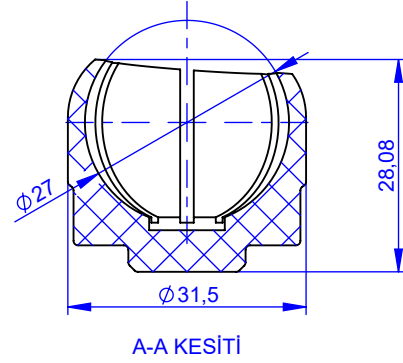
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400727	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 7,29 g

BÜTÜN ÖLÇÜLER mm'dir.

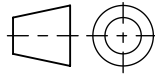
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1



Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yarı ve Paç / Rnc / Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Paçlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



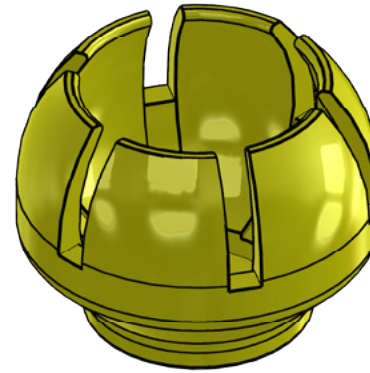
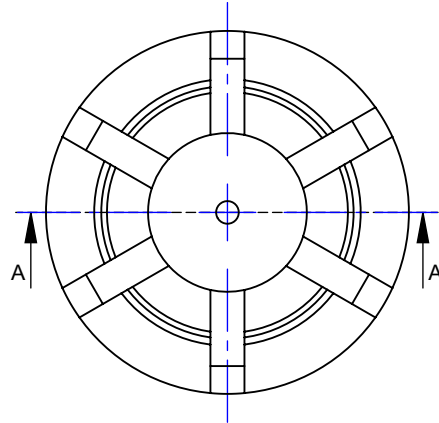
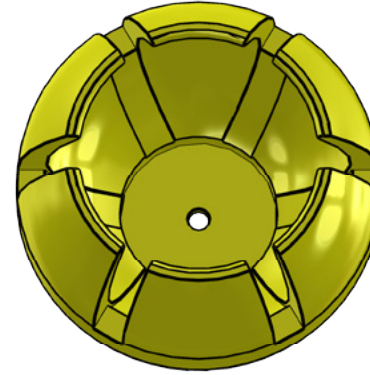
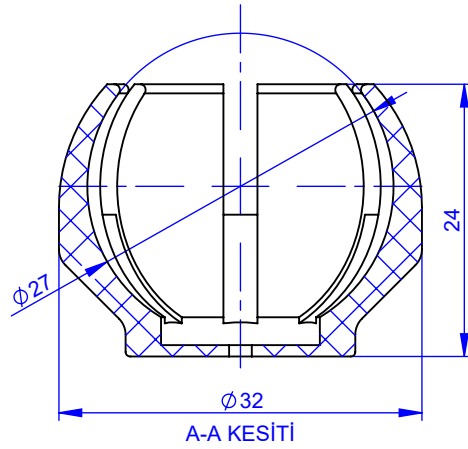
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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400827	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4

BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1

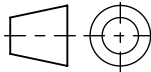


Ø27



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
RY.400927	Ø 27 KÜRE PLASTİK YATAK	A4

WEIGHT / AĞIRLIK:	6,69 g
-------------------	--------

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

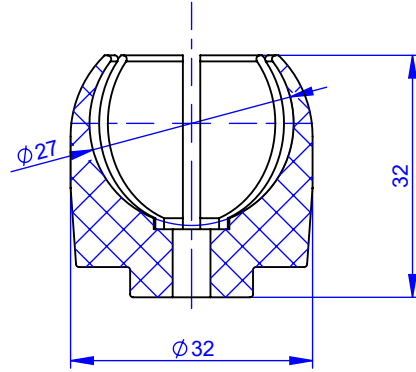
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SCALE / ÖLÇEK

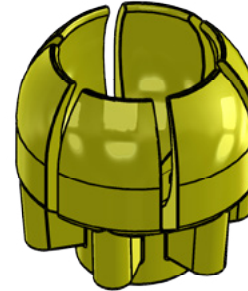
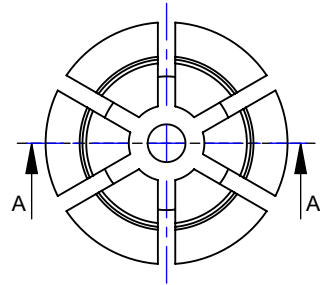
3:2



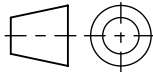
Ø27



A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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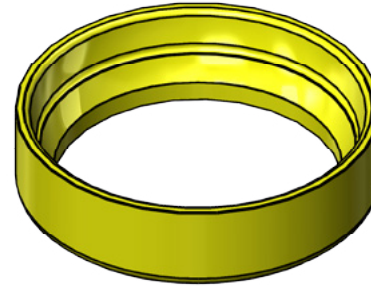
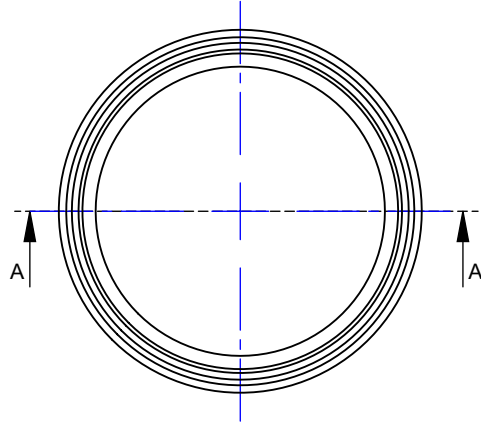
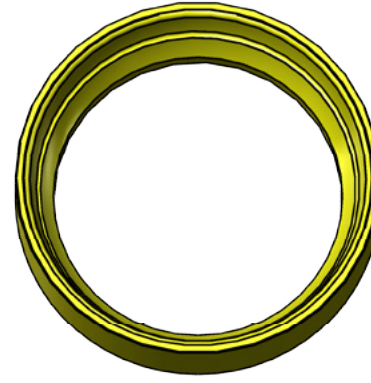
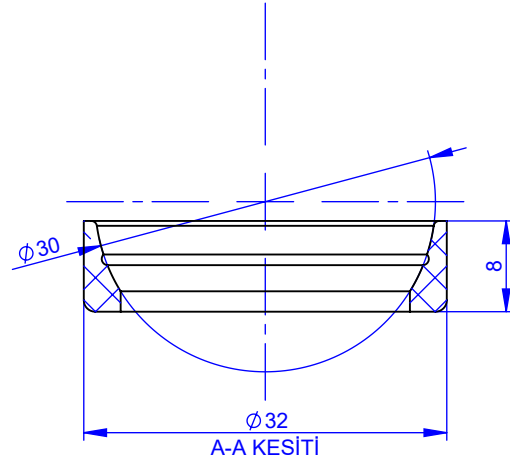
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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.401027	PART NAME / PARÇA ADI: Ø 27 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 11,21 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1

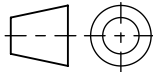


Ø30



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400030	PART NAME / PARÇA ADI: Ø 30 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 2,22 g

BÜTÜN ÖLÇÜLER mm'dir.

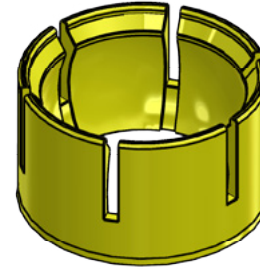
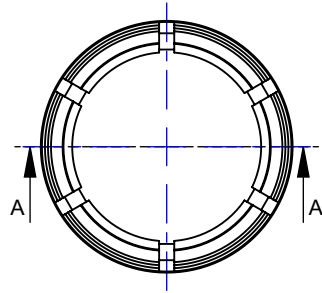
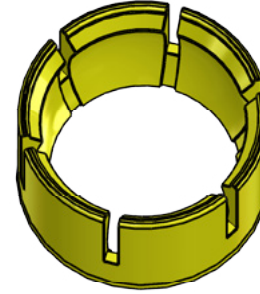
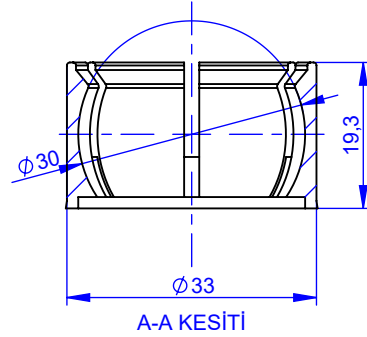
GENEL TOLERANS
ISO 2768 - Mk

MATERIAL / MALZEME
NYLON 6

SCALE / ÖLÇEK
3:2

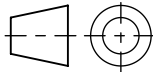


Ø30



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400130	PART NAME / PARÇA ADI: Ø 30 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 4,90 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

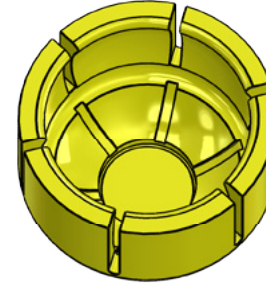
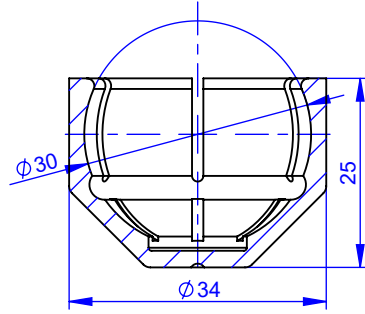
POM

SCALE / ÖLÇEK

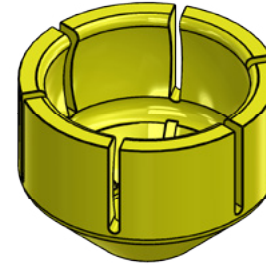
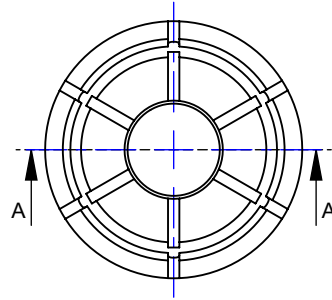
1:1



Ø30

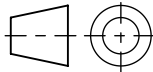


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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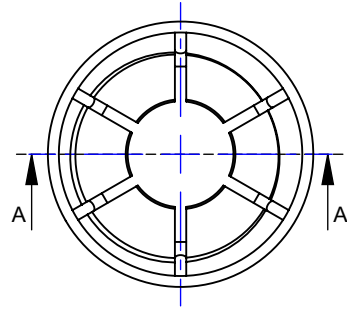
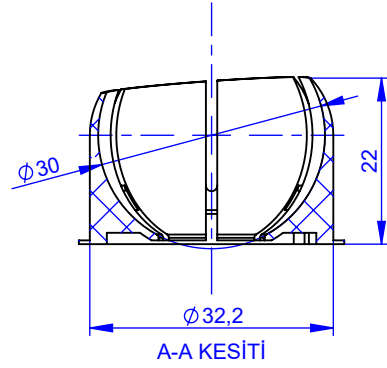
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400230	PART NAME / PARÇA ADI: Ø 30 KÜRE PLASTİK YATAK	FORMAT: A4

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME DELİRİN 7057 / DELİRİN 500
SCALE / ÖLÇEK 1:1

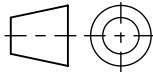


Ø30



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400330	PART NAME / PARÇA ADI: Ø 30 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 5,39 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

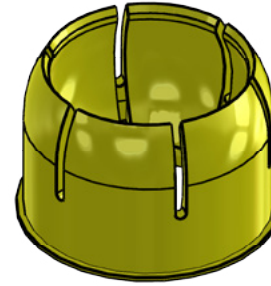
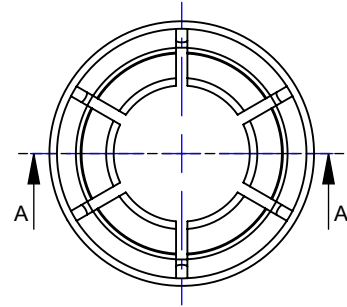
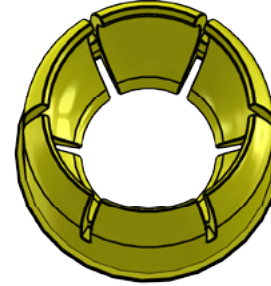
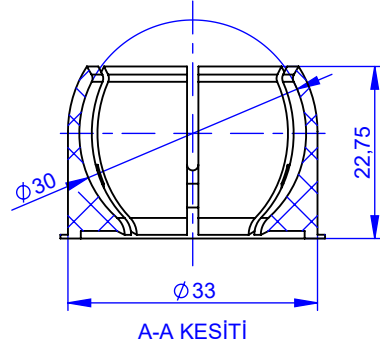
POM

SCALE / ÖLÇEK

1:1

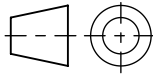


Ø30



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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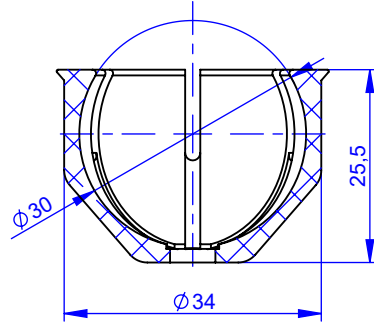
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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400430	PART NAME / PARÇA ADI: Ø 30 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 6,53 g

BÜTÜN ÖLÇÜLER mm'dir.

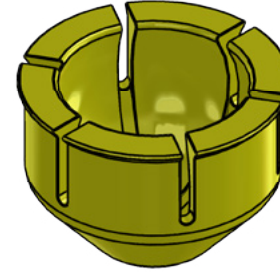
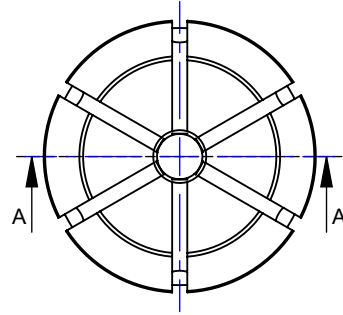
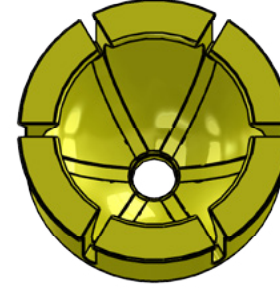
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1



Ø30

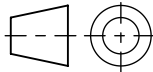


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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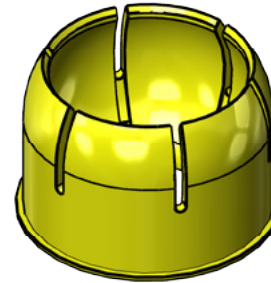
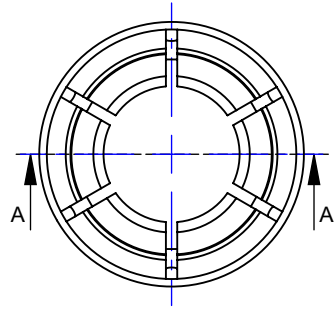
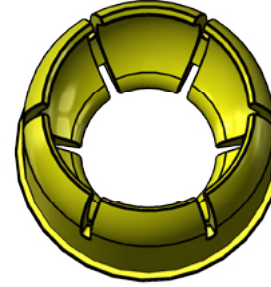
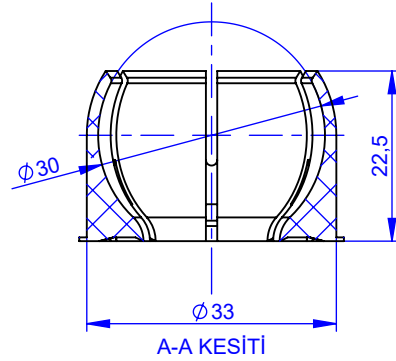
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400530	PART NAME / PARÇA ADI: Ø 30 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 7,78 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1

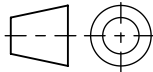


Ø30



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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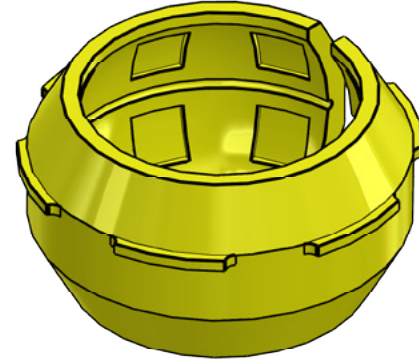
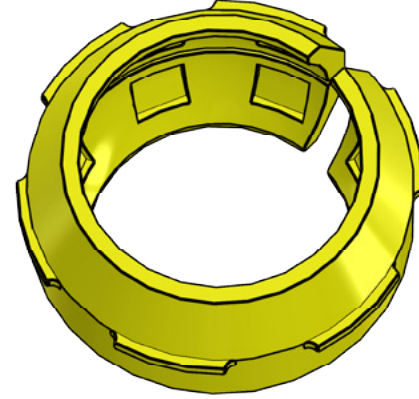
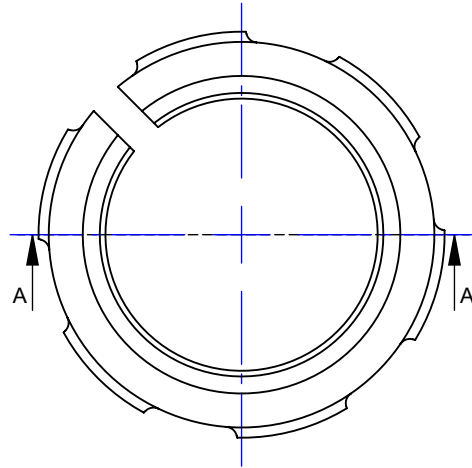
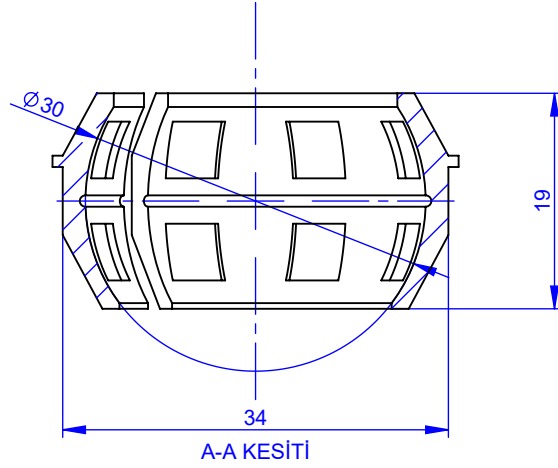
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500316	PART NAME / PARÇA ADI: Ø 30 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 6,48 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1

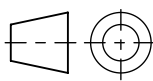


Ø30



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:	WEIGHT / AĞIRLIK:
R.500430	Ø 30 KÜRE PLASTİK YATAK	A4	6,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

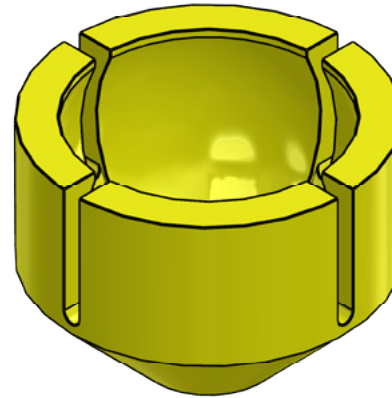
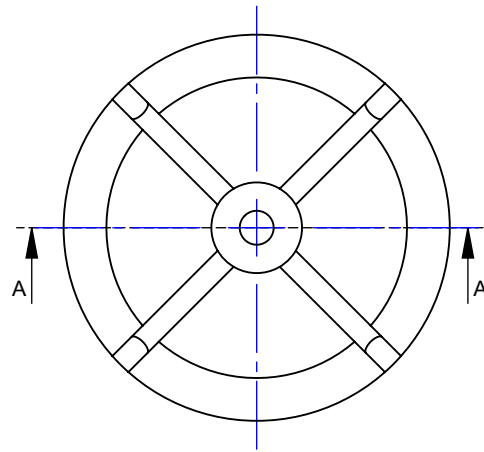
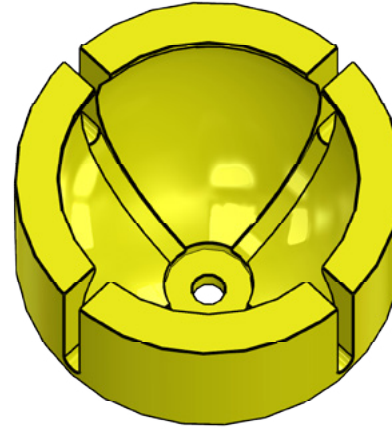
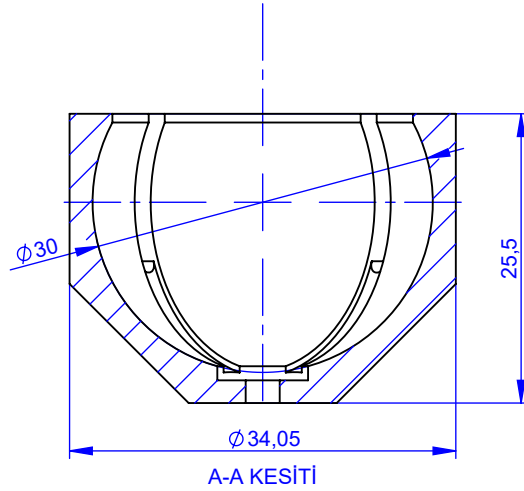
POM

SCALE / ÖLÇEK

3:2

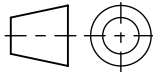


Ø30



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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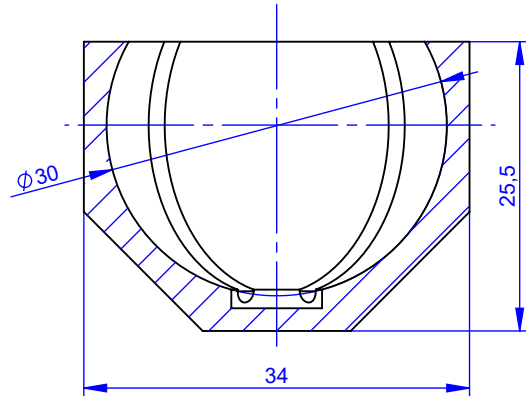
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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500437-1	PART NAME / PARÇA ADI: Ø 30 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 10,0 g

BÜTÜN ÖLÇÜLER mm'dir.

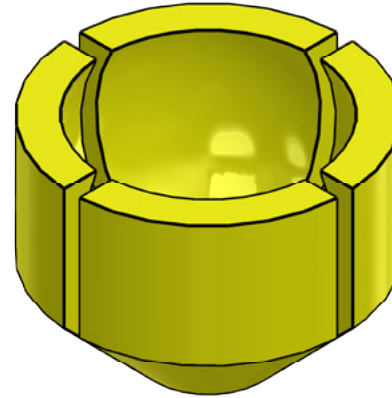
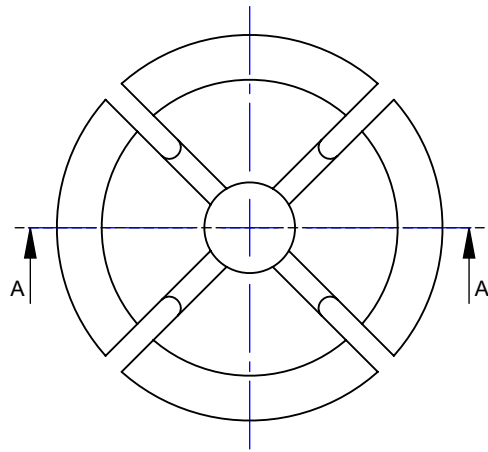
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø30

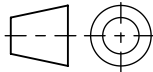


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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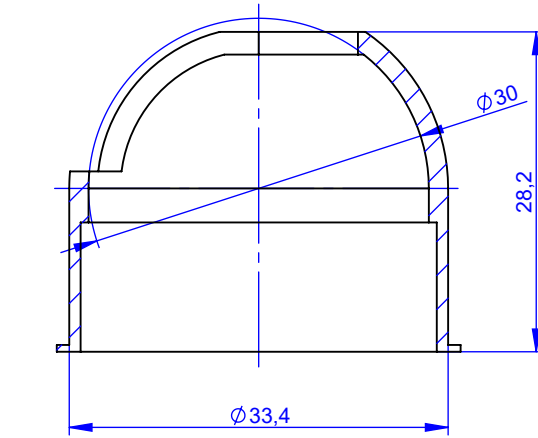
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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:	WEIGHT / AĞIRLIK:
R.500437	Ø 30 KÜRE PLASTİK YATAK	A4	10,0 g

BÜTÜN ÖLÇÜLER mm'dir.

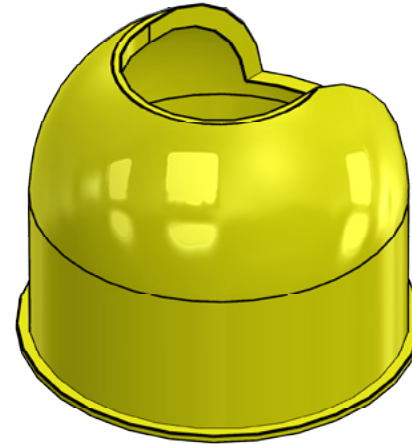
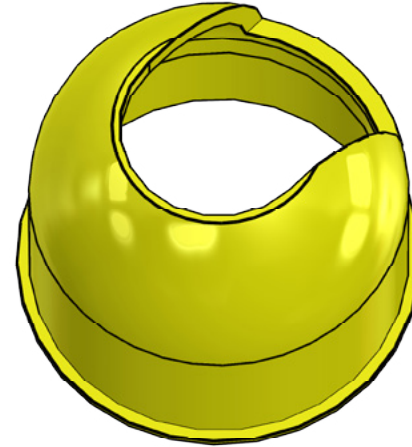
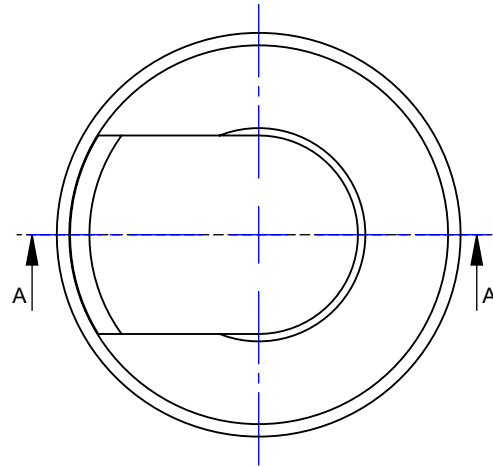
GENEL TOLERANS
ISO 2768 - Mk
MATERIAL / MALZEME
POM
SCALE / ÖLÇEK
3:2



Ø30

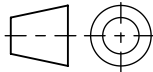


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Paşlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:	WEIGHT / AĞIRLIK:
R.500447	Ø 30 KÜRE PLASTİK YATAK	A4	7,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

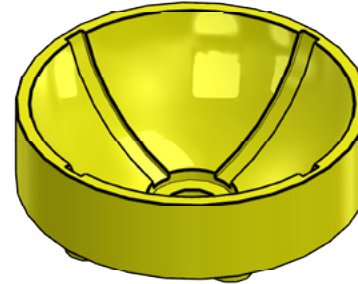
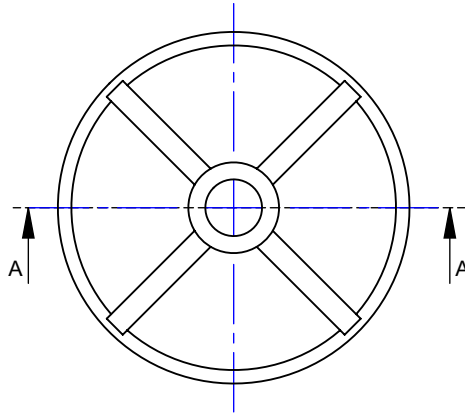
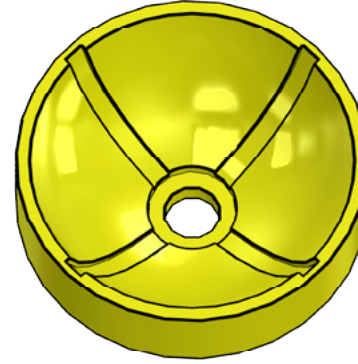
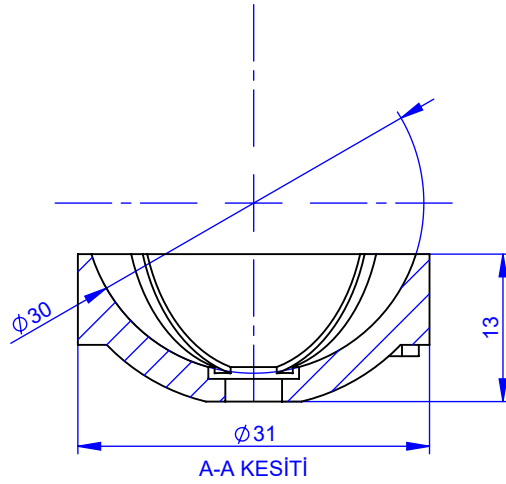
POM

SCALE / ÖLÇEK

3:2

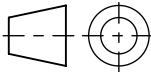


Ø30



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024
DATE / TARİH: 23.02.2024
DATE / TARİH: 23.02.2024
PART NR. / PARÇA NR.
R.500448

DRAWING BY / ÇİZEN : Haşim ÖZDEMİR
CONTROL / KONTROL: İsa KARS
APPROVAL / ONAY : Mirza PARLAKYİĞİT
PART NAME / PARÇA ADI:
Ø 30 KÜRE PLASTİK YATAK

SIGN / İMZA:
SIGN / İMZA:
SIGN / İMZA:
FORMAT:
A4

WEIGHT / AĞIRLIK:
7,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

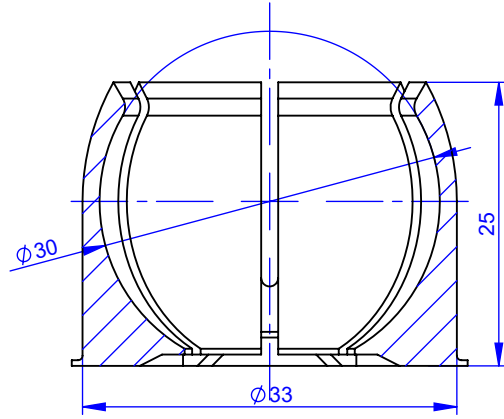
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SCALE / ÖLÇEK

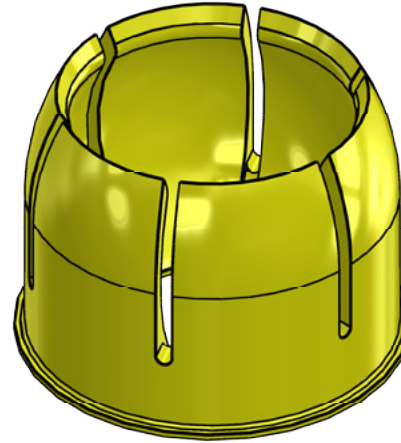
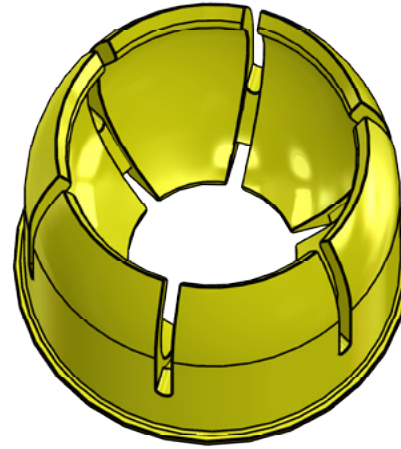
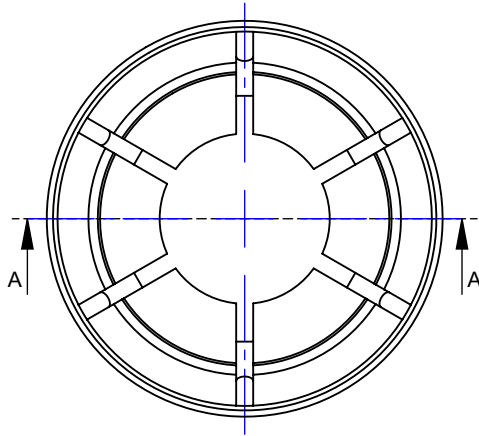
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Ø30

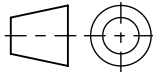


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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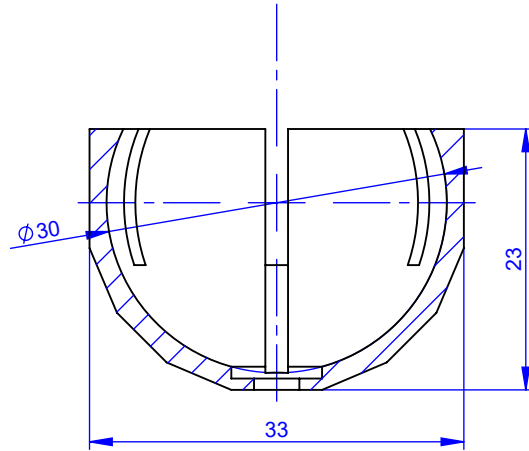
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500466	PART NAME / PARÇA ADI: Ø 30 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 10,0 g

BÜTÜN ÖLÇÜLER mm'dir.

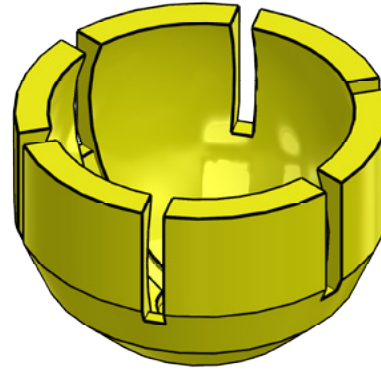
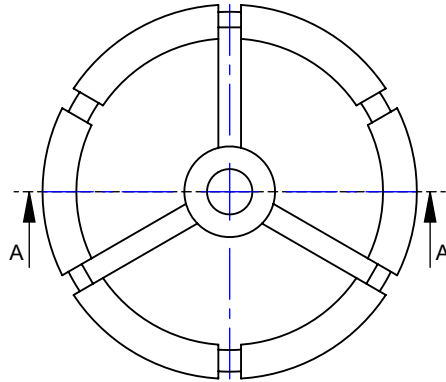
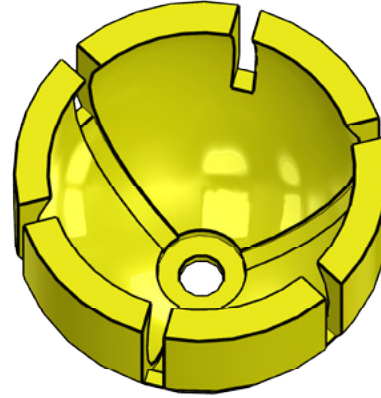
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø30

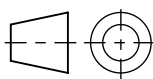


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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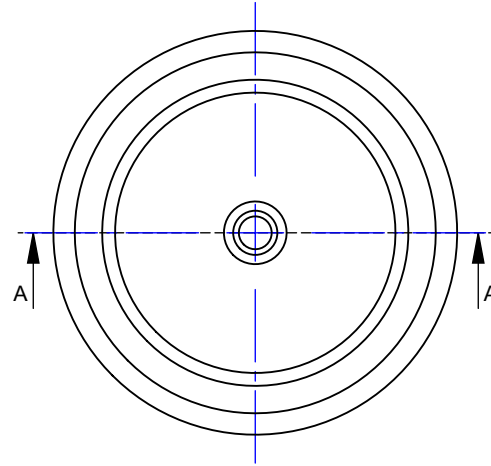
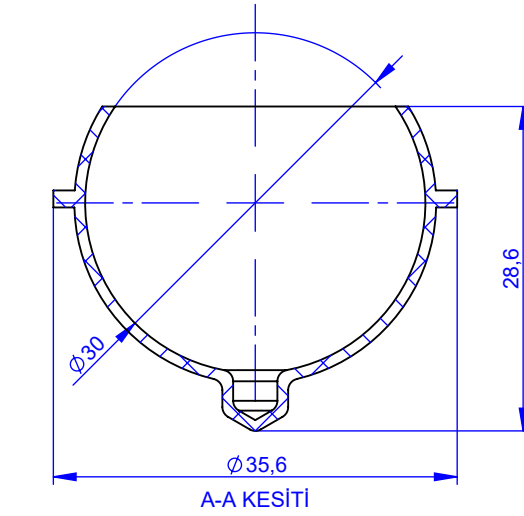
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500490	PART NAME / PARÇA ADI: Ø 30 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 5,0 g

BÜTÜN ÖLÇÜLER mm'dir.

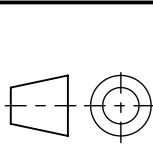
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø30



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			

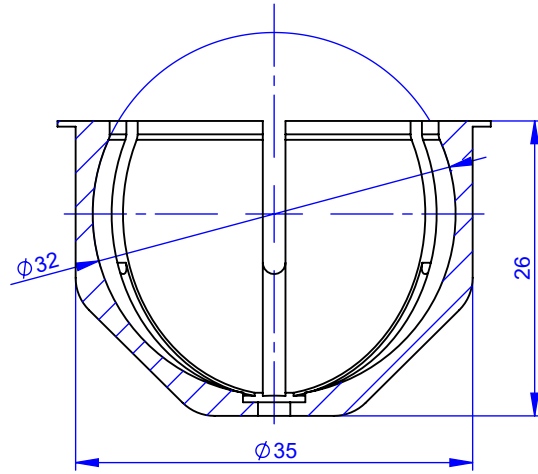


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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500550	PART NAME / PARÇA ADI: Ø 30 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 3.55 g

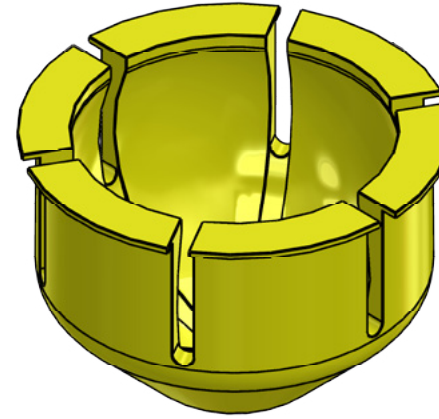
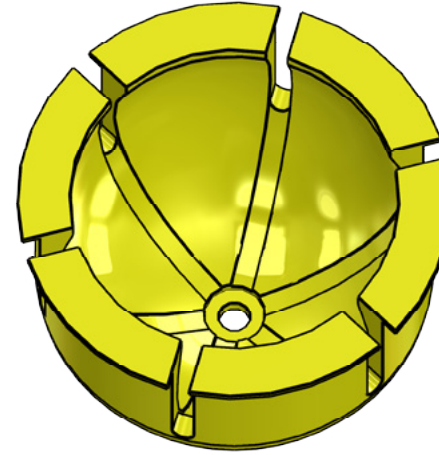
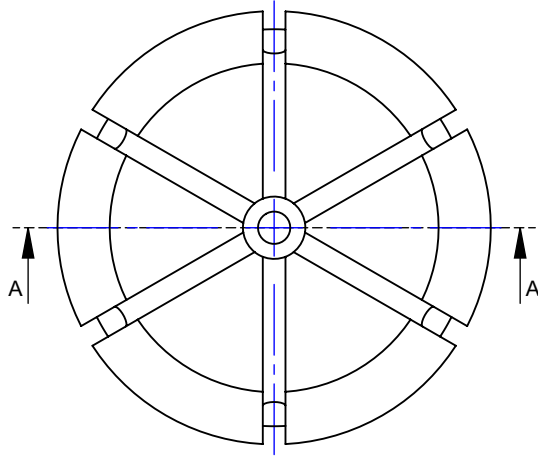
BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



Ø32

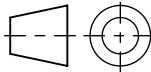


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Pahi / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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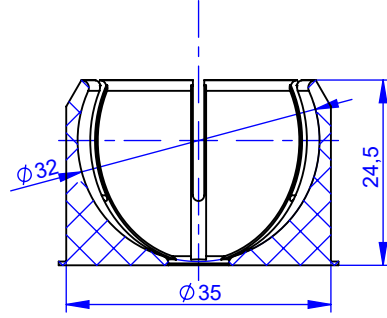
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500356	PART NAME / PARÇA ADI: Ø 32 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 7,11 g

BÜTÜN ÖLÇÜLER mm'dir.

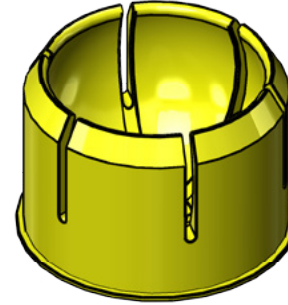
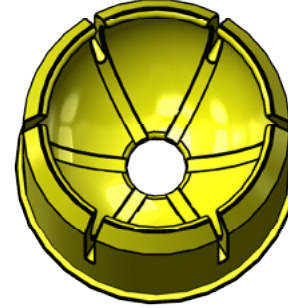
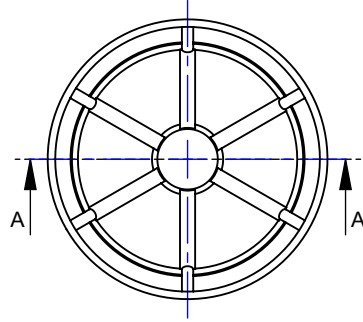
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2



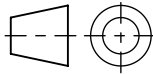
Ø32



A-A KESİTİ



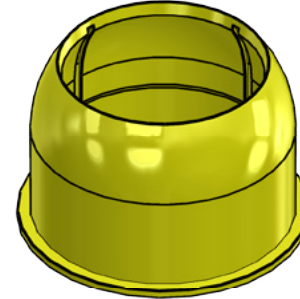
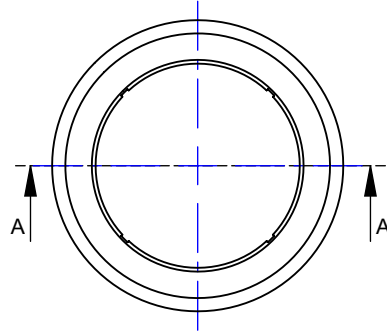
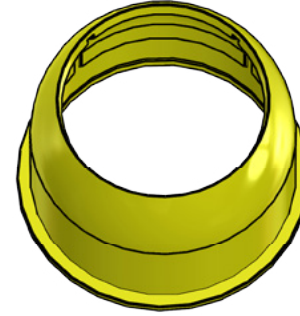
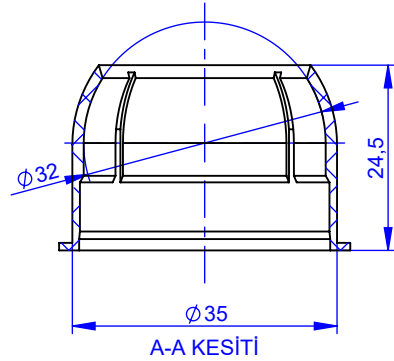
TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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				GENEL TOLERANS	
DATE / TARİH: 23.02.2024	DRAWİNG BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:		ISO 2768 - Mk	
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:		MATERIAL / MALZEME	
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:		DELFIN 100	
PART NR. / PARÇA NR. R.500666	PART NAME / PARÇA ADI: Ø 32 KÜRE PLASTİK YATAK	FORMAT: A4	WEIGHT / AĞIRLIK: 8,89 g	SCALE / ÖLÇEK 1:1	

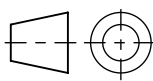


Ø32



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Paşlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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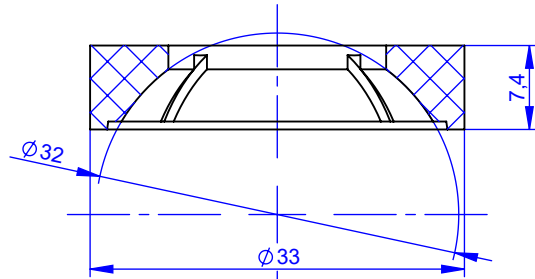
DATE / TARİH: 23.02.2024	DRAWİNG BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:	WEIGHT / AĞIRLIK:
RY.400032	Ø 32 KÜRE PLASTİK YATAK	A4	4,64 g

BÜTÜN ÖLÇÜLER mm'dir.

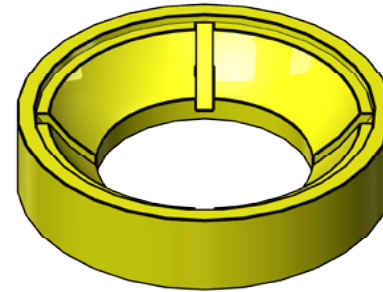
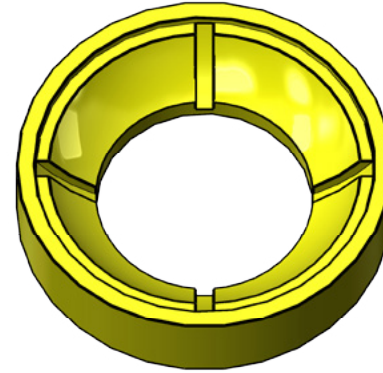
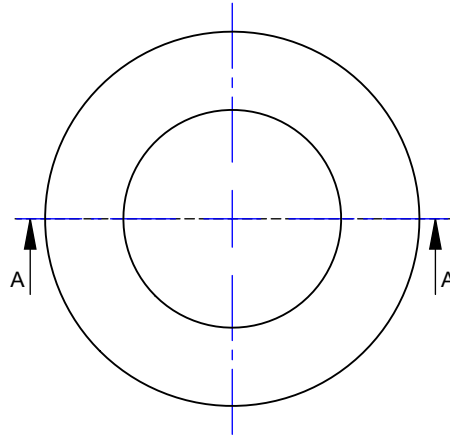
GENEL TOLERANS
ISO 2768 - Mk
MATERIAL / MALZEME
POM
SCALE / ÖLÇEK
1:1



Ø32

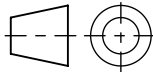


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:	WEIGHT / AĞIRLIK:
RY.400132	Ø 32 KÜRE PLASTİK YATAK	A4	4,31 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

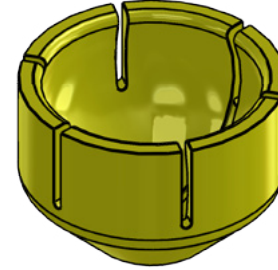
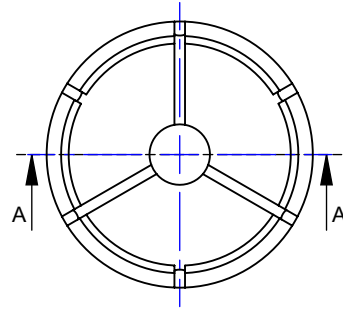
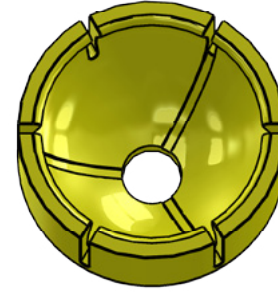
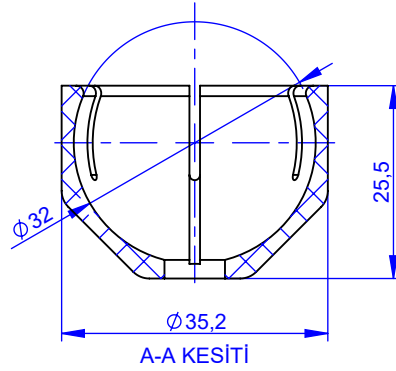
POM

SCALE / ÖLÇEK

3:2

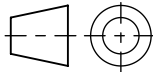


Ø32



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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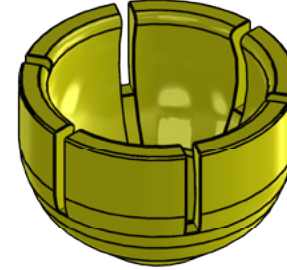
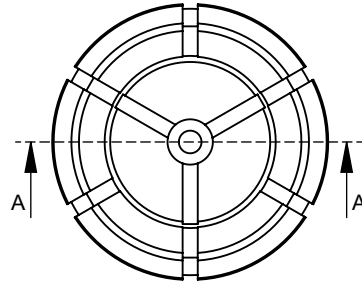
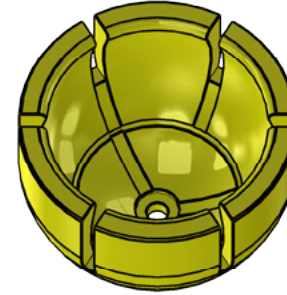
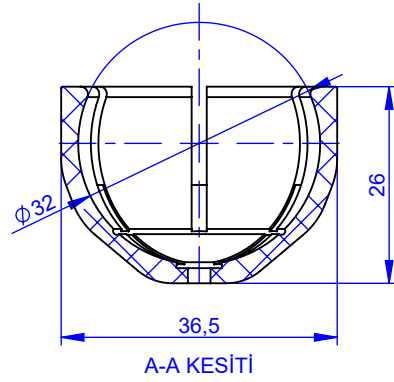
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400232	PART NAME / PARÇA ADI: Ø 32 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 7,52 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1

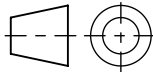


Ø32



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400332	PART NAME / PARÇA ADI: Ø 32 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 8,69 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

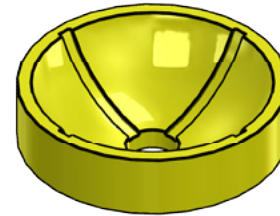
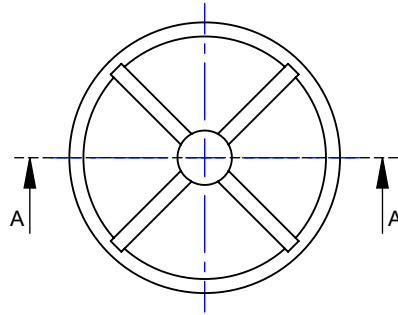
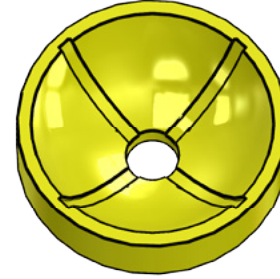
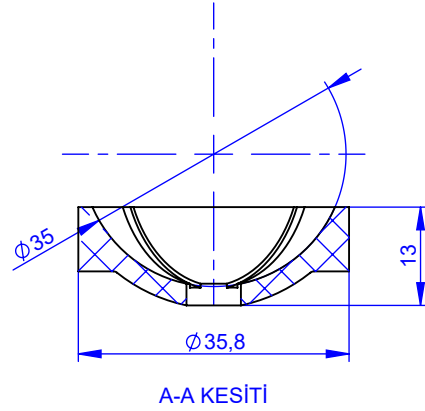
POM

SCALE / ÖLÇEK

1:1

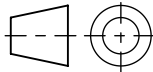


Ø35



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Paşlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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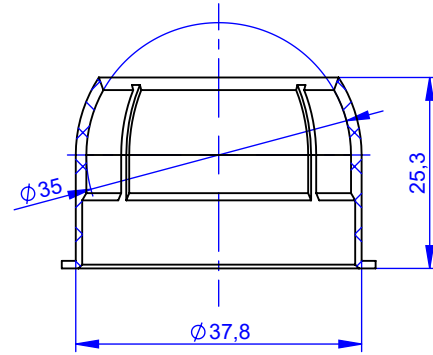
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. RY.400035	PART NAME / PARÇA ADI: Ø 35 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 6,72 g

BÜTÜN ÖLÇÜLER mm'dir.

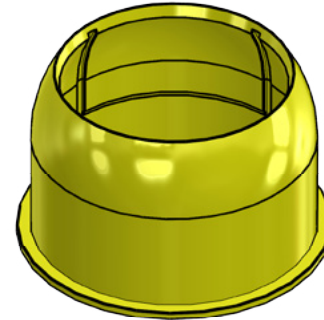
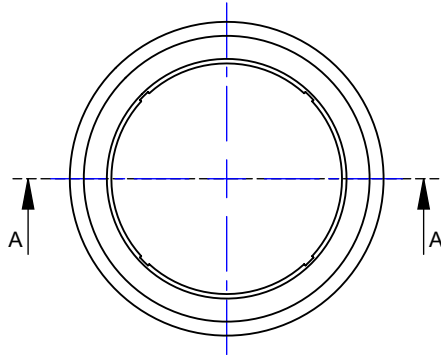
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1



Ø35

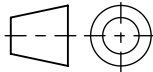


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Paşlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024	PART NR. / PARÇA NR.
DATE / TARİH: 23.02.2024	RY.400135
DATE / TARİH: 23.02.2024	

DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	PART NAME / PARÇA ADI:
CONTROL / KONTROL: İsa KARS	Ø 35 KÜRE PLASTİK YATAK
APPROVAL / ONAY : Mirza PARLAKYİĞİT	

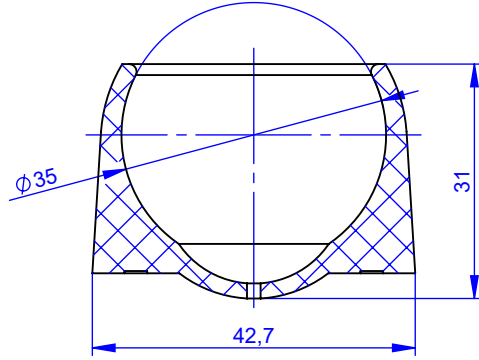
SIGN / İMZA:	FORMAT:	WEIGHT / AĞIRLIK:
SIGN / İMZA:	A4	4,85 g
SIGN / İMZA:		

BÜTÜN ÖLÇÜLER mm'dir.

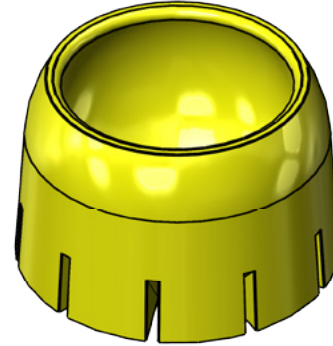
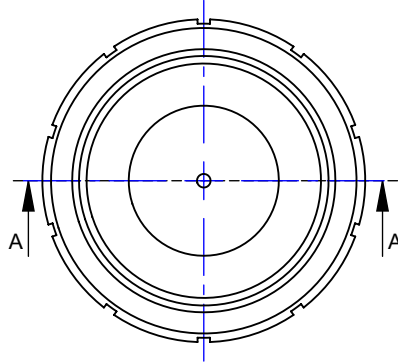
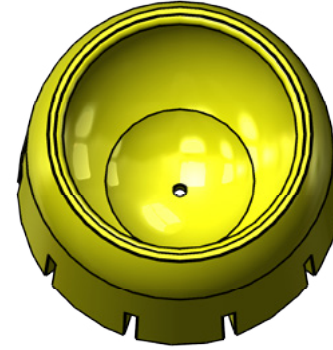
GENEL TOLERANS
ISO 2768 - Mk
MATERIAL / MALZEME
POM
SCALE / ÖLÇEK
1:1



Ø35

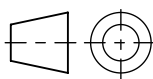


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahılar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:	WEIGHT / AĞIRLIK:
RY.400235	Ø 35 KÜRE PLASTİK YATAK	A4	21,75 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

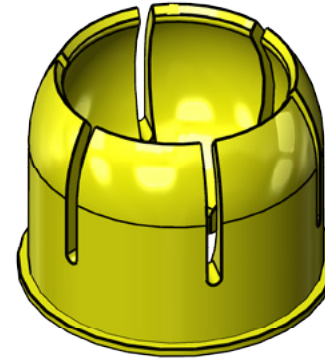
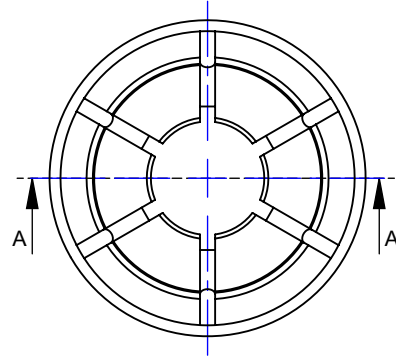
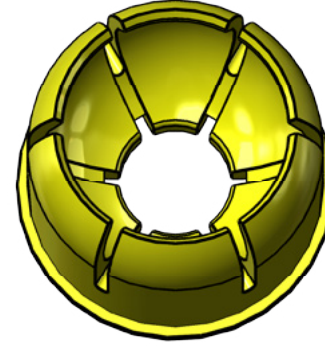
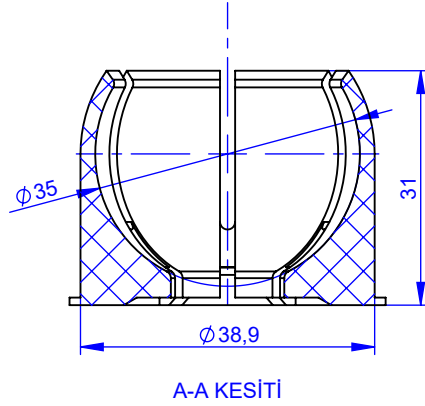
POM

SCALE / ÖLÇEK

1:1

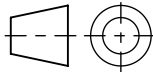


Ø35



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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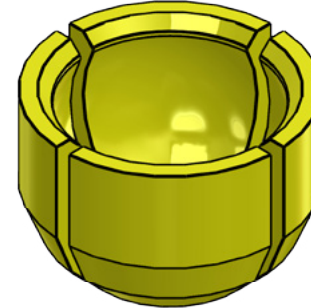
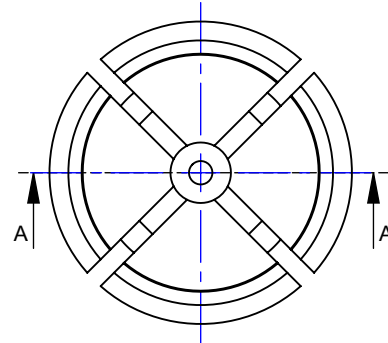
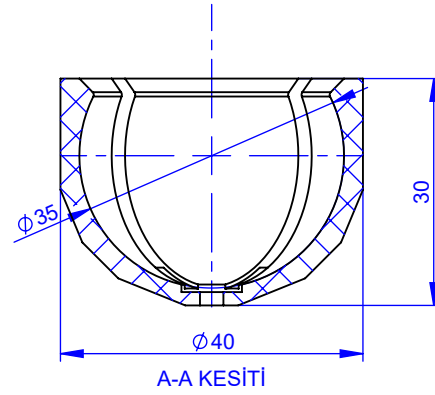
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500310	PART NAME / PARÇA ADI: Ø 35 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 16,38 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1

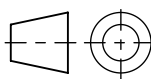


Ø35



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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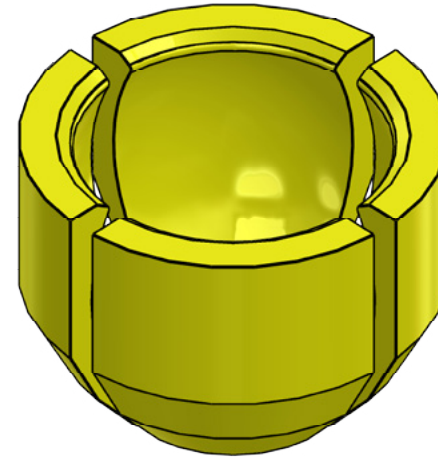
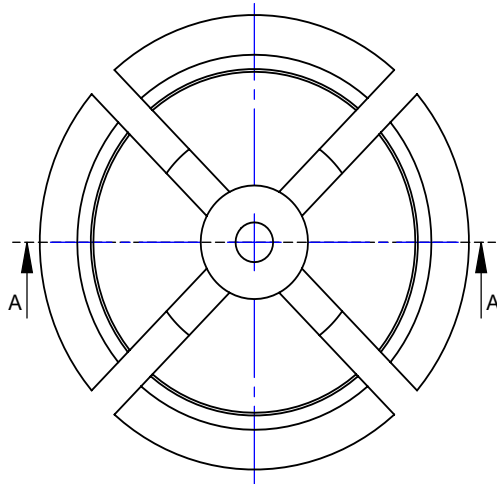
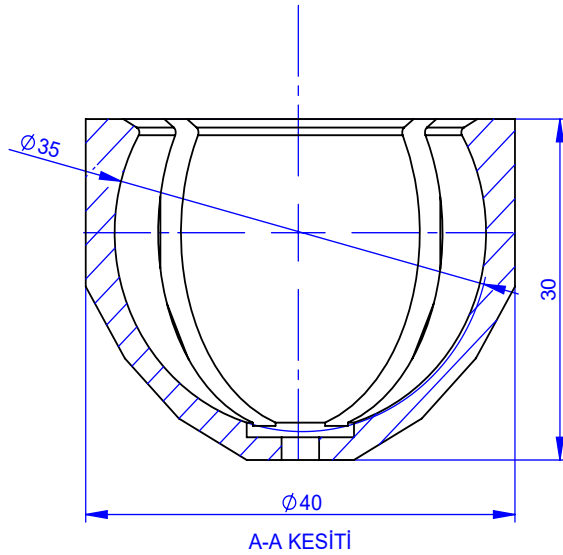
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500313	PART NAME / PARÇA ADI: Ø 35 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 12,41 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1

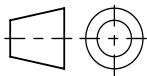


Ø35



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc/Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:
R.500425	Ø 35 KÜRE PLASTİK YATAK	A4

WEIGHT / AĞIRLIK:
13,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

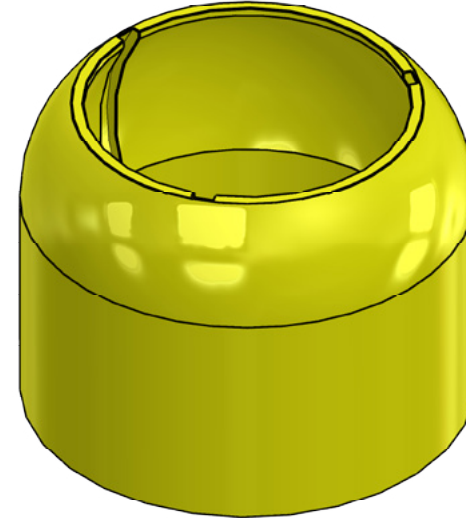
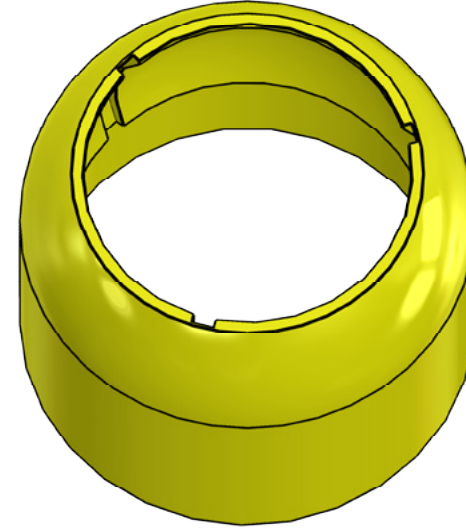
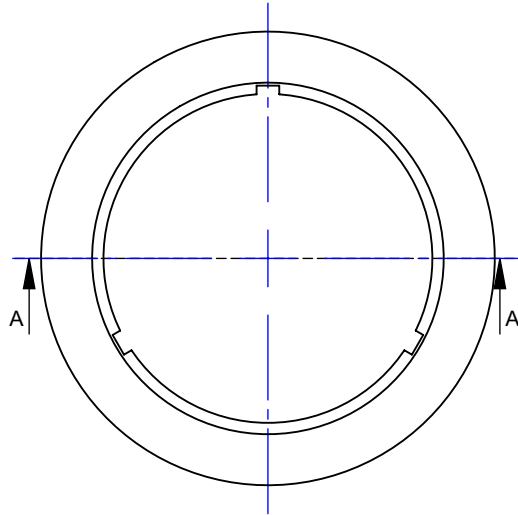
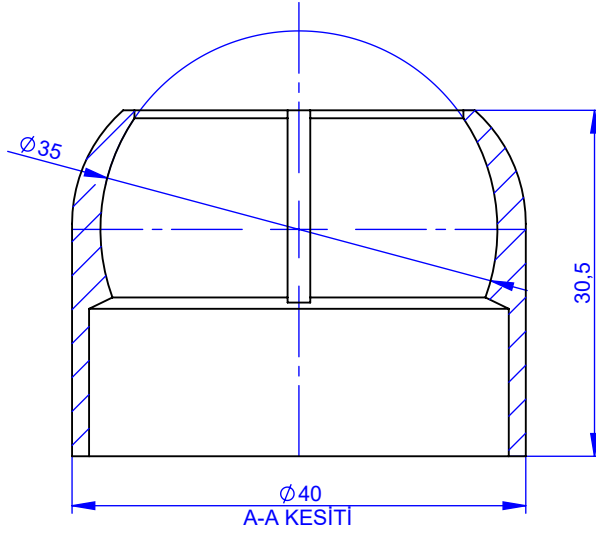
POM

SCALE / ÖLÇEK

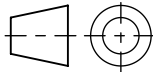
3:2



Ø35



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			

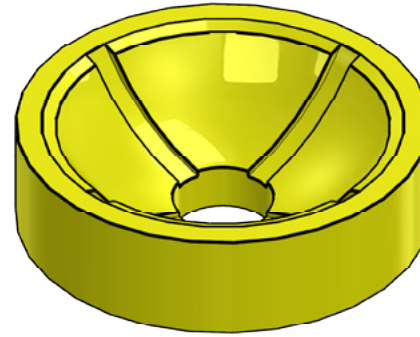
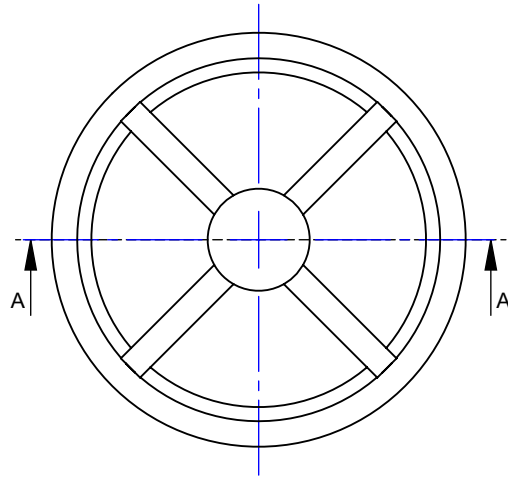
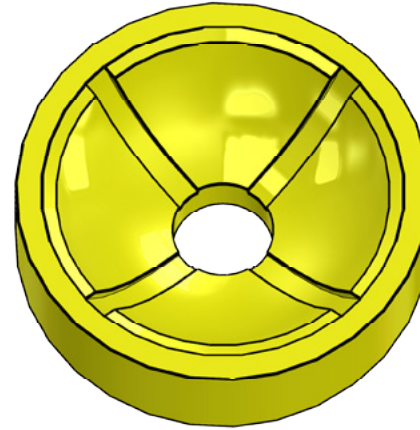
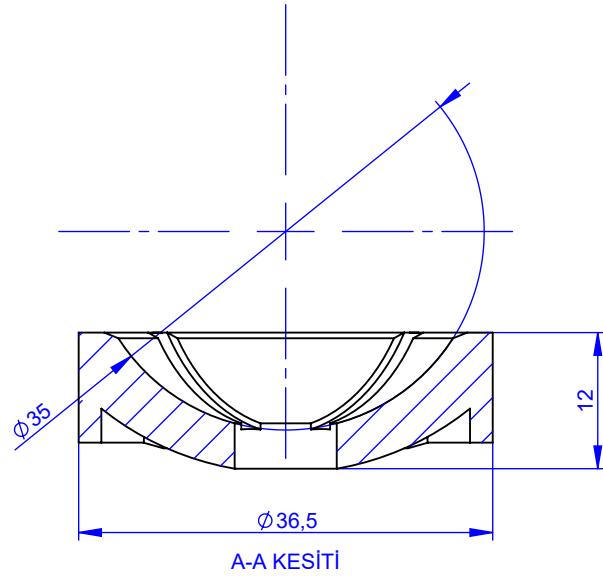


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DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR.	PART NAME / PARÇA ADI:	FORMAT:	WEIGHT / AĞIRLIK:
R.500429	Ø 35 KÜRE PLASTİK YATAK	A4	12,0 g

BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS
ISO 2768 - Mk
MATERIAL / MALZEME
POM
SCALE / ÖLÇEK
3:2

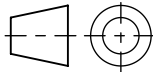


Ø35



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paç / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain ;			
1000 - 2000	±1,2	Paçlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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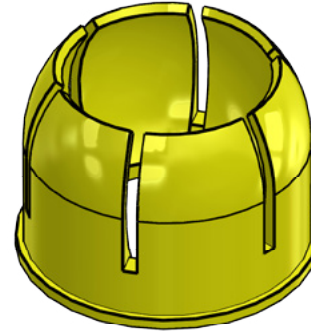
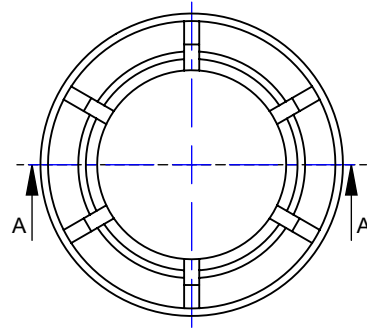
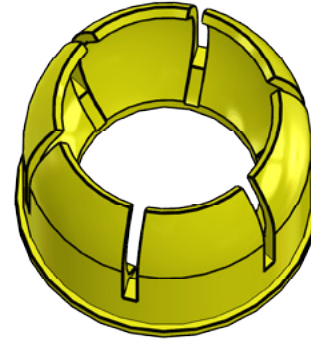
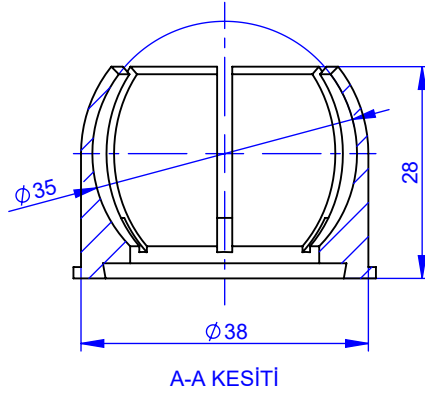
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500453	PART NAME / PARÇA ADI: Ø 35 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 9,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 3:2

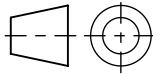


Ø35



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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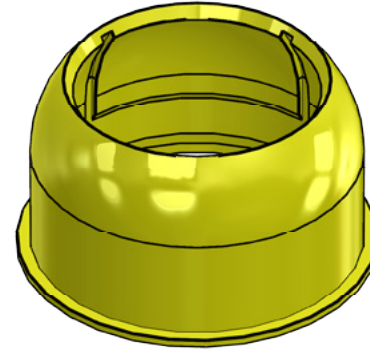
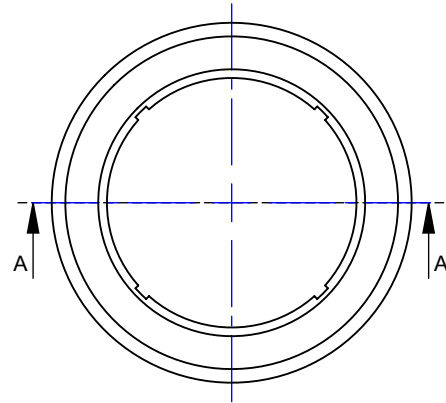
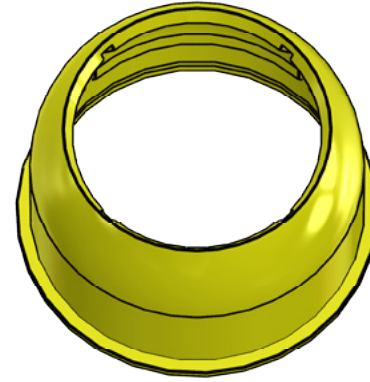
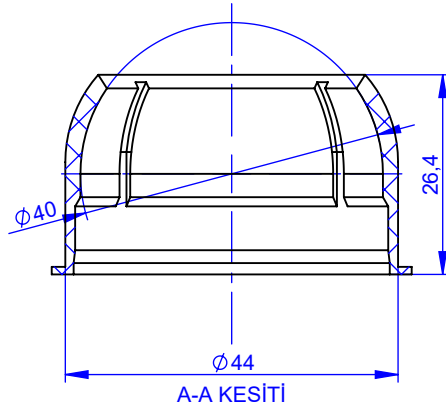
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500473	PART NAME / PARÇA ADI: Ø 35 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 13,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1

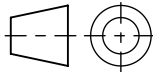


Ø40



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024
DATE / TARİH: 23.02.2024
DATE / TARİH: 23.02.2024
PART NR. / PARÇA NR.
RY.400040

DRAWING BY / ÇİZEN : Haşim ÖZDEMİR
CONTROL / KONTROL: İsa KARS
APPROVAL / ONAY : Mirza PARLAKYİĞİT
PART NAME / PARÇA ADI:
Ø 40 KÜRE PLASTİK YATAK

SIGN / İMZA:
SIGN / İMZA:
SIGN / İMZA:
FORMAT: A4
WEIGHT / AĞIRLIK: 8,70 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

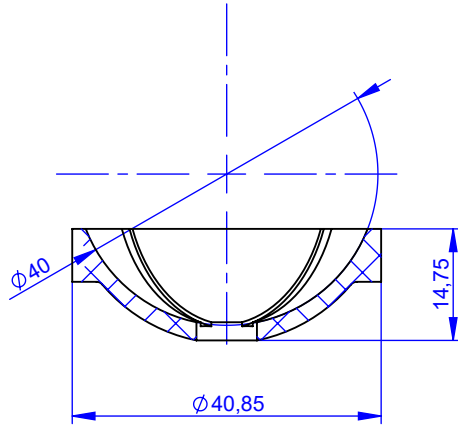
POM

SCALE / ÖLÇEK

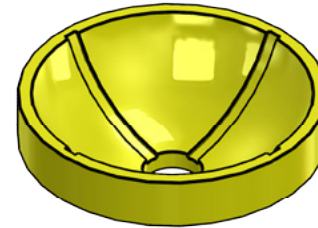
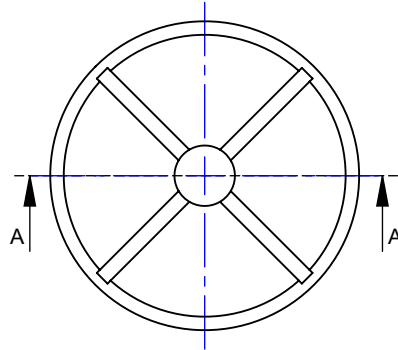
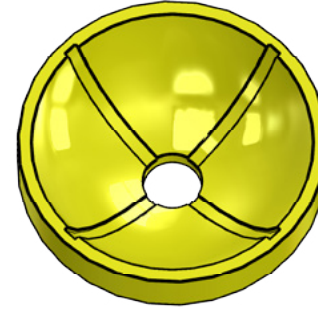
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Ø40

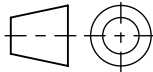


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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DATE / TARİH: 23.02.2024
DATE / TARİH: 23.02.2024
DATE / TARİH: 23.02.2024
PART NR. / PARÇA NR.
RY.400140

DRAWING BY / ÇİZEN : Haşim ÖZDEMİR
CONTROL / KONTROL: İsa KARS
APPROVAL / ONAY : Mirza PARLAKYİĞİT
PART NAME / PARÇA ADI:
Ø 40 KÜRE PLASTİK YATAK

SIGN / İMZA:
SIGN / İMZA:
SIGN / İMZA:
FORMAT:
A4

WEIGHT / AĞIRLIK:
6,62 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

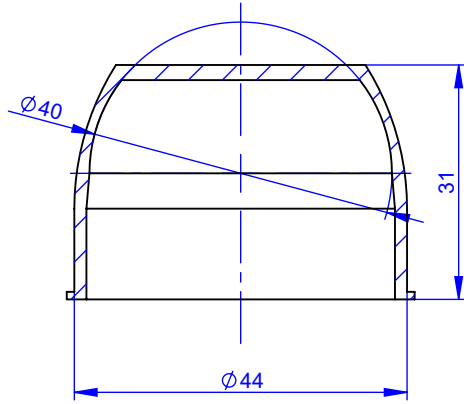
TPUR

SCALE / ÖLÇEK

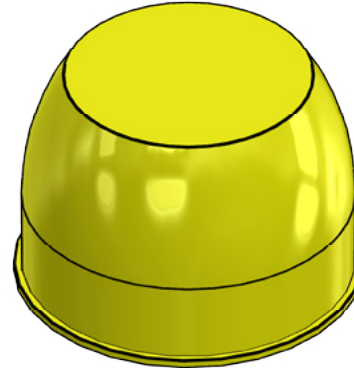
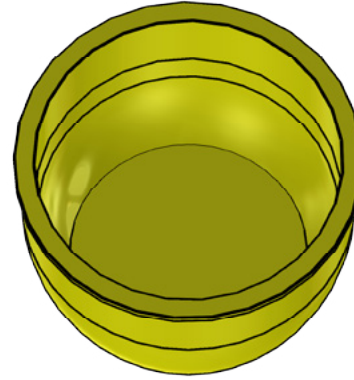
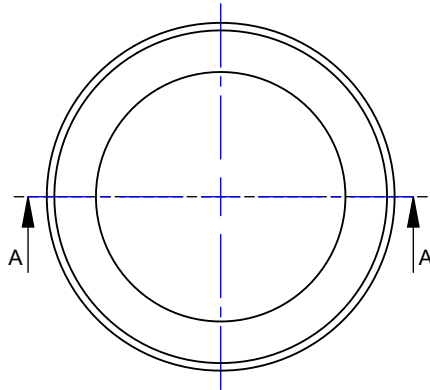
1:1



Ø40

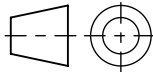


A-A KESİTİ



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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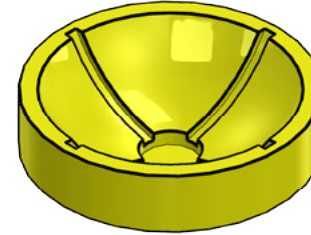
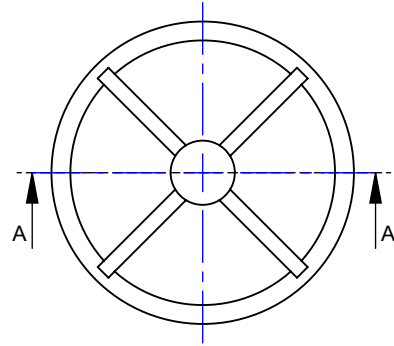
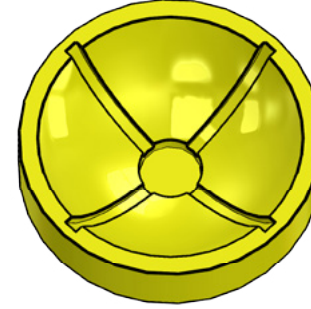
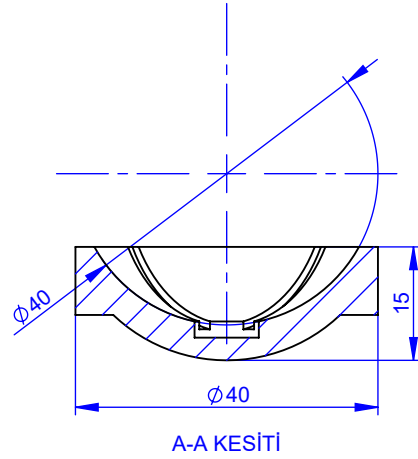
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500443	PART NAME / PARÇA ADI: Ø 40 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 10,125 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1

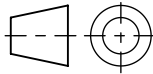


Ø40



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paş / Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			



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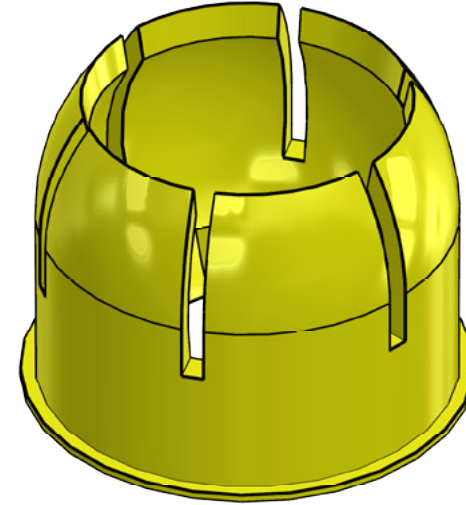
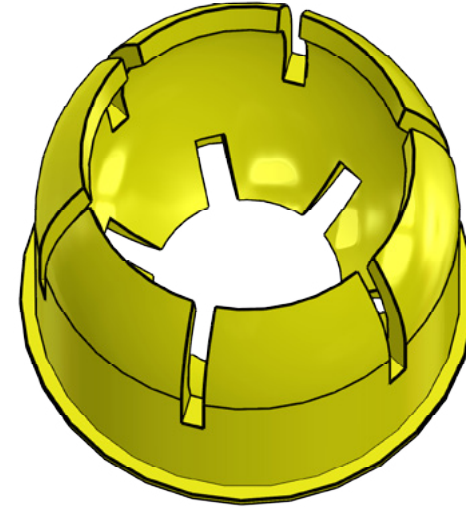
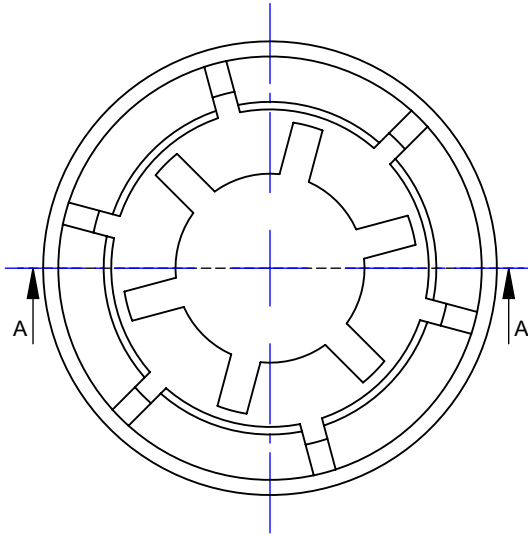
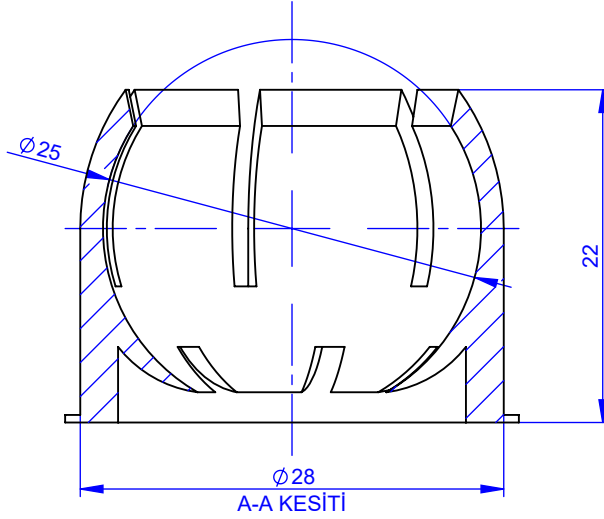
DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:
PART NR. / PARÇA NR. R.500444	PART NAME / PARÇA ADI: Ø 40 KÜRE PLASTİK YATAK	FORMAT: A4 WEIGHT / AĞIRLIK: 10,5 g

BÜTÜN ÖLÇÜLER mm'dir.

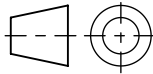
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 1:1



Ø25



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu TS1980 (ISO2768) m (middle) Tolerance Table					
Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0,4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1,6			

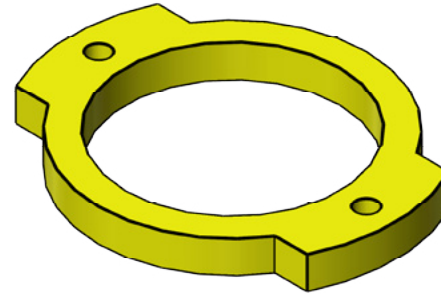
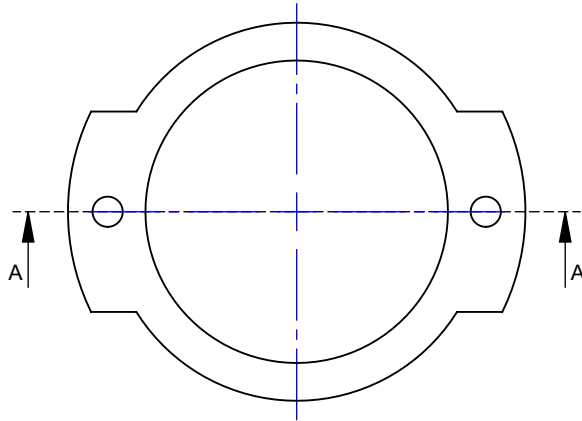
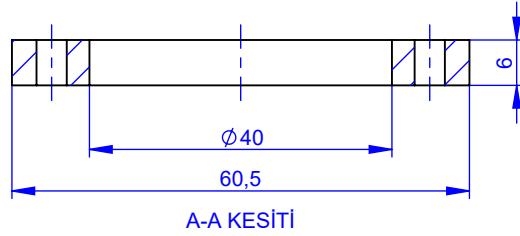


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DATE / TARİH: 23.02.2024	DRAWING BY / ÇİZEN : Haşim ÖZDEMİR	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	CONTROL / KONTROL: İsa KARS	SIGN / İMZA:	
DATE / TARİH: 23.02.2024	APPROVAL / ONAY : Mirza PARLAKYİĞİT	SIGN / İMZA:	
PART NR. / PARÇA NR. R.500464	PART NAME / PARÇA ADI: Ø 25 KÜRE PLASTİK YATAK	FORMAT: A4	WEIGHT / AĞIRLIK: 5,04 g

BÜTÜN ÖLÇÜLER mm'dir.
GENEL TOLERANS ISO 2768 - Mk
MATERIAL / MALZEME POM
SCALE / ÖLÇEK 2:1

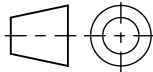


Ø40



TS1980 (ISO2768) m (orta) sınıfı Tolerans Tablosu
TS1980 (ISO2768) m (middle) Tolerance Table

Ölçü / Dimension	Tol.	Açı / Angle	Tol.	Yay ve Paha Arc Chamfer	Tol.
0,5 - 3	±0,1	10	±1°30'	0,5 - 3	±0,4
3 - 6	±0,1	10 - 50	±1°	3 - 6	±1
6 - 30	±0,2	50 - 120	±0°30'	6 - ...	±2
30 - 120	±0,3	120 - 400	±0°15'		
120 - 400	±0,5	400 - ...	±0°10'		
400 - 1000	±0,8	Belirtilmeyen / Uncertain :			
1000 - 2000	±1,2	Pahlar / Chamfer : 0,2x45° and Radüsler / Radius:R0.4			
2000 - 4000	±2	Genel Yüzey Pürüzlülüğü / Overall surface roughness:Ra 1.6			



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DATE / TARİH: 23.02.2024
DATE / TARİH: 23.02.2024
DATE / TARİH: 23.02.2024
PART NR. / PARÇA NR.
R.500467

DRAWING BY / ÇİZEN : Haşim ÖZDEMİR
CONTROL / KONTROL: İsa KARS
APPROVAL / ONAY : Mirza PARLAKYİĞİT
PART NAME / PARÇA ADI:
BMW PLASTİK YATAK (SACLI)

SIGN / İMZA:
SIGN / İMZA:
SIGN / İMZA:
FORMAT:
A4

WEIGHT / AĞIRLIK:
6,0 g

BÜTÜN ÖLÇÜLER mm'dir.

GENEL TOLERANS

ISO 2768 - Mk

MATERIAL / MALZEME

PU 85 SHORE

SCALE / ÖLÇEK

1:1



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Genel Merkez : 23 Nisan Mh. 242. Sk. Güzel Tower K: 14 No: 50 Nilüfer/BURSA

Tel: 0(224) 364 39 00 | **Web:** www.resha.com.tr | **E-mail:** resha@resha.com.tr